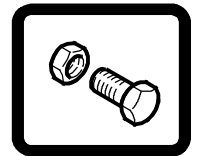




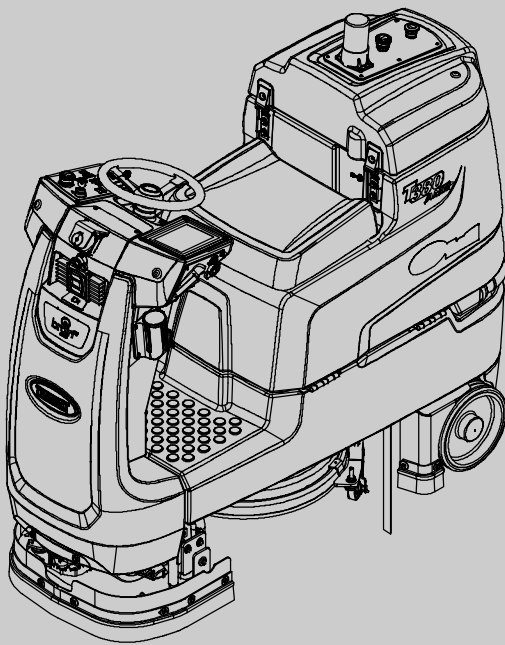
T380AMR

Rider Scrubber

Parts Manual



(S/N 10000000-20000000)



Hygenic® Fully Cleanable Recovery Tank
TennantTrue® Parts
Pro-Panel® Controls
Insta-Click™ Magnetic Disk



Global

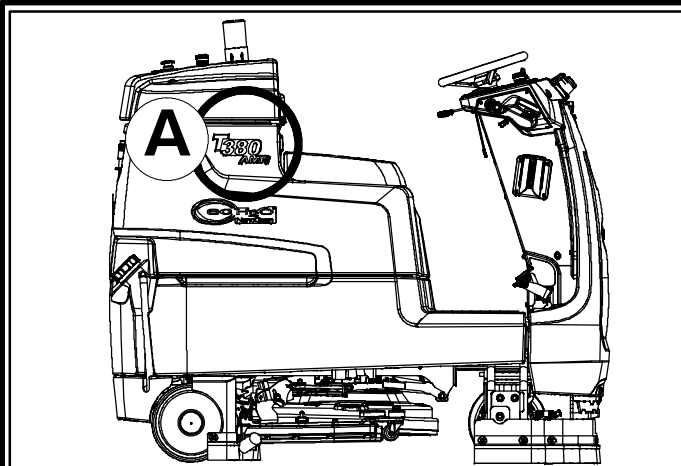
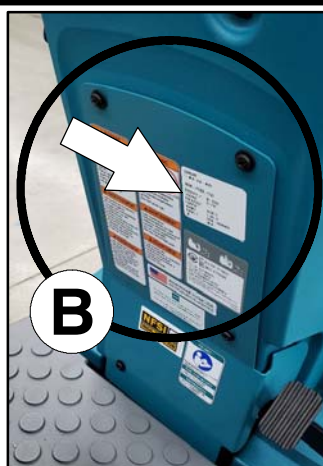
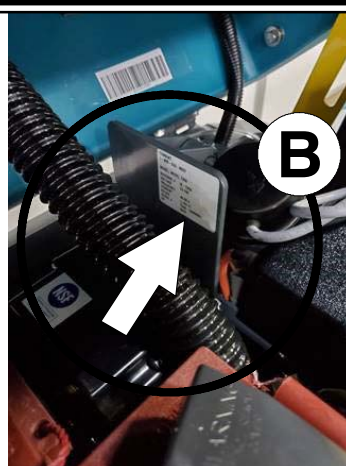


For the latest Parts manuals and other
language Operator manuals, visit:

www.tennantco.com/manual

4021975
Rev. 06 (07-2026)





Ref	Part No.	Serial Number	Description	Qty.
1	82681	(000000-)	Bracket Wldt, Lpg Mount	1
2	63810	(000000-)	Latch Assy, Lpg Tank Mtg, W/Nut	4
3	51839	(000000-)	Nut Adjustable, Lpg Tank Mtg	2
4	49263	(000000-)	Tie, Cable	3
	82556	(000000- 001039)	Bracket, Vaporizer	1
	54930	(000000-)	Vaporizer, LPG	1

HOW TO ORDER PARTS - See diagram above

Only use TENNANT Company supplied or equivalent parts. Parts and supplies may be ordered online, by phone, by fax or by mail.

Follow the steps below to ensure prompt delivery.

1. **(A)** Identify the machine model.
2. **(B)** Identify the machine serial number from the data label.
3. **(C)** Ensure the proper serial number is used from the parts list.
4. Identify the part number and quantity.
Do not order by page or reference numbers.
5. Provide your name, company name, customer ID number, billing and shipping address, phone number and purchase order number.
6. Provide detail shipping instructions.

(D) ▽ - identifies an assembly

▲ - identifies parts included in assembly

Please fill out at time of installation for future reference.

Model No. - _____

Serial No. - _____

Machine Options - _____

Sales Rep. - _____

Sales Rep. phone no. - _____

Customer ID Number - _____

Installation Date - _____

Tennant Company

10400 Clean Street
Eden Prairie, MN 55344-2650 USA
Phone: (800) 553-8033
www.tennantco.com

Specifications and parts are subject to change without notice.

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ES	CÓMO SOLICITAR PIEZAS - Consulte el diagrama anterior.	
	<p>Utilice sólo las piezas suministradas por TENNANT Company o piezas equivalentes. Puede solicitar las piezas a través de internet, por teléfono, por fax o por correo.</p> <p>Siga los siguientes pasos para que la entrega sea rápida.</p> <ol style="list-style-type: none"> 1. (A) Indique el modelo de máquina. 2. (B) Indique el número de serie de la etiqueta de datos. 3. (C) Asegúrese de que indica el número de serie correcto de la lista de piezas. 4. Indique la cantidad y el número de la pieza. No realice el pedido indicando el número de página o el de referencia. 5. Incluya su nombre, el nombre de la empresa, el ID de cliente, las direcciones de envío y facturación, el número de teléfono y el número del pedido de compra. 6. Facilite instrucciones de envío. 	<p>Rellene estos datos cuando realice la instalación para utilizarlos como referencia en el futuro.</p> <p>Nº modelo - _____</p> <p>Nº serie - _____</p> <p>Opciones de la máquina - _____</p> <p>Vendedor - _____</p> <p>Nº teléfono vendedor - _____</p> <p>Nº cliente - _____</p> <p>Fecha de instalación - _____</p>
	<p>(D) ▽ - identifica un conjunto</p> <p>▲ - identifica piezas de un conjunto</p>	

FR	COMMENT COMMANDER DES PIÈCES DÉTACHÉES - Voir le schéma ci-dessus.	
	<p>Utilisez uniquement des pièces fournies par la société TENNANT ou équivalentes. Les pièces et fournitures peuvent être commandées en ligne, par téléphone, fax, ou par courrier.</p> <p>Suivez les étapes ci-dessous pour assurer une livraison rapide.</p> <ol style="list-style-type: none"> 1. (A) Identifiez le modèle de la machine. 2. (B) Identifiez le numéro de série de la machine, à partir de l'étiquette signalétique. 3. (C) Assurez-vous que le numéro de série correct est utilisé à partir de la liste de pièces détachées. 4. Identifiez le numéro de pièce et la quantité. Ne commandez pas par page ou numéros de référence. 5. Fournissez votre nom, le nom de votre société, votre numéro d'identification de client, l'adresse de facturation et d'expédition, le numéro de téléphone et le numéro du bon de commande. 6. Fournissez des instructions d'expédition détaillées. 	<p>A remplir au moment de l'installation à titre de référence.</p> <p>Nº du modèle - _____</p> <p>Nº de série - _____</p> <p>Options de la machine - _____</p> <p>Agent commercial - _____</p> <p>Nº tél. de l'agent commercial - _____</p> <p>Numéro d'identification client - _____</p> <p>Date d'installation - _____</p>
	<p>(D) ▽ - identifie un assemblage</p> <p>▲ - identifie les pièces composant l'assemblage</p>	

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RECOMMENDED MAINTENANCE ITEMS

GENERAL RECOMMENDED MAINTENANCE ITEMS

	Part No.	Serial Number	Description	Qty.
▽	9016742	()	Blade Kit, 500mm, Linatex	1
▲	1223125	()	Blade, Sqge, Rear, 1007l, Linatex[500mm]	1
▲	1223124	()	Blade, Sqge, Front, 938l, Linatex[500mm]	1
▽	9016741	()	Blade Kit, 500mm, Gum	1
▲	1227127	()	Blade, Sqge, Rear, 1007l, Gum [500mm]	1
▲	1227126	()	Blade, Sqge, Front, 938l, Gum [500mm]	1
▽	9016743	()	Blade Kit, 500mm, Urethane	1
▲	1227125	()	Blade, Sqge, Rear, 1007l, Urethane 500mm	1
▲	1227124	()	Blade, Sqge, Front, 938l, Urethane 500mm	1
	1249896	()	Strainer, 1.75d (Recovery Tank)	1
	1207357	()	Tray, Debris, Tank, Recvy [T300]	1
▽	1249557	()	Hose Assy, Drain, 1.5d X 62.2l [Pvc] (Black) (Recovery Tank)	1
▲	1218955	()	Cap, Drain Assy [Black]	1
	1249426	()	Hose Assy,W/2cuff,1.5d 018l 2.0/1.5[Pvc] (Squeegee)	1
	4009767	()	Tire Assy, Solid, 250mm X 80mm, 25mmd	2
	4208262	()	Horn, 12- 48vdc, 88.5dba	1
	1073476	()	Caster, Swivel, 50mmd, M10 X 30, Clr PI (Front Guard)	2
▽	9021042	()	Bumper Kit, Bristles, Guard, Front	1
▲	72968	()	Rivet, Plstc, .250d X 0.90	8
▲	1249407	()	Bumper, Bristles, Guard, Front	1
▽	9021043	()	Bumper Kit, Bristles, Guard, Rear	2
▲	72968	()	Rivet, Plstc, .250d X 0.90	2
▲	1251288	()	Bumper, Bristles, Guard, Rear	1
	1242894	()	Sign Kit, Amr [Home Location]	1
	1234625	()	Caster, Swivel, 50mmd, M10 X 48, Clr PI (Squeegee)	3
	222403	()	Wheel, 02.0d 0.88w 0.50b	1
▽	1211537	()	Filter, In- Line [80 Mesh, Fine, White]	1
▲	1218885	()	Gasket [Epdm, F/1211537]	1
▲	1218883	()	Screen, Fltr, 80 Mesh, Ss [Fine, White]	1
▲	613991	()	Bowl, Clr, Short, F/1005302	1
▽	9021553*	(SEP2022-	Module Kit, Replmt [Ec- H2o, B 02] (Includes ec- H2O NanoClean Cartridge)	1
▽	9020643*	(10000000- AUG2022)	Module Kit, Replmt [Ec- H2o, B 02] (See Breakdowns) (Replaced By 9021553)	1
▲	9013646	()	Cartridge, Ec- H2o Nanoclean Wcm, 270ml	1

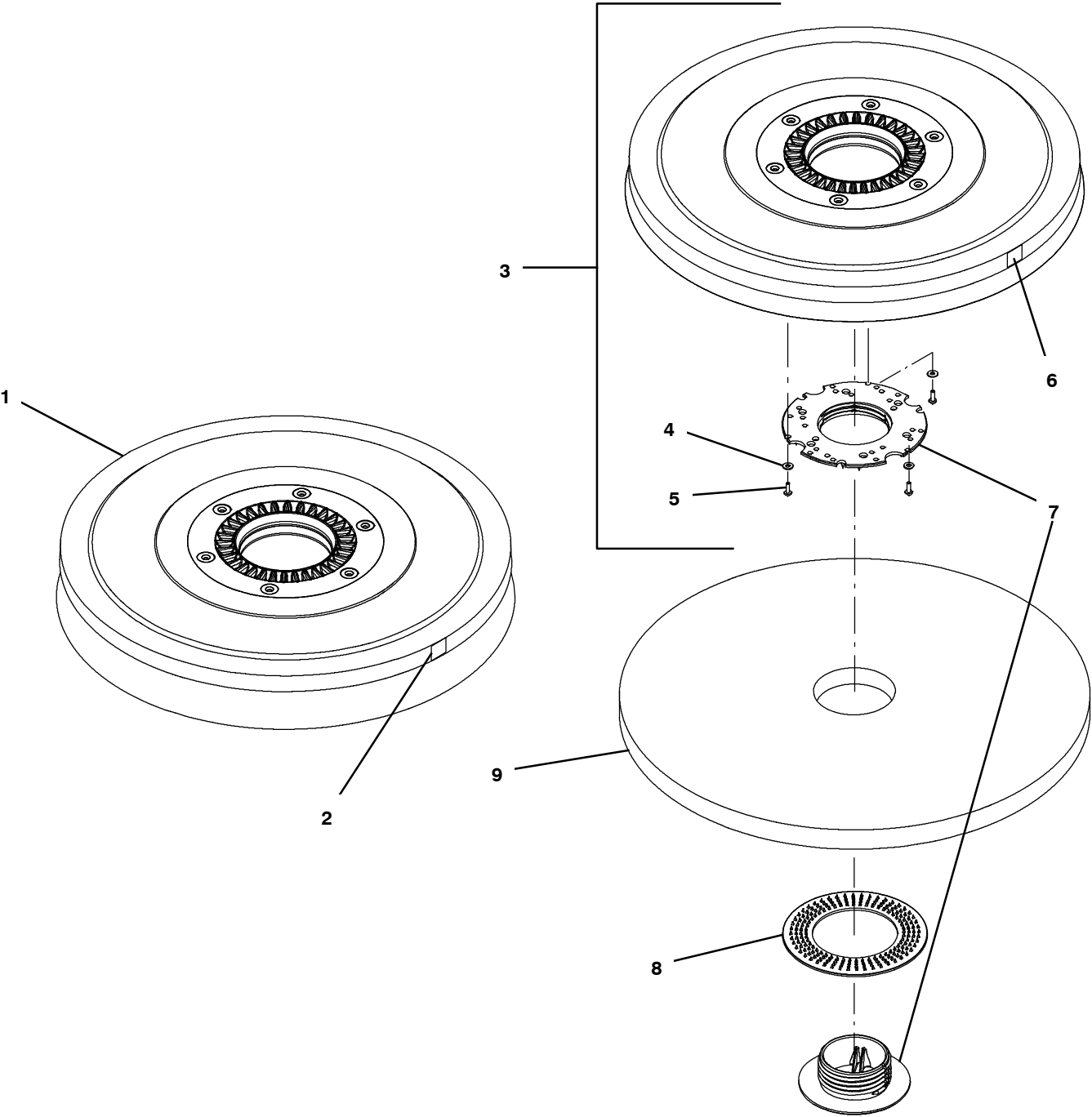
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

BRUSHES AND PAD DRIVER GROUP, 500MM DISK MAGNETIC HUB

356780



BRUSHES AND PAD DRIVER GROUP, 500MM DISK MAGNETIC HUB

	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1210386	()	Brush Assy, Disk, Scb, 50cm, Mag, Nyl (Nylon)	1
▲	2	1218392	()	Label, Safety, Magnet, Med	1
▽	1	1213032	()	Brush Assy, Disk, Scb, 50cm, Mag, Pyp (Polypropylene)	1
▲	2	1218392	()	Label, Safety, Magnet, Med	1
▽	1	1213033	()	Brush Assy, Disk, Scb, 50cm, Mag, Ab (Abrasive Bristle)	1
▲	2	1218392	()	Label, Safety, Magnet, Med	1
▽	3	1209197	()	Driver Assy, Pad, 50cm, Brush, Magnetic	1
▲	4	41579	()	Washer, Flat, 08, Ss	3
▲	5	1212542	()	Screw, Pan, Phl, M4 X 0.70 X 12, NI, Ss	3
▲	6	1218392	()	Label, Safety, Magnet, Med	3
▲	7	32506	()	Device, Centering, Rh Pad Retainer	1
▲	8	32505	()	Washer, Flat, 92b 156d 2.6l, Pad Driver	1
	9	1243338	()	Pad, Polish, 20.0d, White [1pick=1ctn]	1
	9	1243339	()	Pad, Buff, 20.0d, Red [1pick=1ctn]	1
	9	995615	()	Pad, Buff, 20.0d /510, Red [3m, 5pc] (EMEA)	1
	9	1243340	()	Pad, Scb, 20.0d, Blu [1pick=1ctn] (Blue)	1
	9	995623	()	Pad, Scb, 20.0inch /510 [3m Blu, 5pc] (EMEA)	1
	9	1243566	()	Pad, Stripping, 20.0d, Brn [1pick=1ctn] (Brown)	1
	9	995630	()	Pad, Stripping, 20.0/510, Brown[3m, 5pc] (EMEA)	1
	9	1243661	()	Pad, Strip, 20.0d Blk[Hi Prod1pick=1ctn] (Black)	1
	9	1243670	()	Pad, Surf Prep, 20.0d Maroon[1pick=1ctn]	1
	9	1240393	()	Pad, Polish, 20.0d, Yel [1pick=1ctn] (Yellow)	1

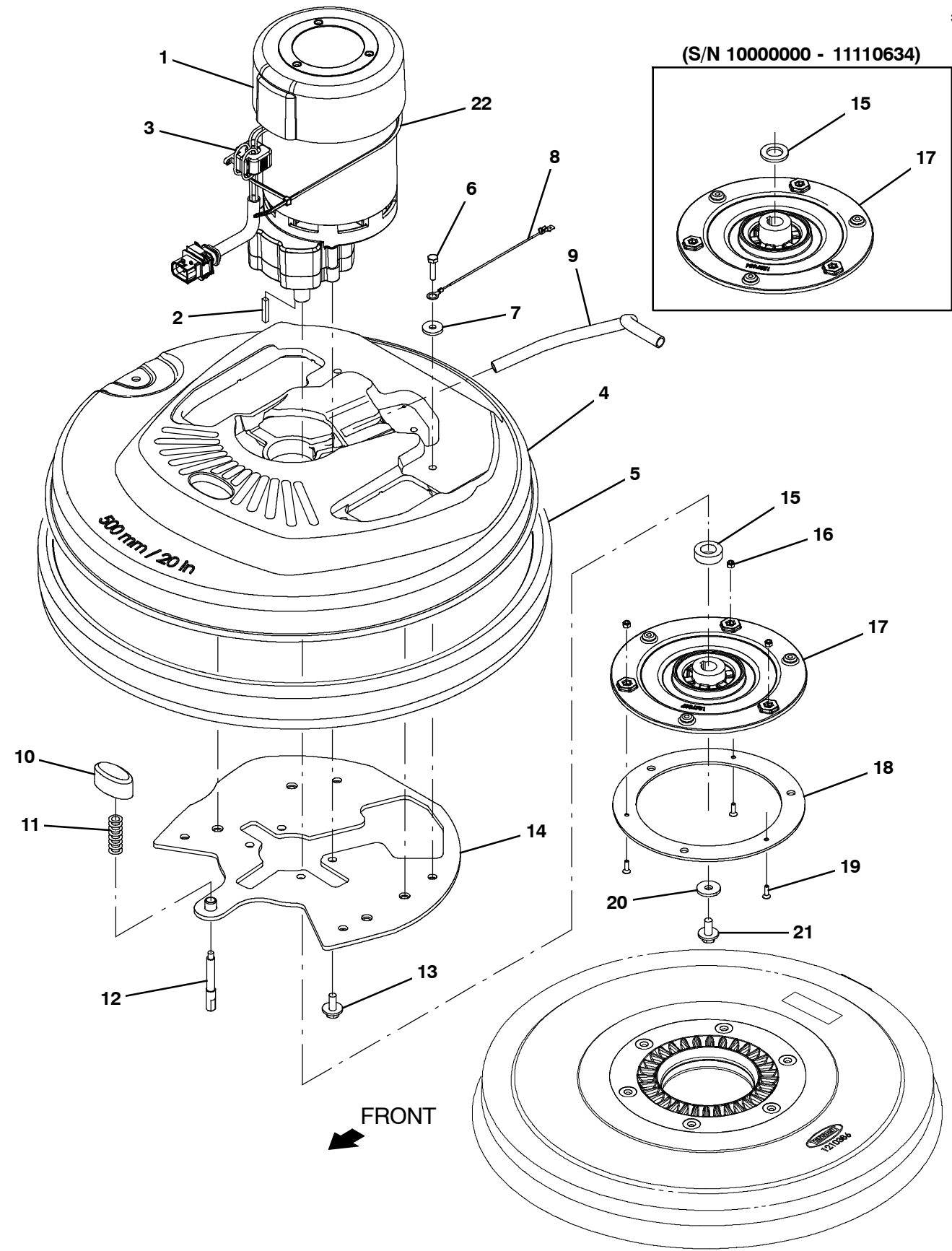
▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

EMEA = Europe, Middle East, and Africa

SCRUB HEAD GROUP, DISK 500MM MAGNETIC HUB

355766



SCRUB HEAD GROUP, DISK 500MM MAGNETIC HUB

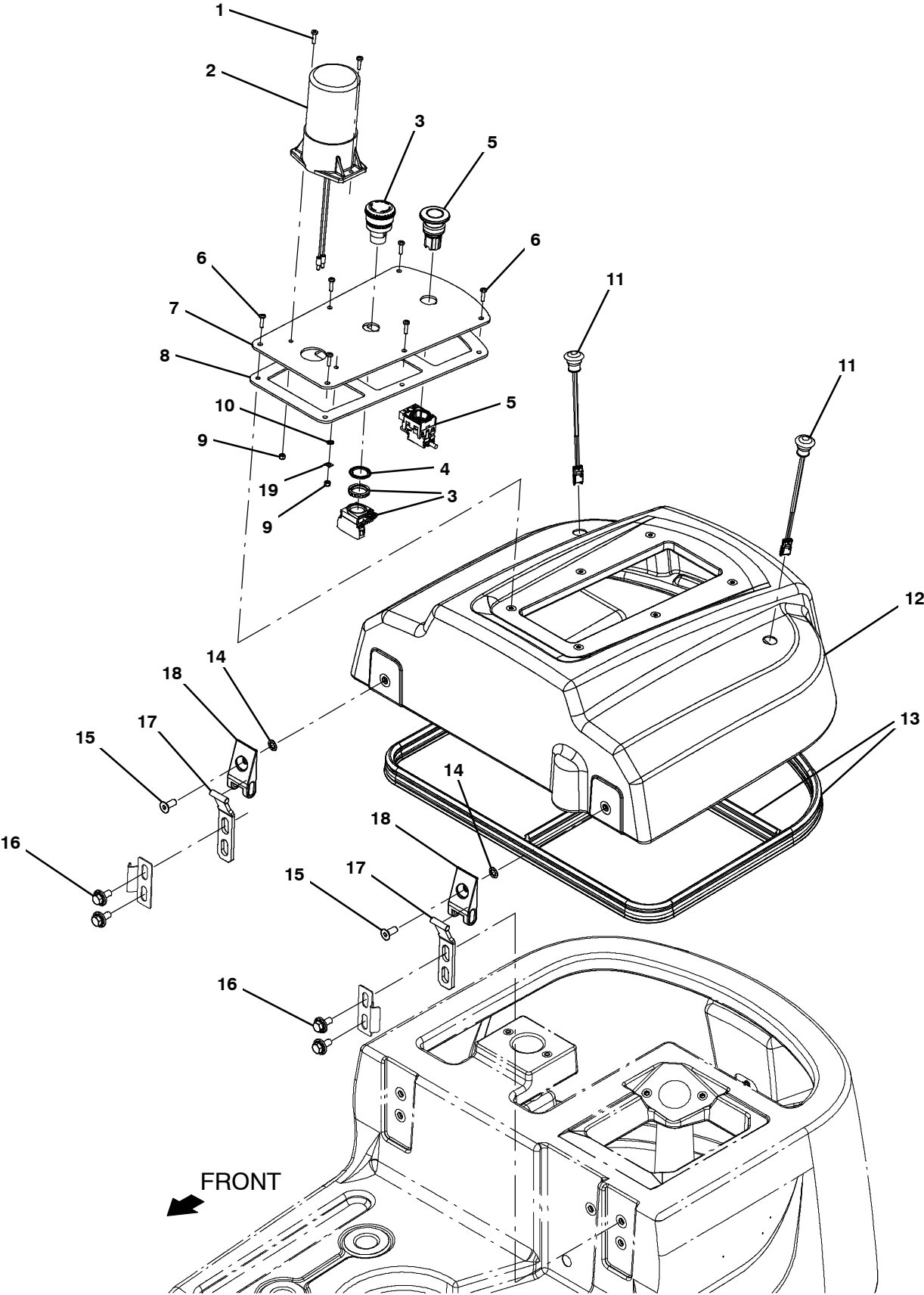
	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1253148	()	Motor, Ele, 24vdc 0215rpm 650w, 17mm	1
▲		1227273	()	Vr, Brush Kit, Motor, Ele (4pc)	1
▲	2	1014328	()	Key, Sq, 05mm X 05mm, 25mm	1
▲	3	1244808	()	Inductor [Clamp, 16mm, 130ohm@100mhz]	1
	4	1208041	()	Housing, Head, 50cm	1
	5	1055025	()	Bumper, Head, 50cm, W/ Bristle Skirt, Im	1
	6	1016005	()	Screw, Hex, M6 X 1.00 X 25, NI, FI, Ss	3
	7	140053	()	Washer, Flat, 0.28b 0.88d .12, Ss	3
	8	1074344	()	Harness, Ele [Ring With .250m Tail]	1
	9	1236363	()	Hose, Afmkt, Pe, .375id .50od, 02ft	1
	10	1211242	()	Button, Plunger, Pad	1
	11	1212785	()	Spring, Cmpr, .66od, .05wir, 1.75l, Ss	1
	12	1211256	()	Pin, Stop, Long	1
	13	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
	14	1223980	()	Plate Wldt, Head, Weighted	1
	15	1266671	(11110635-	Spacer, Shaft, 17.15b 30.0d 9.53l, Ss	1
	15	1022549	(10000000- 11110634	Spacer, Shaft, 17.15b 30.0d 3.0l, Ss	1
	16	33932	()	Nut, Hex, Lock, M4 X 0.70, NI, Ss	3
	17	1267837	(11110635-	Hub, Drive, Magnetic [Machined]	1
	17	1227654	(10000000- 11110634	Hub, Drive, Magnetic [Machined] (Replaced By 9022926)	1
	18	1205043	()	Ring, Hub, Magnetic	1
	19	1227670	()	Screw, Flt, Soc, M4 X 0.70 X 14, 18- 8, Ss	3
	20	1017218	()	Washer, Flat, 0.32b 1.00d .12, Ss	1
	21	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	1
	22	222809	()	Tie, Cable, Nyl, 29.8l .30w 9.0 Max D	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

RECOVERY TANK COVER AND LIGHTS GROUP

355767



RECOVERY TANK COVER AND LIGHTS GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	24265	()	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	2
2	1014564	()	Light, Strobe, 12- 80vdc, 4watt	1
3	1242161	()	Switch, Safety, Shutoff	1
4	1242538	()	Ring, Lock, E- Stop	1
5	1240637	()	Switch, Push, Mom, Blue	1
6	24265	()	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	6
▽	7	9021046	() Plate Kit, Label, E- stop [T380amr]	1
▲	8	1250300	() Gasket, Cover, Recvy	1
9	33932	()	Nut, Hex, Lock, M4 X 0.70, NI, Ss	2
10	140061	()	Washer, Lock, Ext, 08, PI	1
11	1240252	()	Light, Marker	2
12	9021317	()	Cover Kit, Recvy [T380amr]	1
13	1066433	()	Seal, Afmkt, Bulb, Dual, 08ft [F/.30gap]	1
14	32984	()	Washer, Lock, Int, 0.31	2
15	222463	()	Screw, Flt, Soc, M8 X 1.25 X 20, Al, Blk	2
16	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
17	1012055	()	Hinge Wldt, Cover	2
18	1050554	()	Hinge, Leaf [T7, 5680/5700]	2
19	1252199	()	Terminal, Spade [Faston]	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

Tennant T380AMR (03-2021)

This exploded view diagram illustrates the assembly of a washing machine drum. The central component is the drum housing (6), which features a front door (24) and a rear panel (19). The drum (7) is mounted on the housing. The assembly includes various components such as the motor (1), pulley (2), and drive shaft (3). The drum is supported by a suspension system (10) and a bearing (5). The front door is equipped with a latch (13) and a handle (14). The rear panel is secured with screws (12) and a bracket (15). The diagram also shows the installation of a detergent dispenser (11) and a water inlet valve (16). The assembly is completed with a front panel (18) and a rear panel (19).

RECOVERY TANK GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	11329	()	Screw, Hex, M6 X 1.00 X 16, NI, Ss	6
2	01684	()	Washer, Flat, 0.27b 0.69d .05, Ss	6
3	1011777	()	Mount, Float, Mold	1
4	1013628	()	Gasket, Mtg, Float, .125th, Neo, Adh	1
5	1249896	()	Strainer, 1.75d	1
6	9021044	()	Kit, Tank, Recvy, W/O Ech2o Na [T380amr] (NA / Australia)	1
6	9021045	()	Kit, Tank, Recvy W/ Ech2o Na [T380amr] (NA / Australia)	1
6	9021056	()	Kit, Tank, Recvy W/O Ech2o Ce [T380amr] (EMEA / Korea)	1
6	9021057	()	Kit, Tank, Recvy W/ Ech2o Ce [T380amr] (EMEA / Korea)	1
6	9021058	()	Kit, Tank, Recvy W/O Ech2o Tj [T380amr] (APAC)	1
6	9021059	()	Kit, Tank, Recvy W/ Ech2o Tj [T380amr] (APAC)	1
7	1207357	()	Tray, Debris, Tank, Recvy [T300]	1
8	1229076	()	Tube, Adapter, 1.7d [T600]	1
9	385685	()	Sensor, Level, Liq, 14vdc 01a .62- 11	1
10	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	6
11	09010	()	Screw, Hex, M8 X 1.25 X 25, Ss	1
12	222516	()	Sleeve, P/M, 0.32b 0.50d 0.3l [430ss]	4
13	09740	()	Screw, Hex, M8 X 1.25 X 20, Ss	1
14	01685	()	Washer, Flat, 0.38b 0.88d .08, Ss	4
15	1251798	()	Bar, Prop, Tank, Recvy	1
16	08713	()	Nut, Hex, Lock, M8 X 1.25, NI, Ss	1
17	1249575	()	Bracket, Mtg, Cable	1
18	12333	()	Screw, Hex, M8 X 1.25 X 25, Ss, NI	2
19	08709	()	Nut, Hex, Lock, M8 X 1.25, NI	2
20	30013	()	Washer, Flat, 0.31, Fendr	1
21	1254279	()	Spring, Cmpr, 1.08od .09wir 4.53l, Mw	1
22	1254280	()	Shaft, Plunger	1
23	1251107	()	Bushing, Flng, 8mmb 10mmd 7.5mml	2
24	1254339	()	Bracket Wldt, Tank, Assist	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

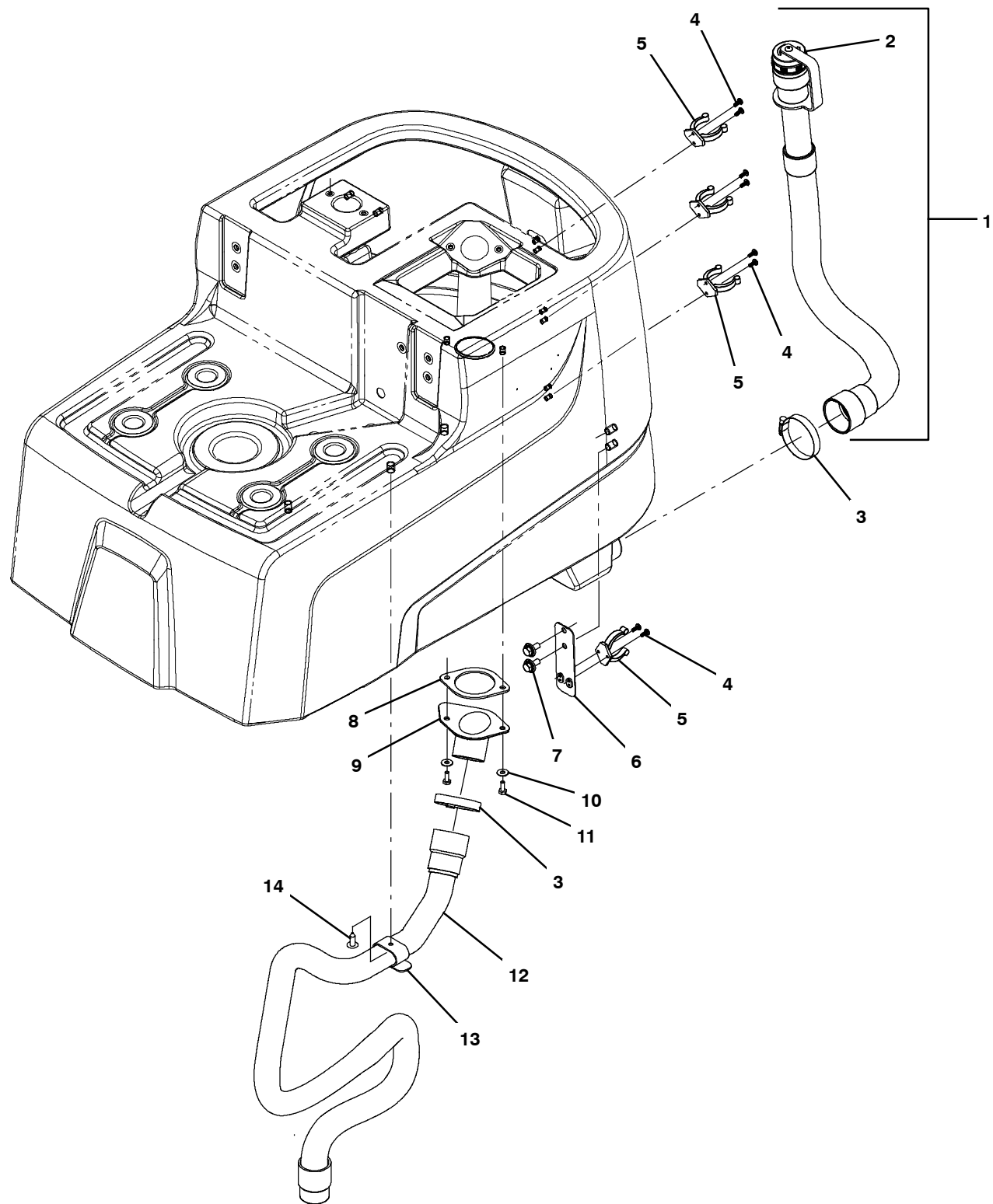
NA = North America

APAC = Asia, Pacific

EMEA = Europe, Middle East, and Africa

RECOVERY TANK HOSE GROUP

355798



RECOVERY TANK HOSE GROUP

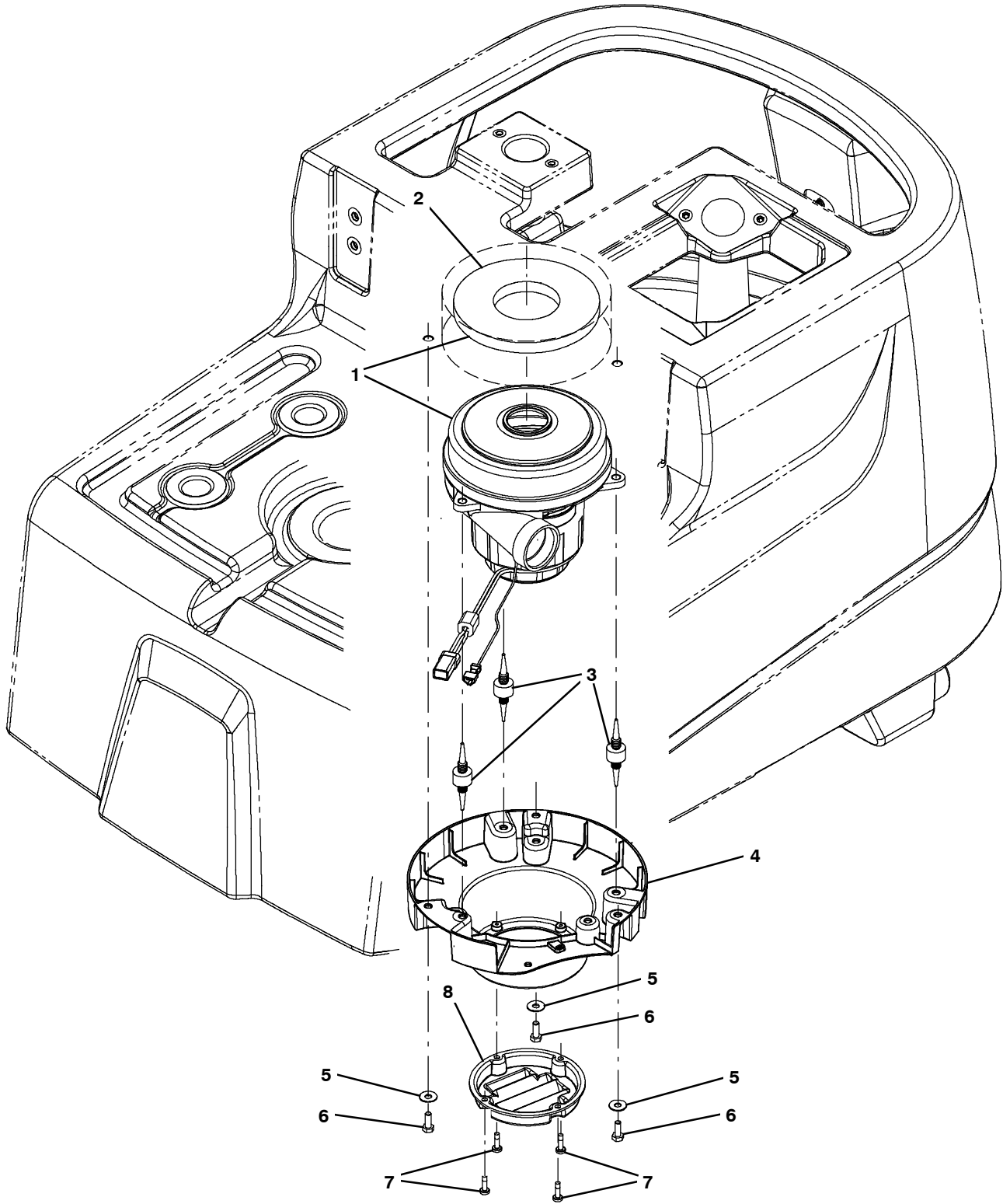
	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1249557	()	Hose Assy, Drain, 1.5d X 62.2l [Pvc] (Black)	1
▲	2	1218955	()	Cap, Drain Assy [Black]	1
	3	14432	()	Clamp, Hose, Wormdrive, 1.81- 2.75d, .50w	2
	4	607006	()	Screw, Trs, M4 X 0.70 X 12, Phl, Pl	8
	5	1001992	()	Clip, Grip, Hose, 1.63- 1.87, Blk Nyl	4
	6	1252680	()	Bracket, Wldt, Mtg, Hose	1
	7	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	2
	8	1230613	()	Gasket, Adapter, Hose, Neo	1
	9	1238130	()	Tube, Hose, Adapter 2.0d	1
	10	01684	()	Washer, Flat, 0.27b 0.69d .05, Ss	8
	11	11329	()	Screw, Hex, M6 X 1.00 X 16, NI, Ss	8
	12	1249426	()	Hose Assy,W/2cuff,1.5d 018l 2.0/1.5[Pvc]	1
	13	1059534	()	Fastener, 09.00l [Hook & Loop]	1
	14	140262	()	Clip, Snap- In	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

VACUUM MOTOR GROUP

355770



VACUUM MOTOR GROUP

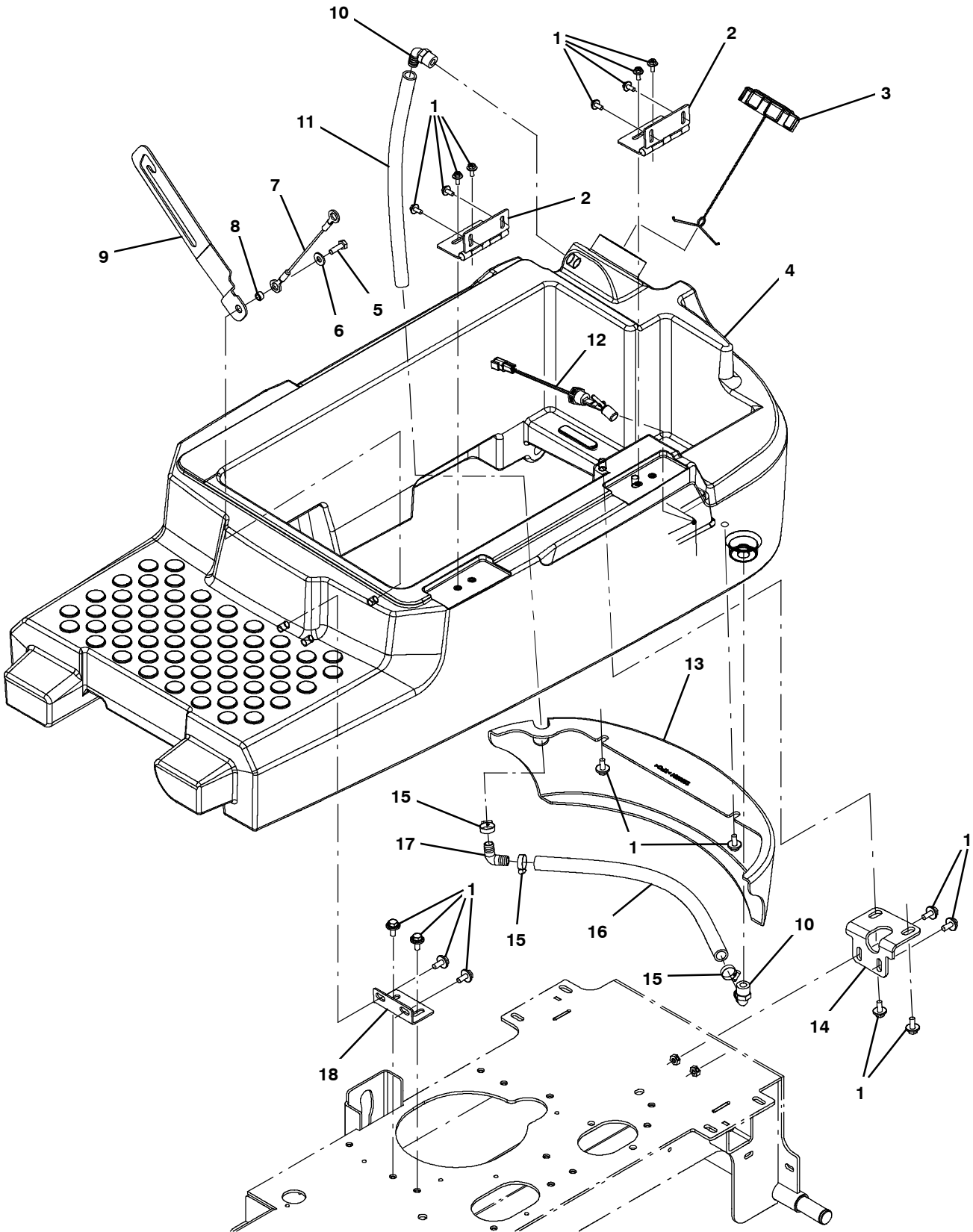
	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	9016755	(	) Fan Kit, Vacuum, Ci [T350/Ss350]	1
▲		1206774	(	) Vr, Brush Kit, Motor, Fan	1
▲	2	100038	(	) Gasket, .50, 02.63id 05.75od, Adh [Epdm]	1
	3	1062016	(	) Isolator, Vib, .75d	3
	4	1207368	(	) Mount, Vacfan, 5.7/6.6	1
	5	01684	(	) Washer, Flat, 0.27b 0.69d .05, Ss	3
	6	11329	(	) Screw, Hex, M6 X 1.00 X 16, NI, Ss	3
	7	1043573	(	) Screw, #10- 14 X 0.675, Spl[Shcs,Selftap]	4
	8	1209342	(	) Cover, Inlet, Vac, Vented	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

SOLUTION TANK GROUP

355769

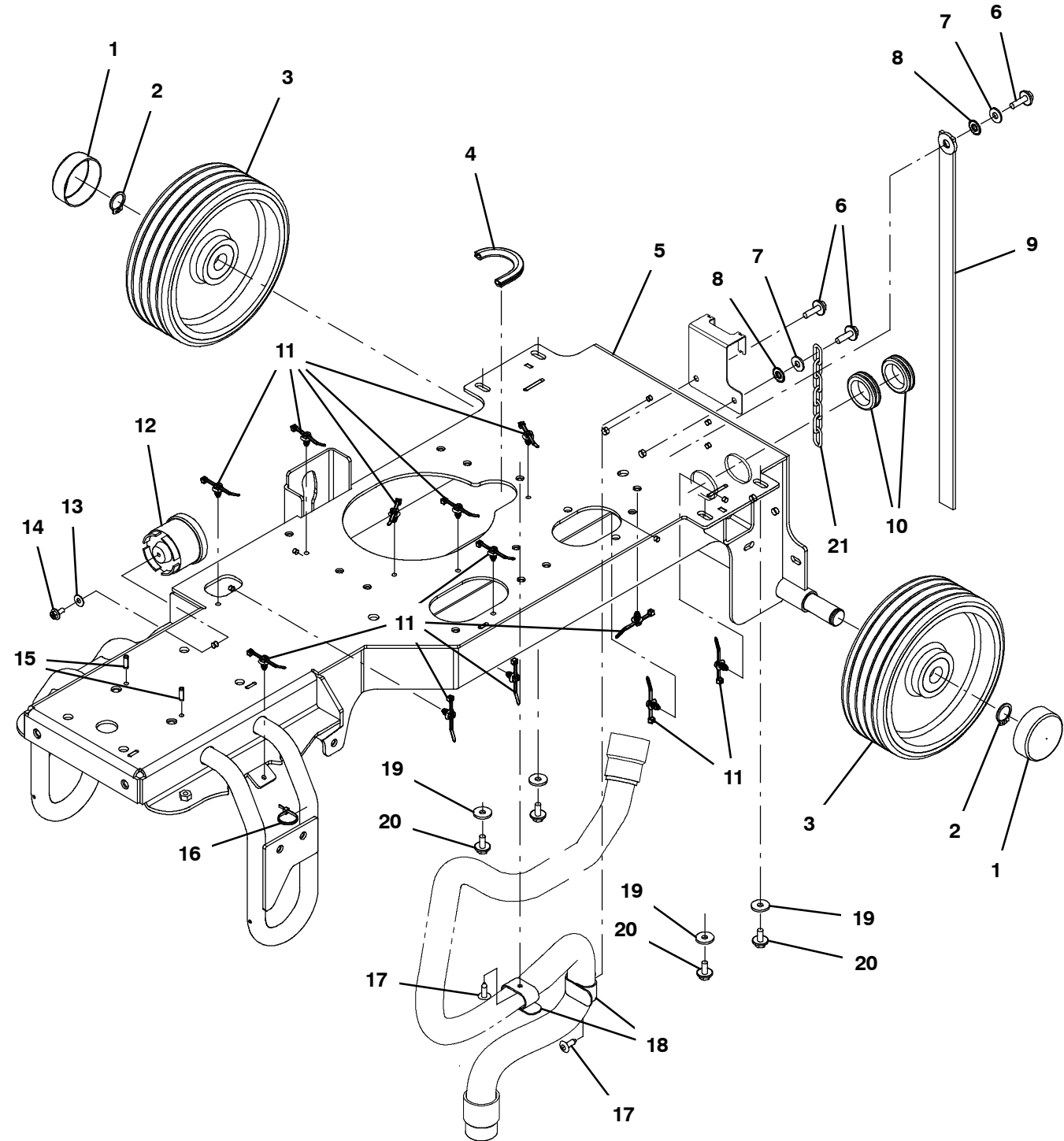


SOLUTION TANK GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	8
2	1217669	()	Hinge Assy, 7.0 Pin, 11 Ga, 100l X 105w	2
3	1011885	()	Cap, Tank	1
4	9021149	()	Kit, Tank, Soltn [T380amr]	1
5	12333	()	Screw, Hex, M8 X 1.25 X 25, Ss, NI	1
6	01685	()	Washer, Flat, 0.38b 0.88d .08, Ss	1
7	87172	()	Cable, Glv .13d 010.0l .52eye /.52eye	1
8	222516	()	Sleeve, P/M, 0.32b 0.50d 0.3l [430ss]	1
9	1255035	()	Bracket, Retaining, Tank	1
10	630371	()	Fitting, Plstc, E90, Bm10/Pm08	2
11	1253197	()	Hose, Drain, 0.62id 0.88od, 15.75l, Pvc	1
12	1250198	()	Sensor, Level, Liq, 14vdc, 01a	1
13	9021104	()	Kit, Shroud, Rear [T380amr]	1
14	1249806	()	Bracket, Sppt, Tank	1
15	54333	()	Clamp, Hose, Wormdrive, 0.31-0.88d, .31w	3
16	1035355	()	Hose, Afmkt, Pvc, Clr, 0.62id, 02ft	1
17	391365	()	Fitting, Plstc, E90, Bm10/Bm10	2
18	1249527	()	Angle, Mtg, Tank, Soltn	1

FRAME GROUP

355789

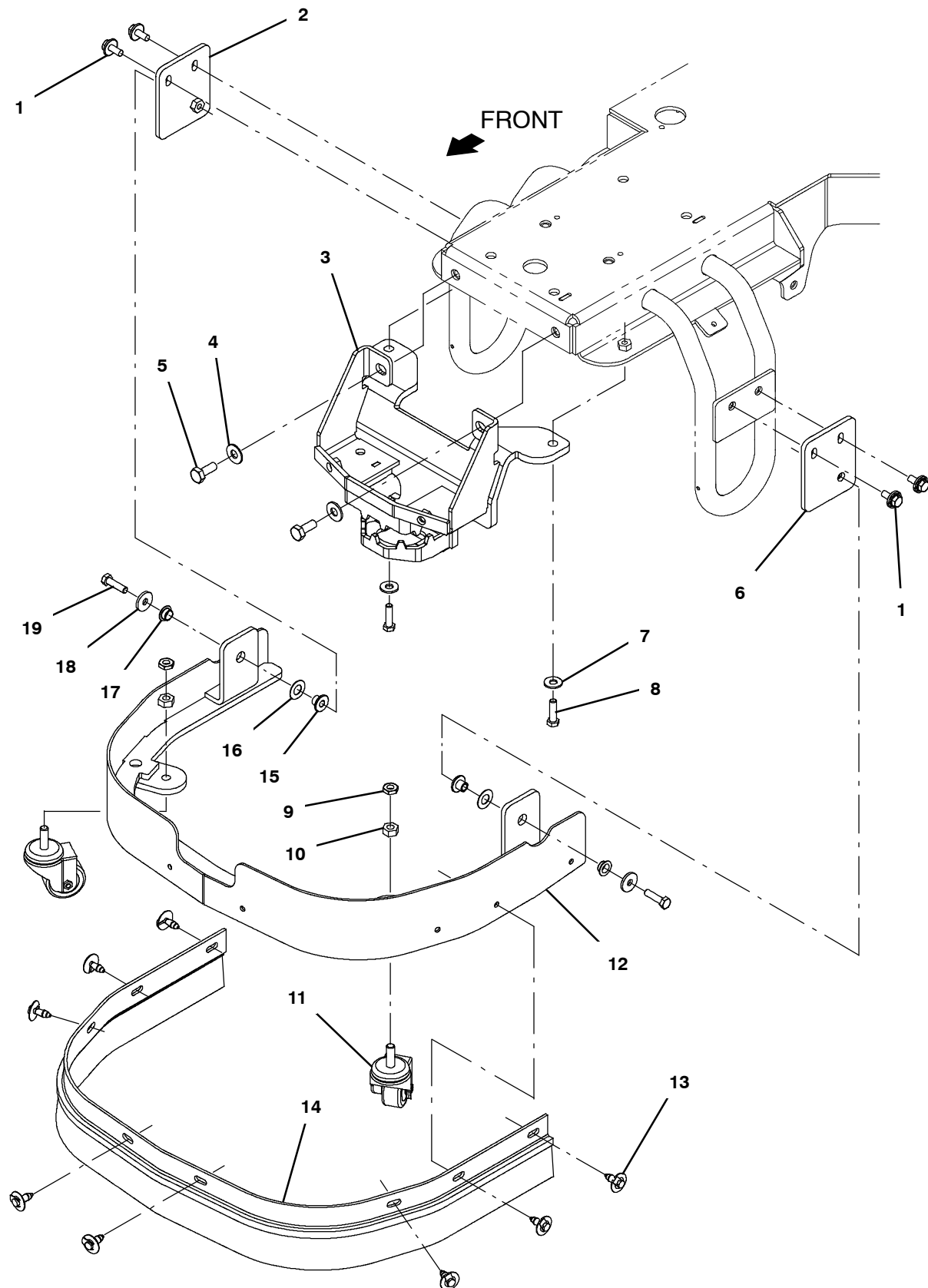


FRAME GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	1016957	()	Cap, Vyl, 70mmid X 25mmI	2
2	1257594	(11055895-	) Ring, Retaining, Shaft, Ext, 25mmd, Hd (For Use With Frame 1259582)	2
2	09005	(10000000- 11055894	) Ring, Retaining, Ext, 1.00d, Basic	2
3	4009767	()	Tire Assy, Solid, 250mm X 80mm, 25mmid	2
4	606889	()	Molding, Trim, Edge, Plstc, .12x.56x3.6I	1
5	1259582	(11055895-	) Frame Wldt, Main	1
5	1249000	(10000000- 11055894	) Frame Wldt, Main (Replaced By 1259582 & Qty 2 of 1257594)	1
6	1072816	()	Screw, Hex, M8 X 1.25 X 30, Ss, Sems	2
7	01685	()	Washer, Flat, 0.38b 0.88d .08, Ss	2
8	41141	()	Washer, Lock, Int- Ext, 0.31	2
9	71579	()	Strap, Static, W/Grommet, .19 1.1w 25.0I	1
10	10632- 13	()	Grommet, Rbr, 1.50id, F/1.8h, .19 MatI	2
11	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	12
12	4208262	()	Horn, 12- 48vdc, 88.5dba	1
13	01684	()	Washer, Flat, 0.27b 0.69d .05, Ss	1
14	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	1
15	17404	()	Pin, Roll, .250d X 0.75I, .250/.256	2
16	130773	()	Tie, Cable, Nyl, 11.0I, .14w, 3.0 Max. D	1
17	140262	()	Clip, Snap- In	2
18	1059534	()	Fastener, 09.00I [Hook & Loop]	2
19	1017218	()	Washer, Flat, 0.32b 1.00d .12, Ss	4
20	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
21	43500	()	Chain, Coil, Str, 2/0, 09.0I 07 Link	1

FRONT GUARD GROUP

355772



FRONT GUARD GROUP

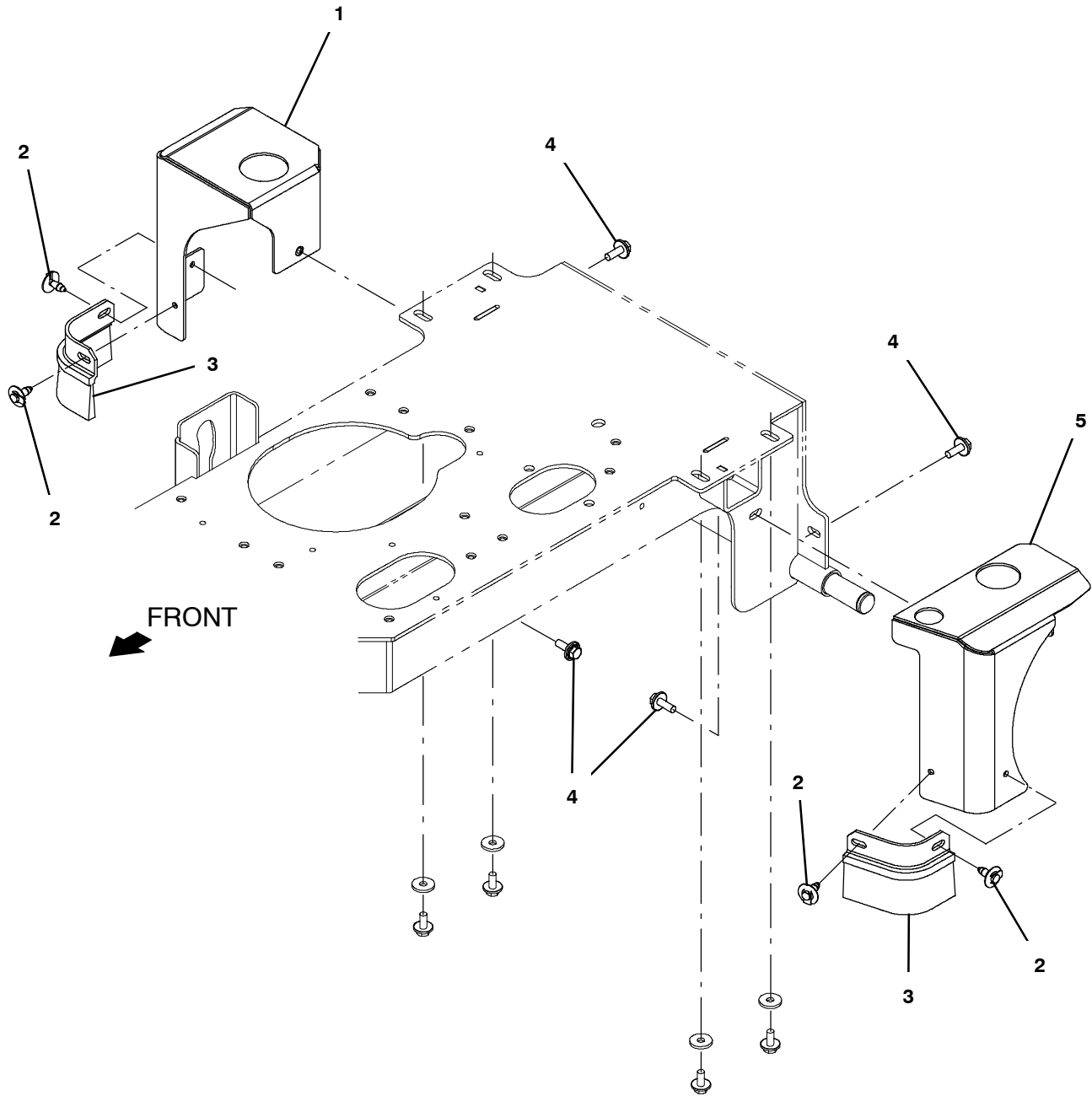
Ref.	Part No.	Serial Number	Description	Qty.
1	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
2	1249641	()	Plate Wldt, Guard, Pivot, Rh	1
3	1247120	()	Guard Wldt, Sensor	1
4	01686	()	Washer, Flat, 0.44b 1.00d .08, Ss	2
5	09028	()	Screw, Hex, M10 X 1.50 X 25, Ss	2
6	1249640	()	Plate Wldt, Guard, Pivot, Lh	2
7	01685	()	Washer, Flat, 0.38b 0.88d .08, Ss	2
8	1016399	()	Screw, Hex, M8 X 1.25 X 30, NI, Ss	2
9	32716	()	Nut, Hex, Jam, M10 X 1.5, Ss	2
10	07787	()	Nut, Hex, Std, M10 X 1.50, Ss	2
11	1073476	()	Caster, Swivel, 50mmd, M10 X 30, Clr PI	2
12	1250617	()	Guard Wldt, Front	1
▽	9021042	()	Bumper Kit, Bristles, Guard, Front	1
▲	13 72968	()	Rivet, Plstc, .250d X 0.90	8
▲	14 1249407	()	Bumper, Bristles, Guard, Front	1
15	1225659	()	Bushing, FIng, 8.3b 11.8d 9.7l	2
16	89710	()	Washer, Flat, 0.51b 1.00d .03, Nyl	2
17	1225660	()	Bushing, FIng, 12.0b 7.0l 14.0d, Plstc	2
18	1017218	()	Washer, Flat, 0.32b 1.00d .12, Ss	2
19	1016399	()	Screw, Hex, M8 X 1.25 X 30, NI, Ss	2

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

REAR GUARD GROUP

355773



REAR GUARD GROUP

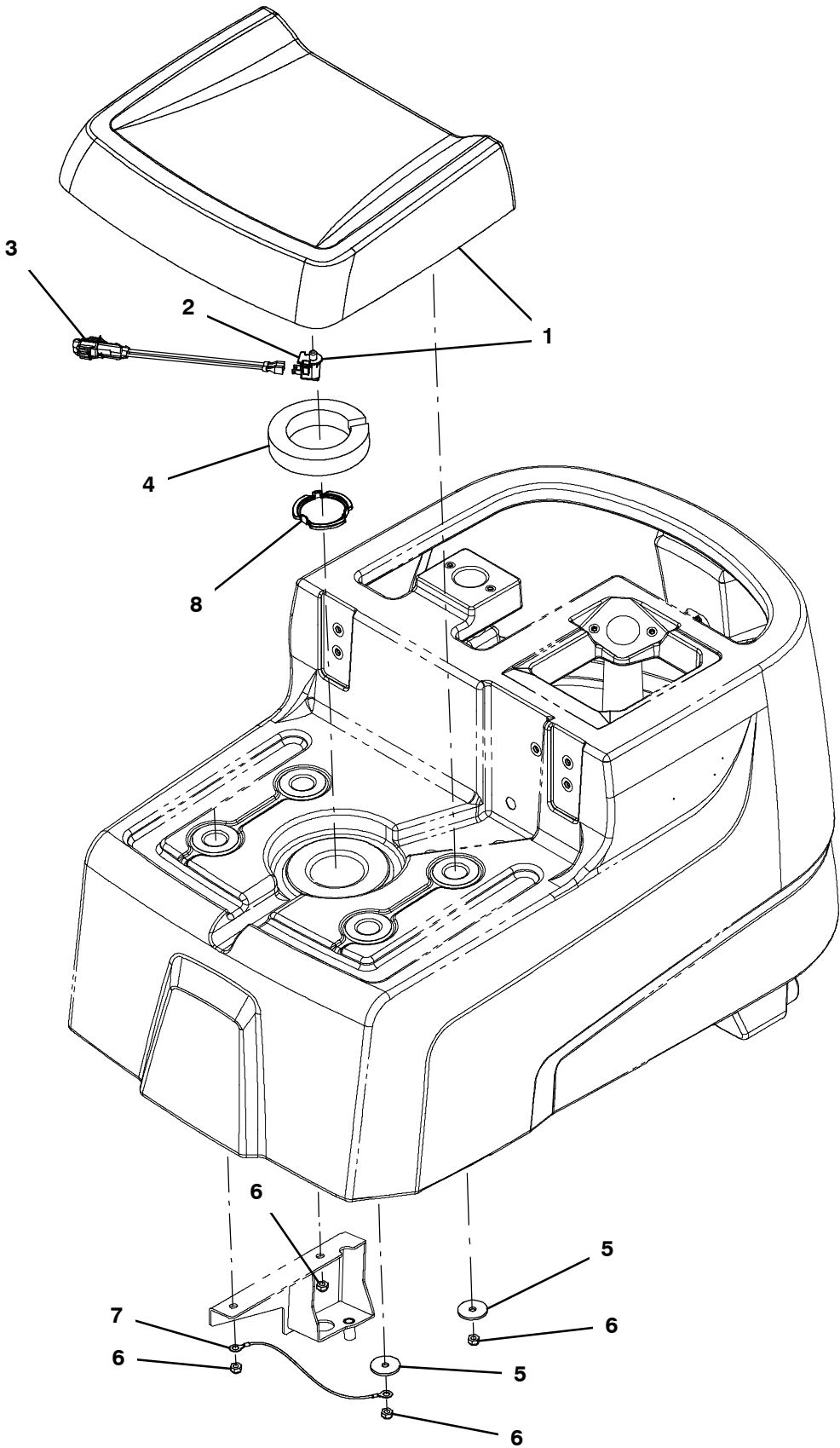
	Ref.	Part No.	Serial Number	Description	Qty.
	1	1251259	()	Bracket Wldt, Guard, Rear, Rh	1
▽		9021043	()	Bumper Kit, Bristles, Guard, Rear	2
▲	2	72968	()	Rivet, Plstc, .250d X 0.90	2
▲	3	1251288	()	Bumper, Bristles, Guard, Rear	1
	4	1072628	()	Screw, Hex, M8 X 1.25 X 25, Ss, Sems	4
	5	1251243	()	Bracket Wldt, Guard, Rear, Lh	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

SEAT GROUP

355771



SEAT GROUP

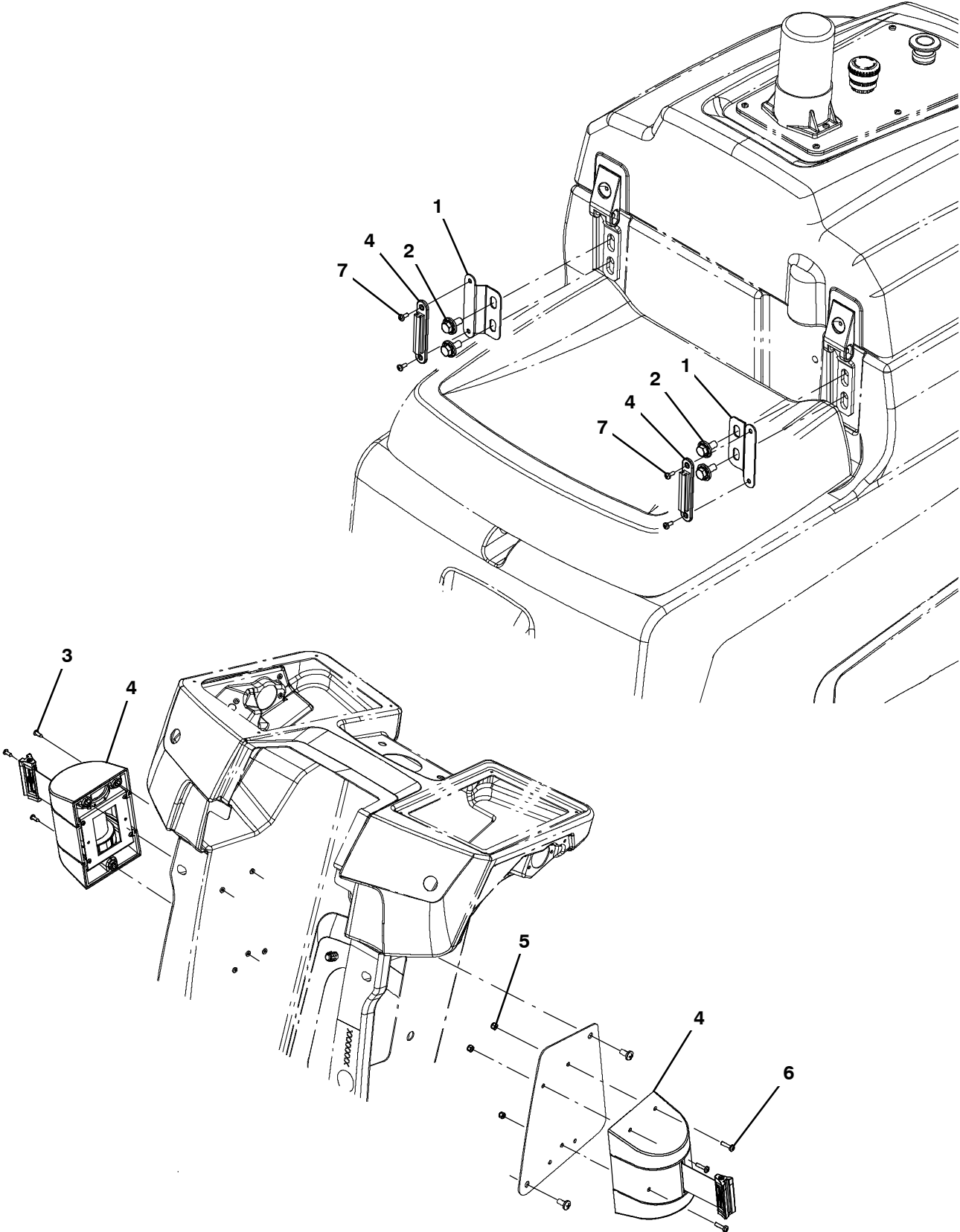
	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1253157	(	) Seat, Std [T380amr]	1
▲	2	1048955	(	) Switch, Seat, No [Delta 6440- 04]	1
	3	1076833	(	) Harness, Ele, Seat [T380amr]	1
	4	1253161	(	) Gasket, 1.00, 3.3id 5.1od, Adh [Epdm]	1
	5	379829	(	) Washer, Flat, 0.34b 1.50d .12, Stl, Pl	2
	6	08709	(	) Nut, Hex, Lock, M8 X 1.25, NI	4
	7	1077198	(	) Harness, Ele [Static Gnd, M8/M8]	1
	8	4208803	(	) Ring, Retainer, Switch, Seat	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

ANTI-JOY RIDE GROUP (S/N 11108819 -)

358065

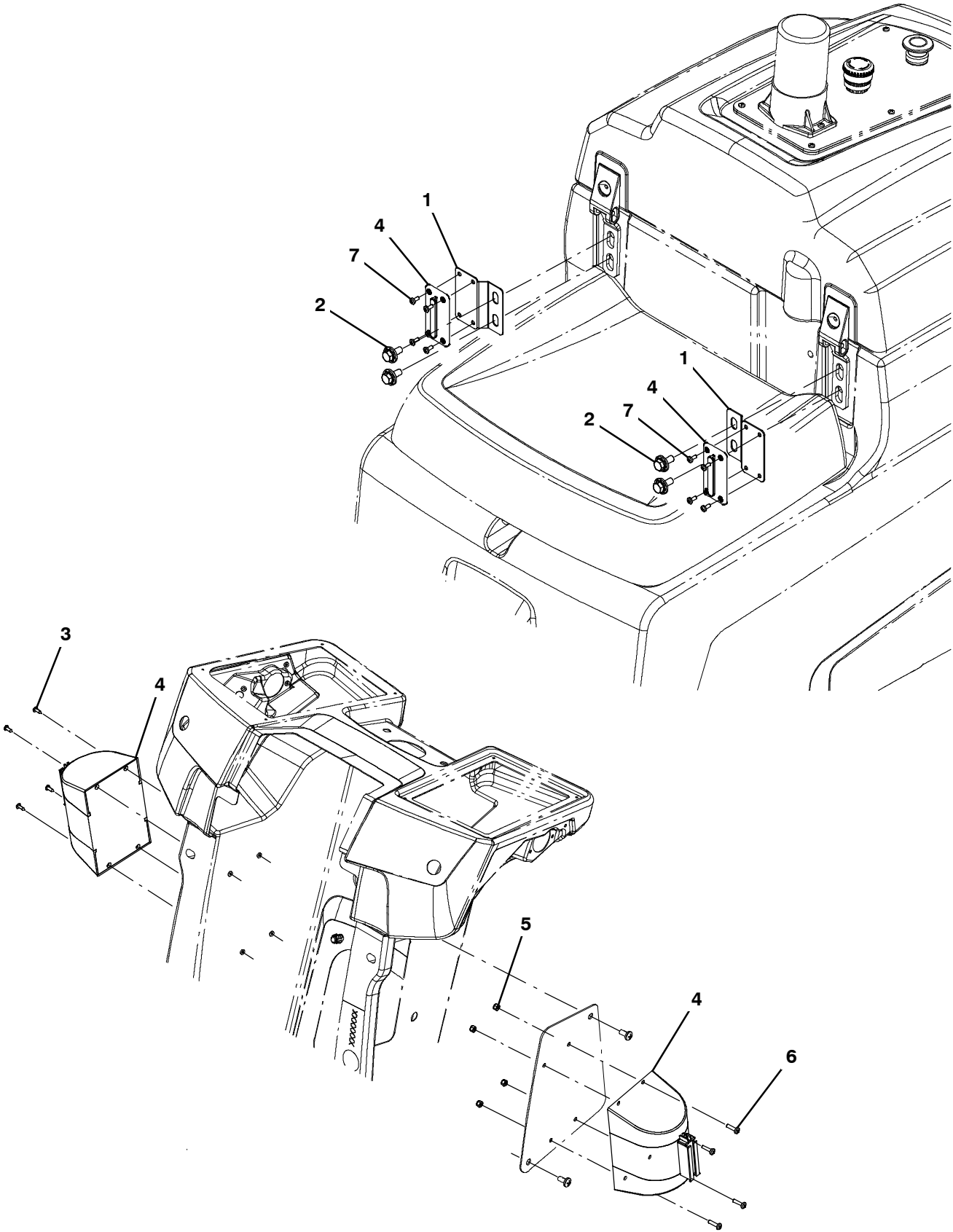


ANTI-JOY RIDE GROUP (S/N 11108819 -)

Ref.	Part No.	Serial Number	Description	Qty.
1	1271483	(11108819-	) Wldt, Bracket, Mtg, Strap	2
2	1020341	(	) Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
3	140825	(11108819-	) Screw, Pan, Phl, 06 X 0.50, Fmg/Ab, Blk	3
4	1271497	(11108819-	) Belt, Retractable	2
5	33932	(11108819-	) Nut, Hex, Lock, M4 X 0.70, NI, Ss	3
6	24265	(11108819-	) Screw, Pan, Phl, M4 X 0.70 X 16, Ss	6
7	49697	(11108819-	) Screw, Pan, Phl, M4 X 0.70 X 10, Ss	4

ANTI-JOY RIDE GROUP (S/N 11046223 - 11108818)

355909

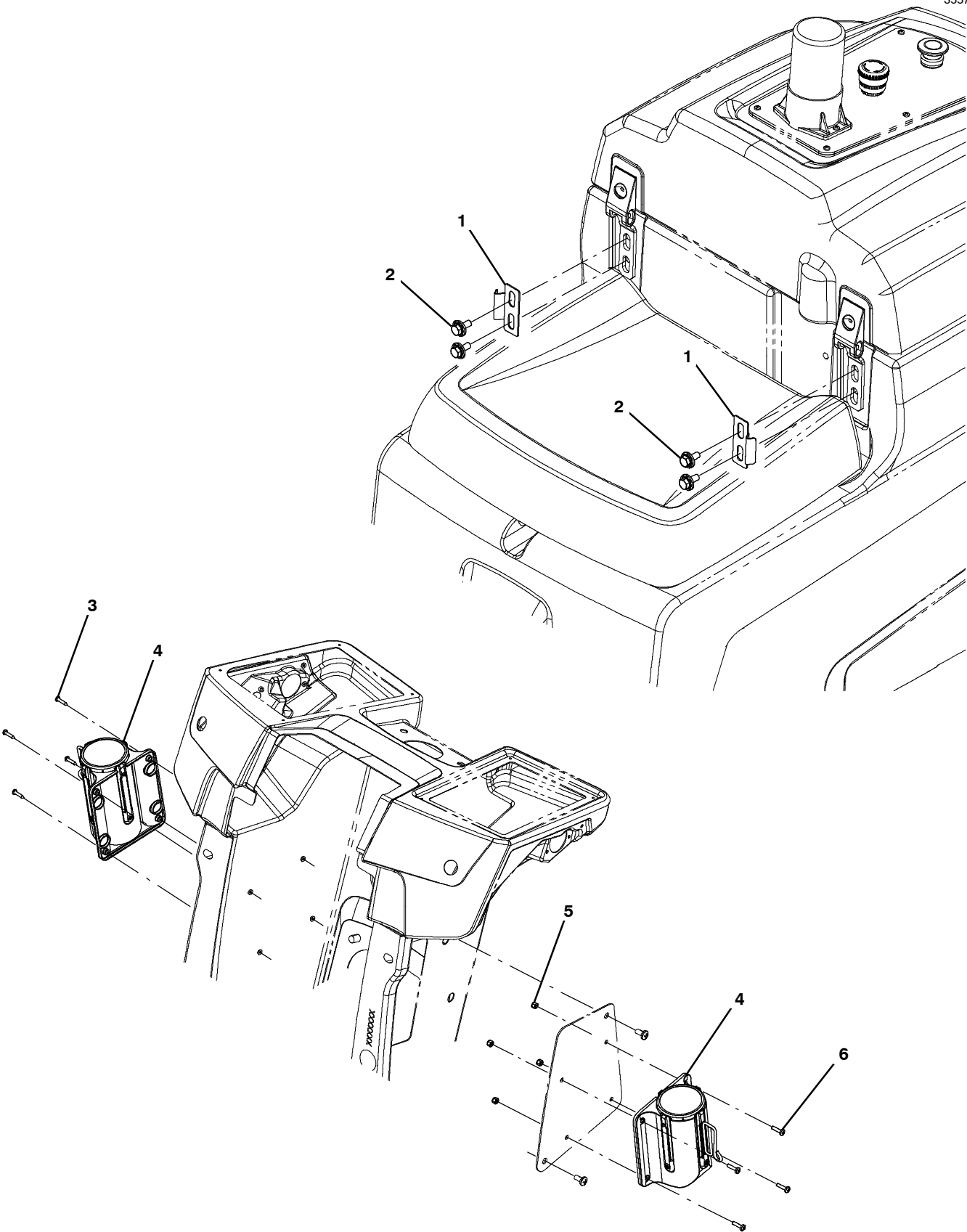


ANTI-JOY RIDE GROUP (S/N 11046223 - 11108818)

Ref.	Part No.	Serial Number	Description	Qty.
1	1260278	(11046223- 11108818)	Bracket, Mtg, Strap (Replaced By Kit 9022718)	2
2	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
3	140825	(10000000- 11108818)	Screw, Pan, Phl, 06 X 0.50, Fmg/Ab, Blk	4
4	1260291	(11046223- 11108818)	Belt, Retractable (Replaced By Kit 9022718)	2
5	33932	(10000000- 11108818)	Nut, Hex, Lock, M4 X 0.70, NI, Ss	4
6	24265	(10000000- 11108818)	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	4
7	49697	(11046223- 11108818)	Screw, Pan, Phl, M4 X 0.70 X 10, Ss	8

ANTI-JOY RIDE GROUP (S/N 10000000 - 11046222)

355780



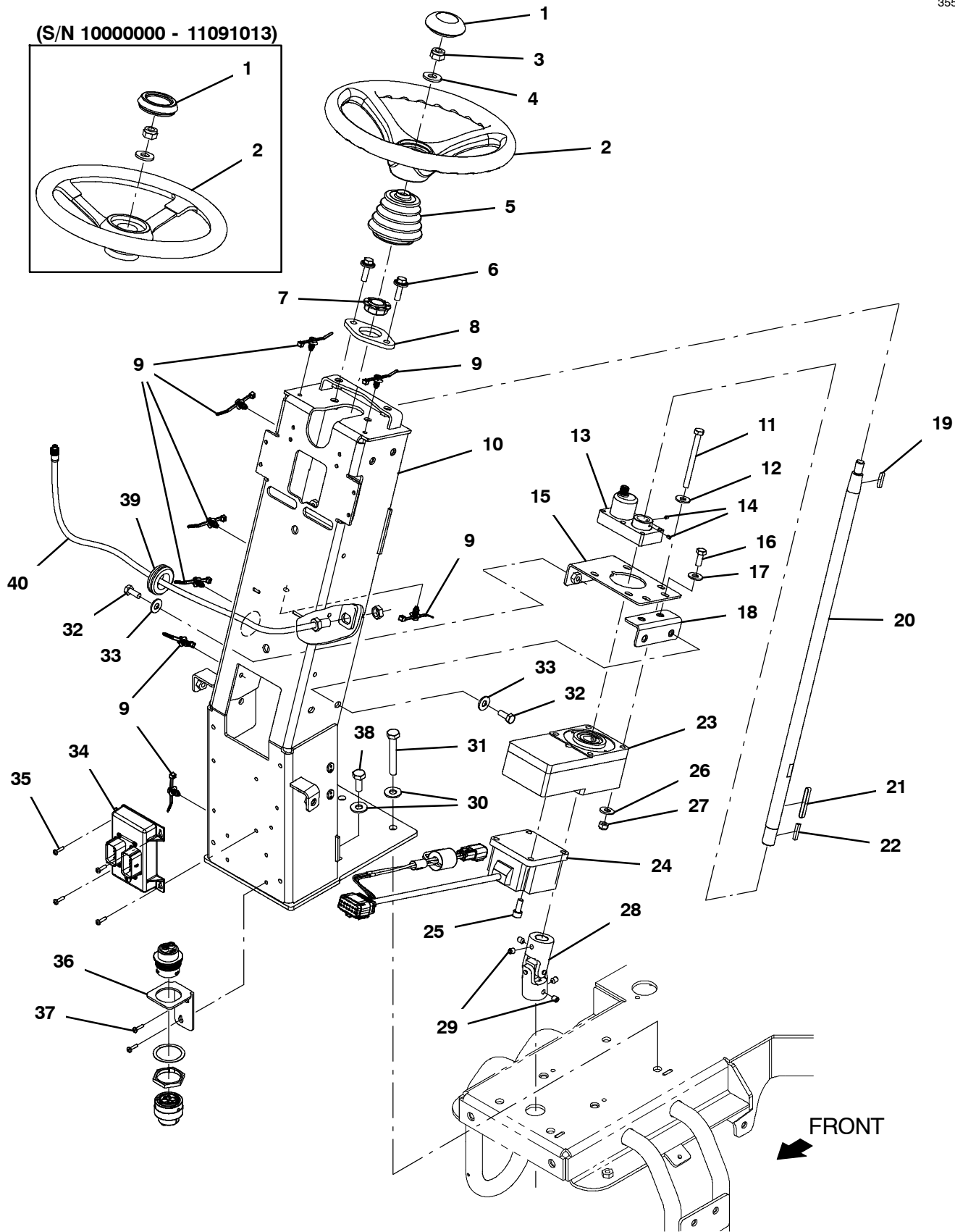
ANTI-JOY RIDE GROUP (S/N 10000000 - 11046222)

Ref.	Part No.	Serial Number	Description	Qty.
1	1251886	(10000000- 11046222)	Bracket, Mtg, Strap (Replaced By Kit 9022718)	2
2	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
3	140825	()	Screw, Pan, Phl, 06 X 0.50, Fmg/Ab, Blk	4
4	1250503	(10000000- 11046222)	Belt, Retractable (Replaced By Kit 9022718)	2
5	33932	()	Nut, Hex, Lock, M4 X 0.70, NI, Ss	4
6	24265	()	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	4

STEERING GROUP

355774

(S/N 10000000 - 11091013)



STEERING GROUP

	Ref.	Part No.	Serial Number	Description	Qty.
▽		9022928	(11091014-	) Steering Wheel Kit, Replmnt	1
▲	1	1268482	(11091014-	) Cap, Wheel, Steering	1
▲	2	1268481	(11091014-	) Wheel, Steering, 320mm	1
	1	1019706	(10000000- 11091013	) Cap, Wheel, Steering	1
	2	1012002	(10000000- 11091013	) Wheel, Steering, 300mm (Replaced By 9022928)	1
	3	08711	(	) Nut, Hex, Lock, M12 X 1.75, NI	1
	4	64154	(	) Washer, Flat, 0.53b 1.12d .11, Stl, Pl	1
	5	1012437	(	) Bellows, Shaft, Steering	1
	6	1072816	(	) Screw, Hex, M8 X 1.25 X 30, Ss, Sems	2
	7	1252424	(	) Bearing, Spherical, 20b	1
	8	1251855	(	) Plate, Brg, Adapter	1
	9	1210807	(	) Wire, Tie [W/.25" Fir Tree Clip]	7
	10	1253083	(	) Column Wldt, Steering	1
	11	39281	(	) Screw, Hex, M8 X 1.25 X 90, 8.8	4
	12	01685	(	) Washer, Flat, 0.38b 0.88d .08, Ss	4
▽	13	9018592*	(	) Sensor, Position, Steering, Afmkt	1
▲	14	1240459	(	) Screw, Set, M4 X 0.70 X 6, NI	2
	15	1241160	(	) Plate Wldt, Motor, Steering	1
	16	09740	(	) Screw, Hex, M8 X 1.25 X 20, Ss	2
	17	01685	(	) Washer, Flat, 0.38b 0.88d .08, Ss	2
	18	1241157	(	) Plate Wldt, Motor	1
	19	1014328	(	) Key, Sq, .05mm X .05mm, 25mml	1
	20	1250736	(	) Shaft, Steering	1
	21	1242289	(	) Key, Sq, .06mm X .06mm, 50mml	1
	22	00912	(	) Key, Sq, 0.19 X 0.19, 1.00l	1
	23	1240007	(	) Gearbox, Steering, 20mmb	1
	24	1253334	(	) Motor Assy, Steering, Rwk [Deutsch Dtp]	1
	25	374174	(	) Screw, Soc, M8 X 1.25 X 20, 12.9	4
	26	32491	(	) Washer, Flat, 0.31, Std	4
	27	08713	(	) Nut, Hex, Lock, M8 X 1.25, NI, Ss	4
	28	1242308	(	) Joint, U, 0.75id	1
	29	46820	(	) Screw, Set, .31- 18 X 0.38, NI	4
	30	01686	(	) Washer, Flat, 0.44b 1.00d .08, Ss	6
	31	04417	(	) Screw, Hex, M10 X 1.50 X 60, Ss	4
	32	09740	(	) Screw, Hex, M8 X 1.25 X 20, Ss	4
	33	01685	(	) Washer, Flat, 0.38b 0.88d .08, Ss	4
	34	9020753*	(	) Amplifier, Cntrl, Motor, Afmkt	1
	35	24265	(	) Screw, Pan, Phl, M4 X 0.70 X 16, Ss	4
	36	1252477	(	) Bracket, Connector, Propel	1
	37	24265	(	) Screw, Pan, Phl, M4 X 0.70 X 16, Ss	2
	38	09028	(	) Screw, Hex, M10 X 1.50 X 25, Ss	2
	39	10632- 14	(	) Grommet, Rbr, 1.00id, F/1.4h, .12 Matl	1
	40	1242301	(	) Cable, Service, Amr	1

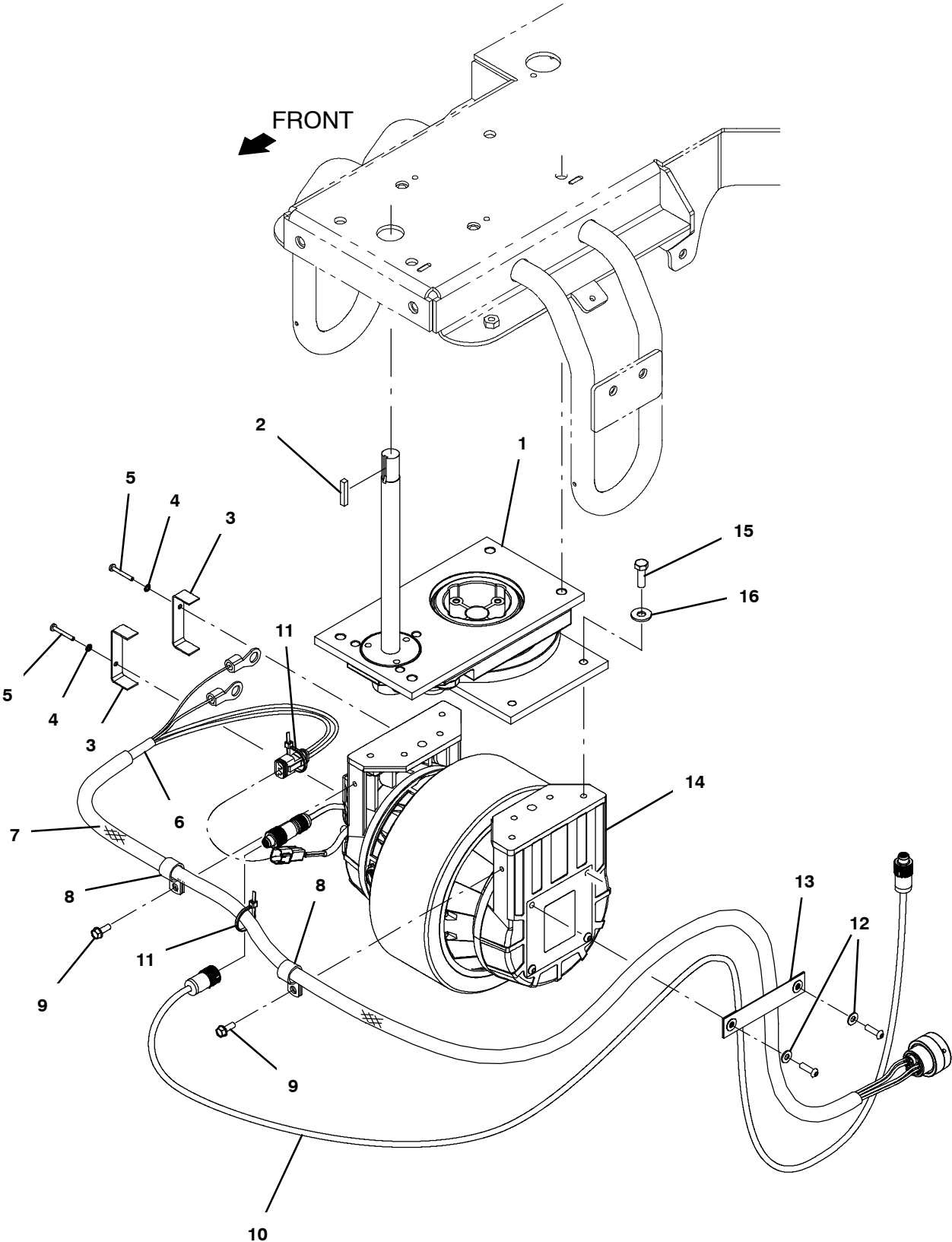
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

FRONT DRIVE WHEEL GROUP

355777



FRONT DRIVE WHEEL GROUP

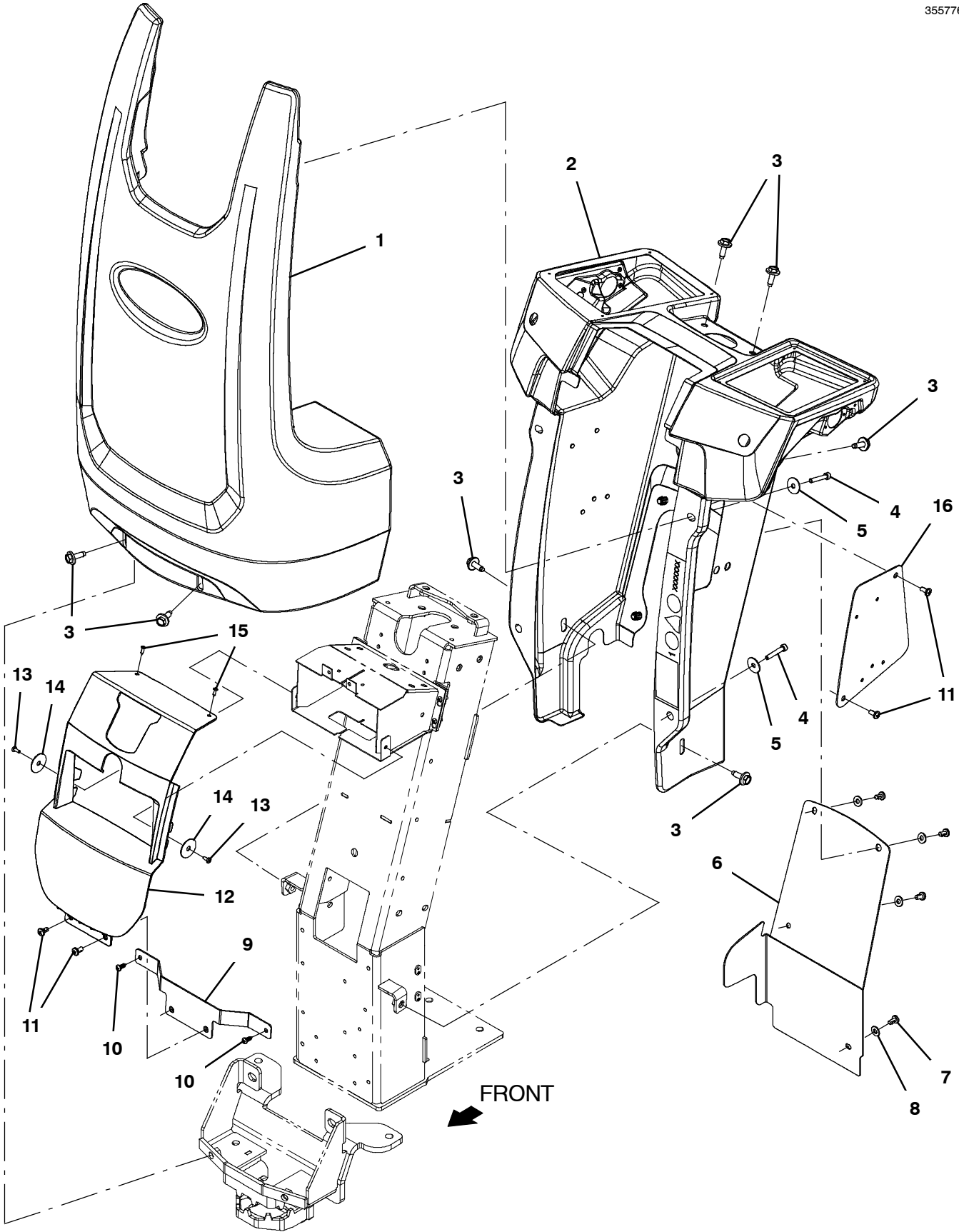
Ref.	Part No.	Serial Number	Description	Qty.
1	1019724	()	Steer- Control Assy, Wheel Drive (See Breakdowns)	1
2	00912	()	Key, Sq, 0.19 X 0.19, 1.00l	1
3	1064972	()	Bracket, Cord	2
4	02938	()	Washer, Lock, Int, 08, Ss	2
5	33931	()	Screw, Pan, Phl, M4 X 0.70 X 30, Ss	2
6	1076838	()	Harness, Motor, Brake [T380amr]	1
7	1020106	()	Sleeve, Afmkt, Nyl, 0.86id, 08ft	1
8	40678- 1	()	Clamp, Cable, Stl, 0.88d X 0.62w, 1hole	2
9	361339	()	Screw, Hex, M6 X 1.00 X 16, Fmg	2
10	1242300	()	Cable, Sensor, Spd	1
11	49263	()	Tie, Cable, Nyl, 11.4l .19w 3.0 Max D	2
12	19066	()	Washer, Flat, 0.25b 0.56d .05, Pl, 10	2
13	1019224	()	Strap, Nyl	1
▽	14	9021134	() Wheel, Drive, 250mm, 24vdc, W/Encd, Afmt (See Breakdowns)	1
▲	1253490	()	Connector, Hsng	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

FRONT COVERS GROUP

355776

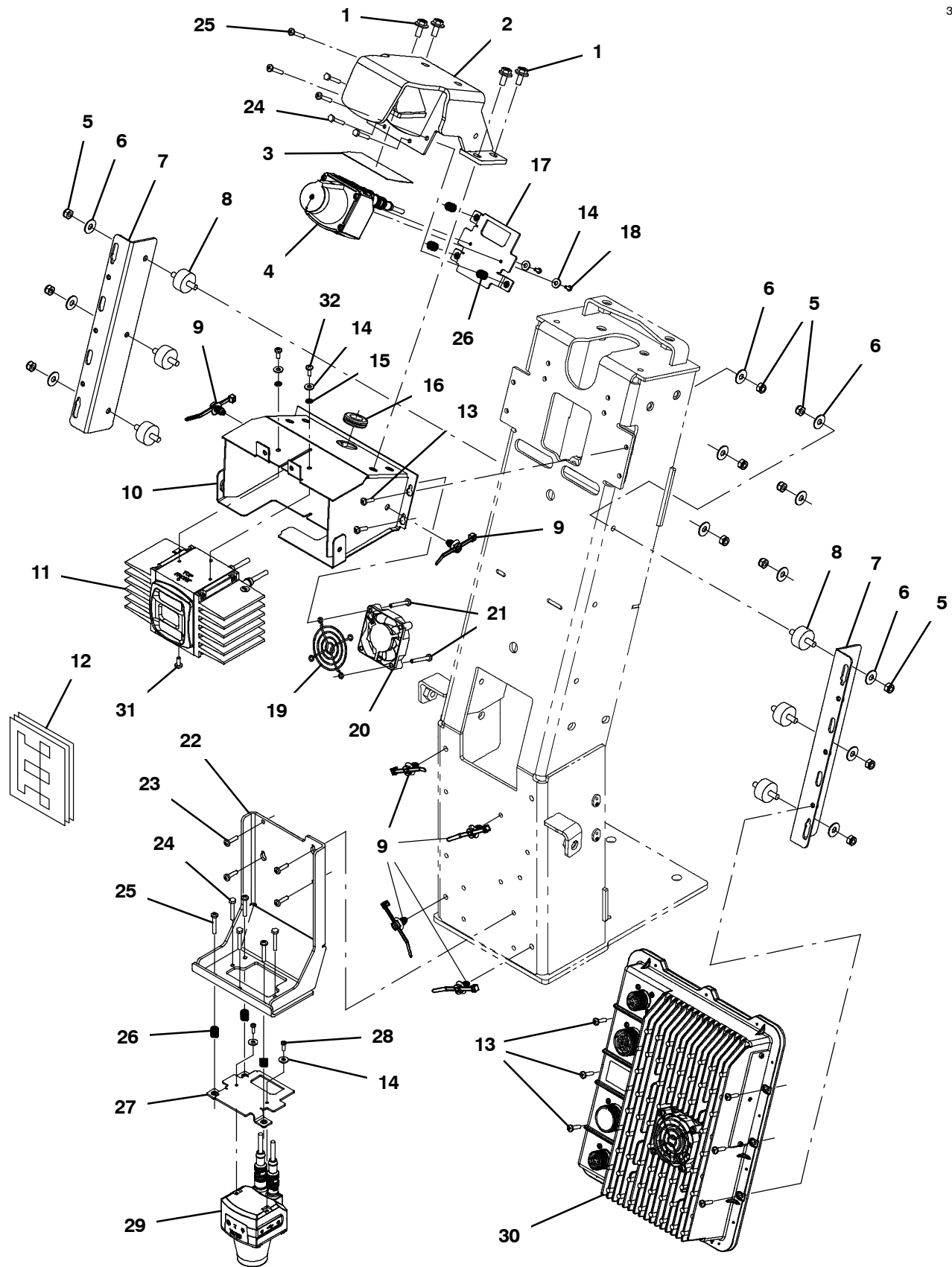


FRONT COVERS GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	9021070	()	Shroud, Front, Rm- TI, Trimmed, W/Label	1
2	9021071	()	Shroud, Instmt, Rm- TI, Trimmed, Afmkt	1
3	1037346	()	Screw, Hex, M8 X 1.25 X 25, 9.8, Sems	8
4	1242446	()	Screw, Soc, M6 X 1.00 X 35, 12.9, NI	4
5	397779	()	Washer, Flat, 0.28b 1.00d .06, Stl, Blk	4
6	9021090	()	Panel, Access, Column, Na	1
6	9021091	()	Panel, Access, Column, Ce	1
6	9021092	()	Panel, Access, Column, Jp	1
7	1045525	()	Screw, Pan, Phl, M6 X 1.00 X 12, Blk	4
8	1069322	()	Washer, Flat, 0.25, Sae, Blk	4
9	1250686	()	Bracket Wldt, Mtg, Bezel	1
10	1018155	()	Screw, Pan, Phl, M5 X 0.80 X 16, Tcut, Ss	2
11	1045525	()	Screw, Pan, Phl, M6 X 1.00 X 12, Blk	4
12	9020613	()	Bezel, Cntr, W/Labels [T7amr]	1
13	49697	()	Screw, Pan, Phl, M4 X 0.70 X 10, Ss	2
14	41178	()	Washer, Flat, 0.25, Fendr	2
15	140825	()	Screw, Pan, Phl, 06 X 0.50, Fmg/Ab, Blk	2
16	1250504	()	Cover, Access, Controller	1

FRONT CAMERA AND SENSORS GROUP (S/N 11062042 -)

355778



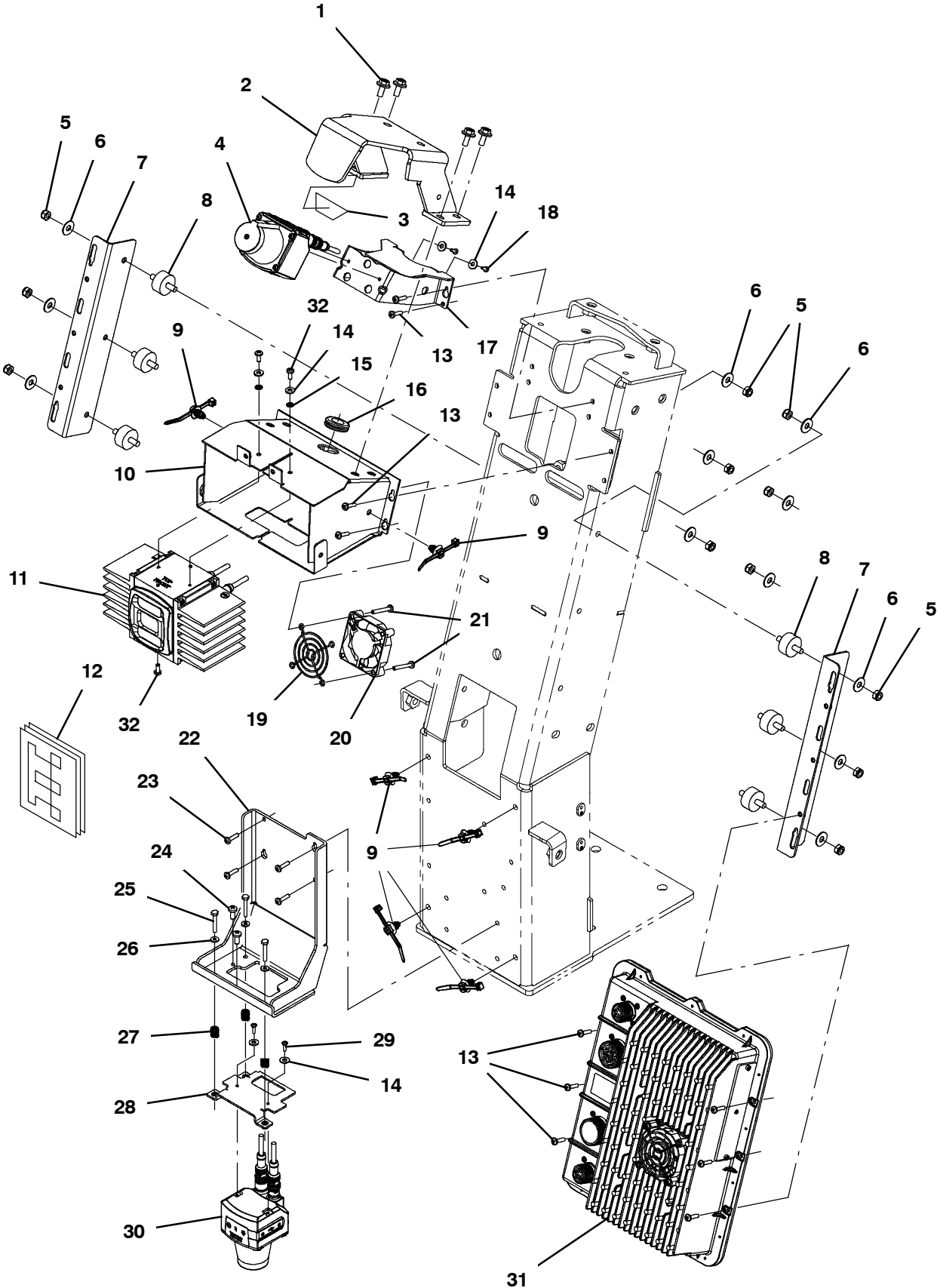
FRONT CAMERA AND SENSORS GROUP (S/N 11062042 -)

Ref.	Part No.	Serial Number	Description	Qty.
1	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	4
2	1252732	(11062042-)	Lintel Wldt, Top [S20]	1
3	1253551	(11062042-)	Label, Sensor	1
4	9018604*	()	Sensor, Range, Amr, Afmkt [Lidar Tim551]	1
5	08712	()	Nut, Hex, Lock, M6 X 1.00, NI, Ss	12
6	01684	()	Washer, Flat, 0.27b 0.69d .05, Ss	12
7	1241565	()	Bracket Wldt, Controller	2
8	1240009	()	Isolator, Vib, 1.0d 0.5l M6/M6	12
9	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	6
10	1254536	(11062042-)	Bracket Wldt, Camera	1
11	9018605*	()	Camera Assy, Front, Afmkt [3d lfm O3d]	1
12	1242894	()	Sign Kit, Amr [Home Location]	1
13	24265	(11062042-)	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	10
14	19065	()	Washer, Flat, 0.19b 0.44d .05, Pl, 08	6
15	02938	()	Washer, Lock, Int, 08, Ss	2
16	10632- 4	()	Grommet, Rbr, 0.62id, F/0.9h, .06 Matl	1
17	1253566	(11062042-)	Plate Assy, Sensor	1
18	1249642	()	Screw, Pan, Phl, M3 X 0.50 X 8, 4.8	2
19	1240631	()	Guard, Fan	1
20	1240113	()	Fan, Cooling, Camera	1
21	33931	()	Screw, Pan, Phl, M4 X 0.70 X 30, Ss	2
22	1247036	()	Bracket, Sensor, Lower	1
23	24265	()	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	4
24	24199	(11062042-)	Screw, Hex, M5 X 0.80 X 16, Ss	6
25	1033197	(11062042-)	Screw, Pan, Phl, M4 X 0.70 X 25, Ss	6
26	1240077	(11062042-)	Spring, Cmpr, .36od, .04wir, 0.75l, Ss	6
27	1241407	()	Plate Assy, Sensor, Lower	1
28	06920	()	Screw, Pan, Phl, M3 X 0.50 X 10, 4.8	2
29	9018607*	()	Sensor, Range, Amr, Afmkt [Lidar Tim571]	1
30	1267677*	(11100737-)	Controller, Amr [Bcm]	1
30	1248248*	(10000000- 11100736)	Controller, Amr [Bcm] (Replaced By 1267677)	1
31	49697	()	Screw, Pan, Phl, M4 X 0.70 X 10, Ss	1
32	09206	()	Screw, Hex, M4 X 0.70 X 12, 8.8	2

* Requires Tennant *True* service or an authorized Tennant service provider.

FRONT CAMERA AND SENSORS GROUP (S/N 10000000 - 11062041)

355778



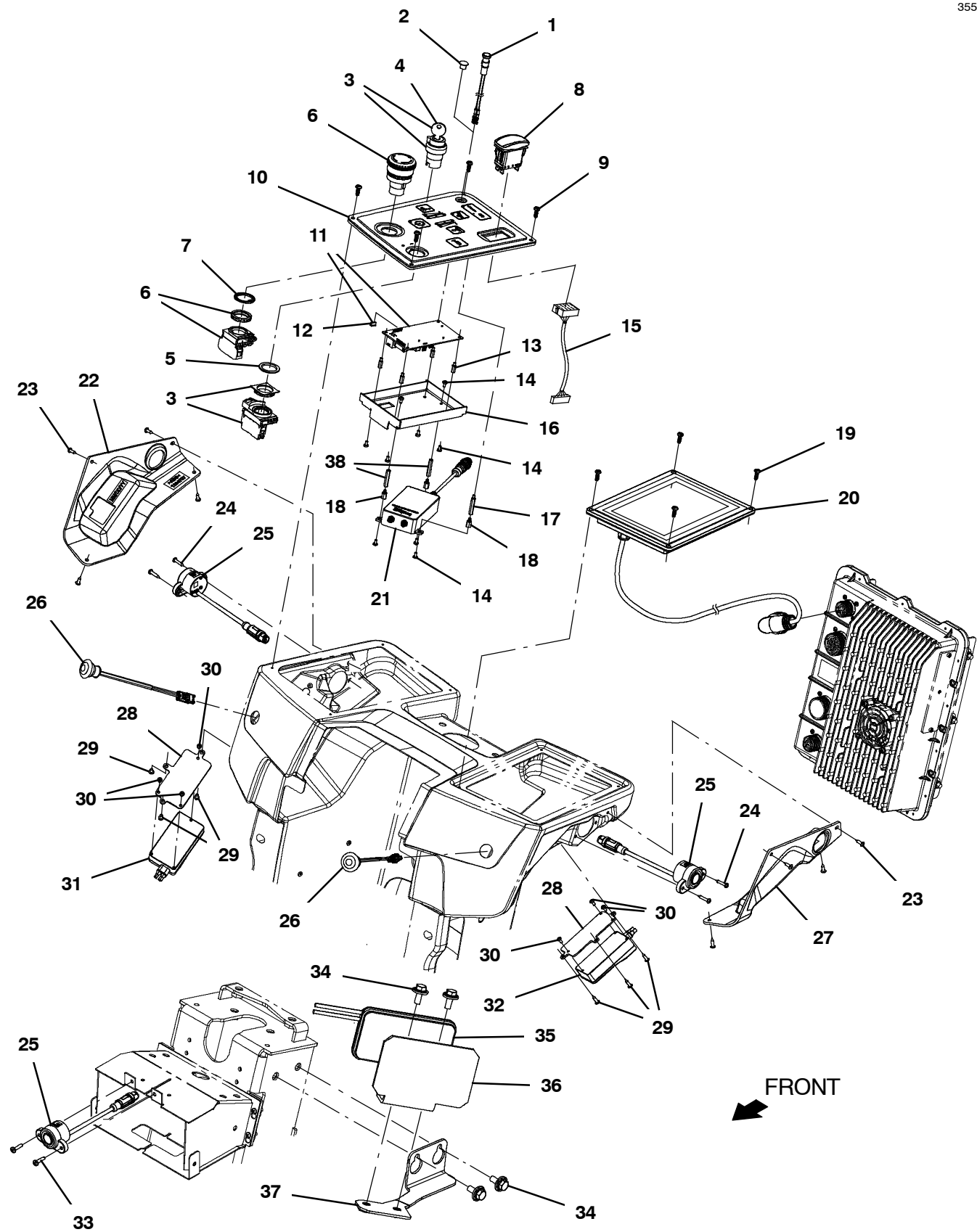
FRONT CAMERA AND SENSORS GROUP (S/N 10000000 - 11062041)

Ref.	Part No.	Serial Number	Description	Qty.
1	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	4
2	1241964	(10000000- 11062041)	Bracket Wldt, Hood, Sensor (Replaced By Kit 9021184)	1
3	1248768	(10000000- 11062041)	Label, Target, Sensor (Replaced By Kit 9021184)	1
4	9018604*	()	Sensor, Range, Amr, Afmkt [Lidar Tim551]	1
5	08712	()	Nut, Hex, Lock, M6 X 1.00, NI, Ss	12
6	01684	()	Washer, Flat, 0.27b 0.69d .05, Ss	12
7	1241565	()	Bracket Wldt, Controller	2
8	1240009	()	Isolator, Vib, 1.0d 0.5l M6/M6	12
9	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	6
10	1241139	(10000000- 11062041)	Bracket Wldt, Camera (Replaced By 1254536)	1
11	9018605*	()	Camera Assy, Front, Afmkt [3d lfm O3d]	1
12	1242894	()	Sign Kit, Amr [Home Location]	1
13	24265	(10000000- 11062041)	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	14
14	19065	()	Washer, Flat, 0.19b 0.44d .05, Pl, 08	6
15	02938	()	Washer, Lock, Int, 08, Ss	2
16	10632- 4	()	Grommet, Rbr, 0.62id, F/0.9h, .06 Matl	1
17	1241658	(10000000- 11062041)	Bracket Wldt, Sensor, Upper (Replaced By Kit 9021184)	1
18	1249642	()	Screw, Pan, Phl, M3 X 0.50 X 8, 4.8	2
19	1240631	()	Guard, Fan	1
20	1240113	()	Fan, Cooling, Camera	1
21	33931	()	Screw, Pan, Phl, M4 X 0.70 X 30, Ss	2
22	1247036	(10000000- 11062041)	Bracket, Sensor, Lower (Replaced By Kit 9021184)	1
23	24265	()	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	4
24	09200	(10000000- 11062041)	Screw, Pan, Phl, M5 X 0.80 X 12, Ss	2
25	09205	(10000000- 11062041)	Screw, Hex, M4 X 0.70 X 25, 8.8	3
26	19064	(10000000- 11062041)	Washer, Flat, 0.16b 0.38d .05, Pl, 06	3
27	1240077	(10000000- 11062041)	Spring, Cmpr, .36od, .04wir, 0.75l, Ss	3
28	1241407	(10000000- 11062041)	Plate Assy, Sensor, Lower	1
29	06920	()	Screw, Pan, Phl, M3 X 0.50 X 10, 4.8	2
30	9018607*	()	Sensor, Range, Amr, Afmkt [Lidar Tim571]	1
31	1248248*	(10000000- 11100736)	Controller, Amr [Bcm] (Replaced By 1267677)	1
32	49697	()	Screw, Pan, Phl, M4 X 0.70 X 10, Ss	3

* Requires Tennant *True* service or an authorized Tennant service provider.

INSTRUMENT PANEL GROUP

355775



INSTRUMENT PANEL GROUP

	Ref.	Part No.	Serial Number	Description	Qty.
	1	1253802	()	Light, Led, .312d, 2 Volt [Tri- Color] (ec- H2O Models)	1
	2	80061	()	Plug, Hole, Rnd, 0.30h 0.3l (Models without ec- H2O)	1
▽	3	1240354	()	Switch, Key	1
▲	4	1240918	()	Key, Switch	1
	5	1241210	()	Ring, Lock, Switch	1
	6	1242161	()	Switch, Safety, Shutoff	1
	7	1242538	()	Ring, Lock, E- Stop	1
	8	1248870	()	Switch, Rocker, Spdt, Mom / None / Mom	1
	9	49162	()	Screw, Pan, Phl, 08- 16 X 0.50, F/ Plstc	4
	10	9020922	()	Membrane Kit, Replmt [T7amr]	1
▽	11	9021069*	()	Controller Kit, Membrane	1
▲	12	1244879	()	Shunt [Pcb, Jumper, .100" Spacing]	1
	13	1240633	()	Stand- Off, Hex, M3 X 0.5, M/F, 10mml	4
	14	06919	()	Screw, Pan, Phl, M3 X 0.50 X 6, 4.8	9
	15	1076463	()	Harness, Ele [T7amr, Dir Switch]	1
	16	1240467	()	Cover, Circuitboard	1
	17	1240907	()	Stand- Off, Hex, M3 X 0.5, F/M, 25mml	1
	18	1249846	()	Stand- Off, Hex, M3 X 0.5, F/M 8mml, Nyl	3
	19	49162	()	Screw, Pan, Phl, 08- 16 X 0.50, F/ Plstc	4
	20	1254161	(10997692-	Monitor, Lcd, Touch	1
	20	1240639	(10000000- 10997691	Monitor, Lcd, Touch (Replaced By 1254161)	1
	21	9021547*	(11062042-	Controller, Telem, Amr, Afmkt	1
	21	9018597*	(10000000- 11062041	Controller, Telem, Amr, Afmkt (Replaced By 9021547)	1
	22	1264707	(11086714-	Bezel, Rh [T380amr]	1
	22	1250666	(10000000- 11086713	Bezel, Rh (Replaced By 1264707)	1
	23	140825	()	Screw, Pan, Phl, 06 X 0.50, Fmg/Ab, Blk	8
	24	140826	()	Screw, Pan, Phl, 06- 20 X 0.75, Fmg/Ab, Ss	4
	25	9018608*	()	Camera, Amr, Afmkt [2d]	3
	26	1240252	()	Light, Marker	2
	27	1264709	(11086714-	Bezel, Lh [T380amr]	1
	27	1250665	(10000000- 11086713	Bezel, Lh (Replaced By 1264709)	1
	28	1241661	()	Plate, Mtg, Camera	2
	29	140825	()	Screw, Pan, Phl, 06 X 0.50, Fmg/Ab, Blk	6
	30	06919	()	Screw, Pan, Phl, M3 X 0.50 X 6, 4.8	6
	31	9022583*	(11086714-	Camera, Amr, Side, Rh, Afmk [lfm O3x 3d]	1
	31	9018594*	(10000000- 11086713	Camera, Amr, Side, Rh, Afmk [lfm O3x 3d] (Replaced By Kit 9022588)	1
	32	9022582*	(11086714-	Camera, Amr, Side, Lh, Afmk [lfm O3x 3d]	1
	32	9018595*	(10000000- 11086713	Camera, Amr, Side, Lh, Afmk [lfm O3x 3d] (Replaced By Kit 9022589)	1
	33	24265	()	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	2
	34	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
	35	9018613*	()	Antenna, Amr, Afmkt	1
	36	1242513	()	Angle, Mtg, Antenna	1
	37	1249500	()	Bracket Wldt, Antenna	1
	38	1240634	()	Stand- Off, Hex, M3 X 0.5, Fem, 25mml	2

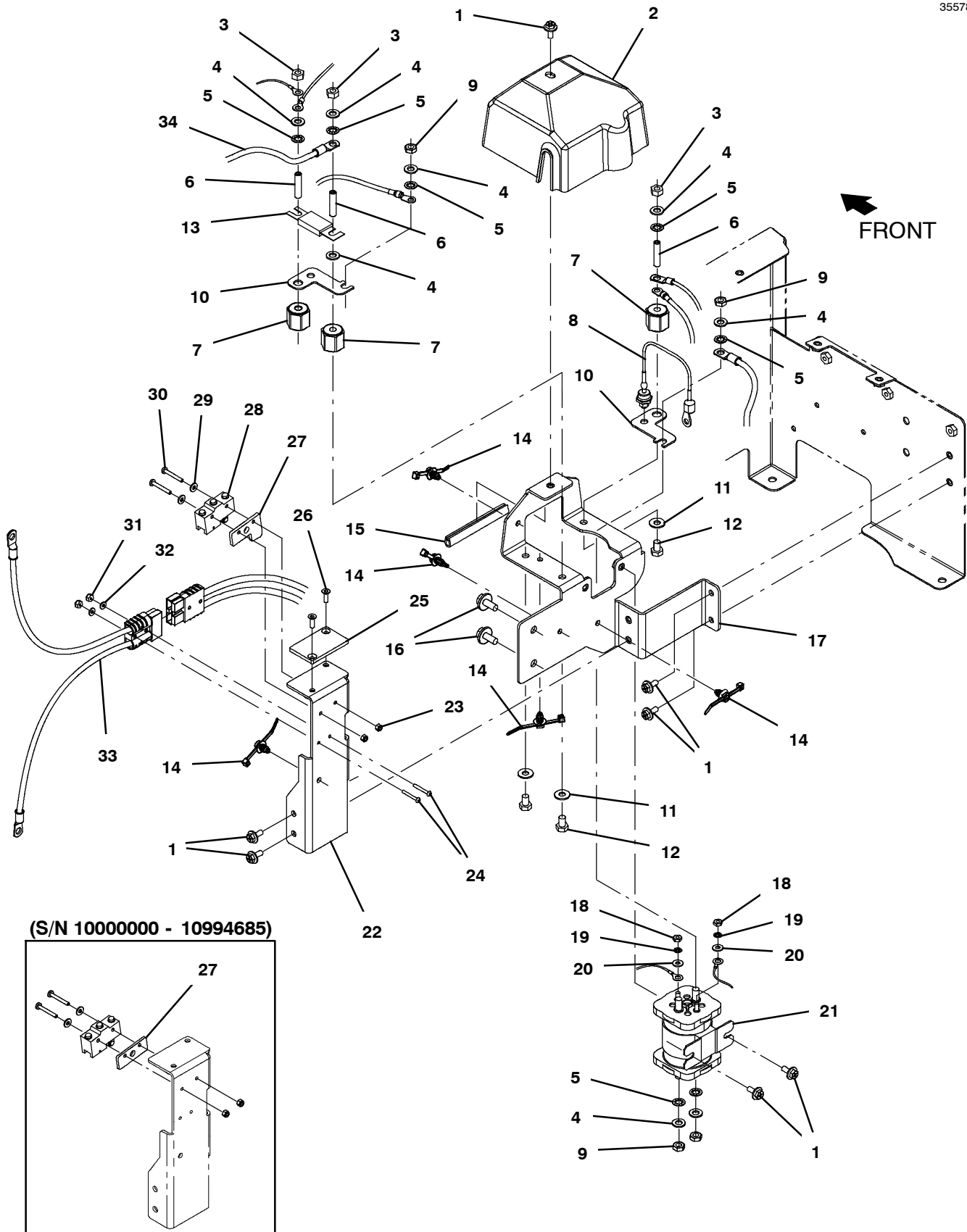
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

ELECTRICAL GROUP

355783

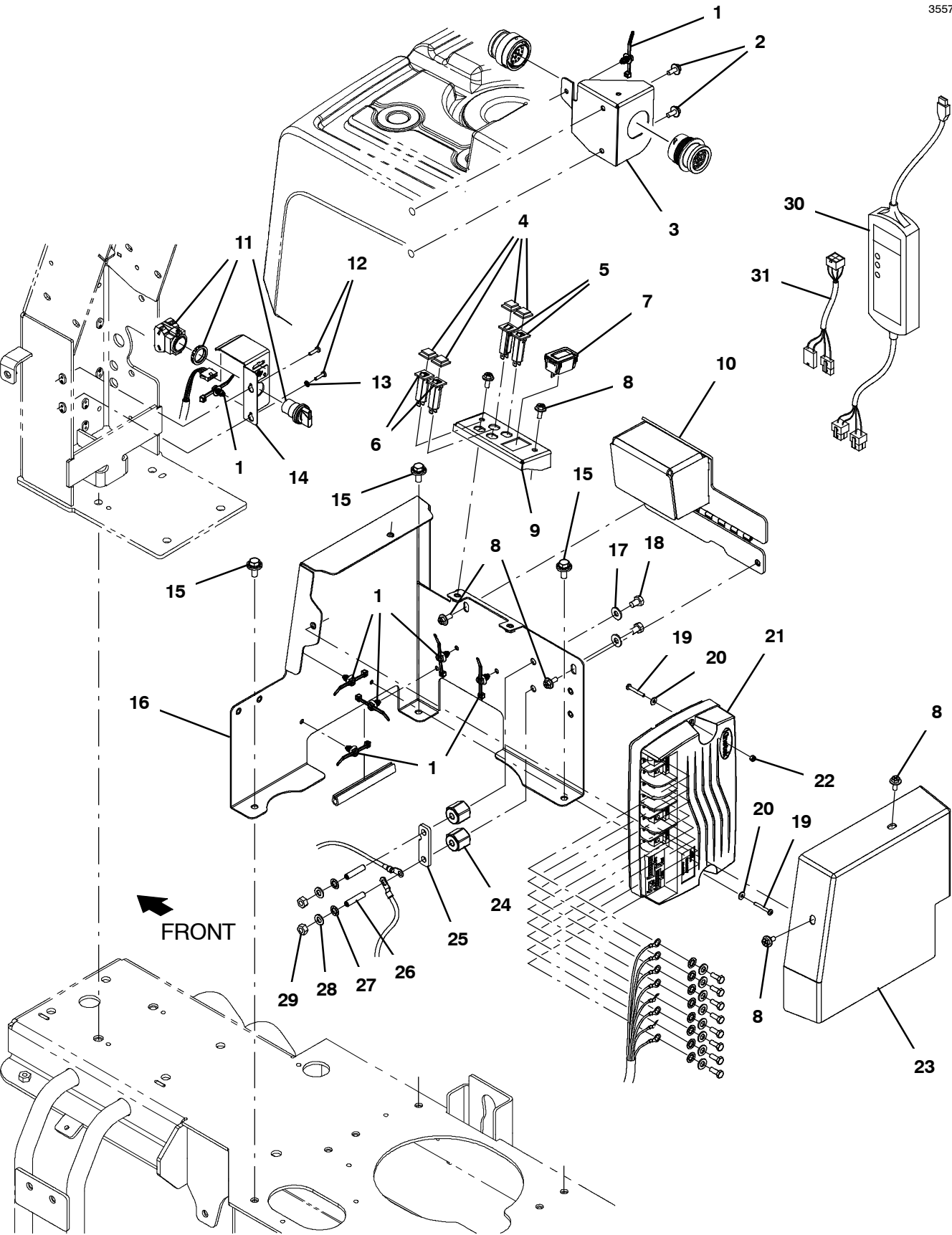


ELECTRICAL GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	7
2	1252399	()	Cover, Contactor, Plstc	1
3	39311	()	Nut, Hex, Std, M8 X 1.25	3
4	1209373	()	Washer, Flat, M8.4b X 16d X 1.6, Brs	6
5	43952	()	Washer, Lock, Int, 0.31, Ss	6
6	607461	()	Screw, Set, M8 X 1.25 X 35, NI	3
7	1205345	()	Stand- Off, Wir, M8, Insulator, Panel	3
8	1240555	()	Harness, Ele [T7amr, Diode]	1
9	20170	()	Nut, Hex, Jam, .31- 24	4
10	1250204	()	Busbar, .08t .78w 3.47h 4.38l	1
11	32490	()	Washer, Flat, 0.25, Std	3
12	50388	()	Screw, Hex, M8 X 1.25 X 12, 8.8	3
13	86379	()	Fuse, 100a, 0.88 2.4l, 125volt	1
14	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	5
15	62595- 6	()	Molding, Trim, Pvc, .08- .11 07.5l	1
16	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	1
17	1252921	()	Bracket Wldt, Mtg, Contactor	1
18	01689	()	Nut, Hex, Std, #10- 32, Ss	2
19	07514	()	Washer, Lock, Int, 10, Ss	2
20	01683	()	Washer, Flat, 10, Ss	2
21	1243585	()	Contactor, 24vdc, 200a, Spdt	1
22	1253674	()	Bracket Wldt, Mtg, Charger	1
23	25005	()	Screw, Pan, Phl, 06- 32 X 1.00, G1	2
24	33932	()	Nut, Hex, Lock, M4 X 0.70, NI, Ss	2
25	1229329	()	Pad, Rest, Sqge	1
26	09120	()	Screw, Flt, Soc, M5 X 0.80 X 16, 10.9	2
27	1255056	(10994686-	Plate, Switch, Guard	1
27	1252753	(10000000- 10994685	Plate, Switch, Guard (Replaced By 1255056)	1
28	1244049	()	Switch, Snap, Rlr	1
29	41579	()	Washer, Flat, 08, Ss	2
30	33931	()	Screw, Pan, Phl, M4 X 0.70 X 30, Ss	2
31	75939	()	Nut- Hxlocnyln 06- 32 Regss18- 8	2
32	19064	()	Washer, Flat, 0.16b 0.38d .05, Pl, 06	2
33	1076749	()	Cable, Charger, 08ga 14.0 L [Sb50/M8]	1
34	1076750	()	Cable, Ele, 04ga 30.0l [M8 Rings]	1

ELECTRICAL CONTROLLER GROUP

355784



ELECTRICAL CONTROLLER GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	7
2	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	2
3	1253128	()	Plate, Mtg, Connector	1
4	1064191	()	Boot, Circuitbreaker	4
5	1208816	()	Circuitbreaker, 04.0a, Resetable	2
6	1064187	()	Circuitbreaker, 10.0a, Resetable	2
7	1064038	()	Gauge, Hourmeter, 05- 277 Volt, Ac / Dc	1
8	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	6
9	1250087	()	Plate, Cover, Breaker	1
10	1255267	(11015103-	Stop Wldt, Charging	1
10	1253456	(10000000- 11015102	Stop Wldt, Charging	1
11	1242766	()	Switch, Rotary, No/Nc	1
12	24265	()	Screw, Pan, Phl, M4 X 0.70 X 16, Ss	2
13	32978	()	Washer, Lock, Int, 08	1
14	1250341	()	Bracket, Mtg, Switch	1
15	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	3
16	1255264	(11015103-	Bracket Wldt, Panl [Elec]	1
16	1252934	(10000000- 11015102	Bracket Wldt, Panl [Elec]	1
17	32490	()	Washer, Flat, 0.25, Std	2
18	50388	()	Screw, Hex, M8 X 1.25 X 12, 8.8	2
19	06930	()	Screw, Pan, Phl, M4 X 0.70 X 30, 4.8	2
20	19065	()	Washer, Flat, 0.19b 0.44d .05, Pl, 08	2
21	1252377*	()	Controller, Mach [Kinetek, T380amr]	1
21	4214286*	()	Controller, Kinetek [T380amr, Li- Ion] (Lithium Battery)	1
22	33932	()	Nut, Hex, Lock, M4 X 0.70, NI, Ss	1
23	1252354	()	Cover, Controller, Plstc [Elec]	1
24	1205345	()	Stand- Off, Wir, M8, Insulator, Panel	2
25	1212780	()	Busbar, 125a 0.188 0.750w 2.638l	1
26	607461	()	Screw, Set, M8 X 1.25 X 35, NI	2
27	43952	()	Washer, Lock, Int, 0.31, Ss	2
28	1209373	()	Washer, Flat, M8.4b X 16d X 1.6, Brs	2
29	39311	()	Nut, Hex, Std, M8 X 1.25	2
▽	9018621	()	Tool Kit, Cntrl	1
▲	30 1248828	()	Harness, Cntrl, [Usb To Can Interface]	1
▲	31 1248829	()	Harness, Ele [Can Programmer]	1
32	1076749	()	Cable, Charger, 08ga 14.0 L [Sb50/M8]	1
33	1076750	()	Cable, Ele, 04ga 30.0l [M8 Rings]	1
34	1020170	()	Molding, Afmkt, Trim, Pvc, .08 .11, 02ft	1

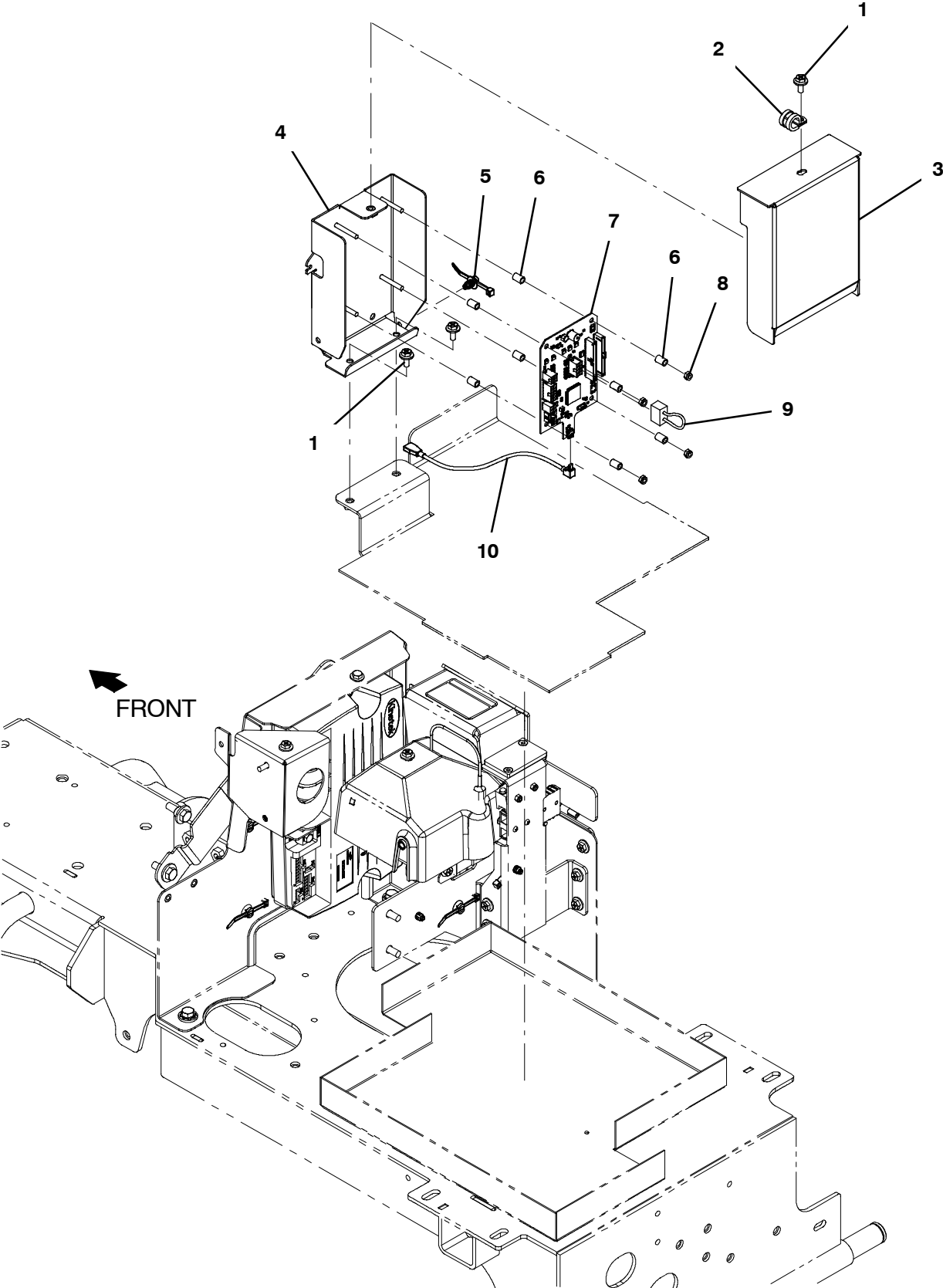
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▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

CIRCUITBOARD GROUP, LITHIUM-ION BATTERY

358181



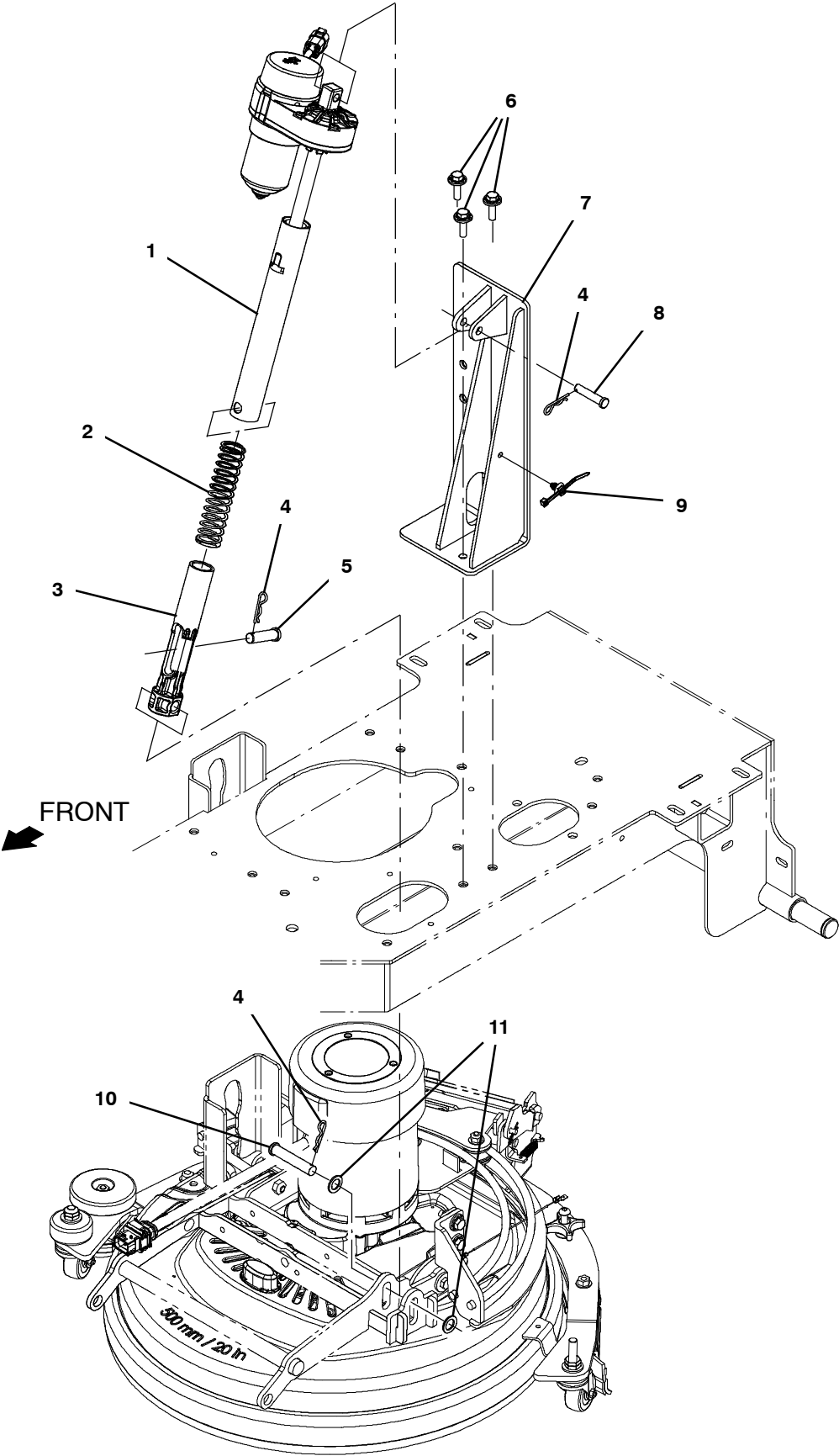
CIRCUITBOARD GROUP, LITHIUM- ION BATTERY

Ref.	Part No.	Serial Number	Description	Qty.
1	4045268	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	3
2	4035120	()	Clamp, Cable, Ss, 0.50d X 0.50w [Insul]	1
3	4214232	()	Bracket, Mtg, Board	1
4	4214236	()	Plate Wldt, Mtg, Board, Chui	1
5	4038889	()	Wire, Tie [W/.25 Fir Tree Clip]	1
6	4031834	()	Spacer, Plstc, 0.20b 0.32d 0.47l, Nyl	8
7	4183222*	()	Circuitboard, Interface, Battery, Li- Ion	1
8	4041004	()	Nut, Hex, M5 X 0.80 X 16, 8.8	4
9	4232181	()	Harness, Ele [Digital Pot 5v Enable]	1
10	4035001	()	Cable [Usb, Mini- B, Male 90d, Female]	1

* Requires Tennant *True* service or an authorized Tennant service provider.

SCRUB HEAD LIFT GROUP

355782

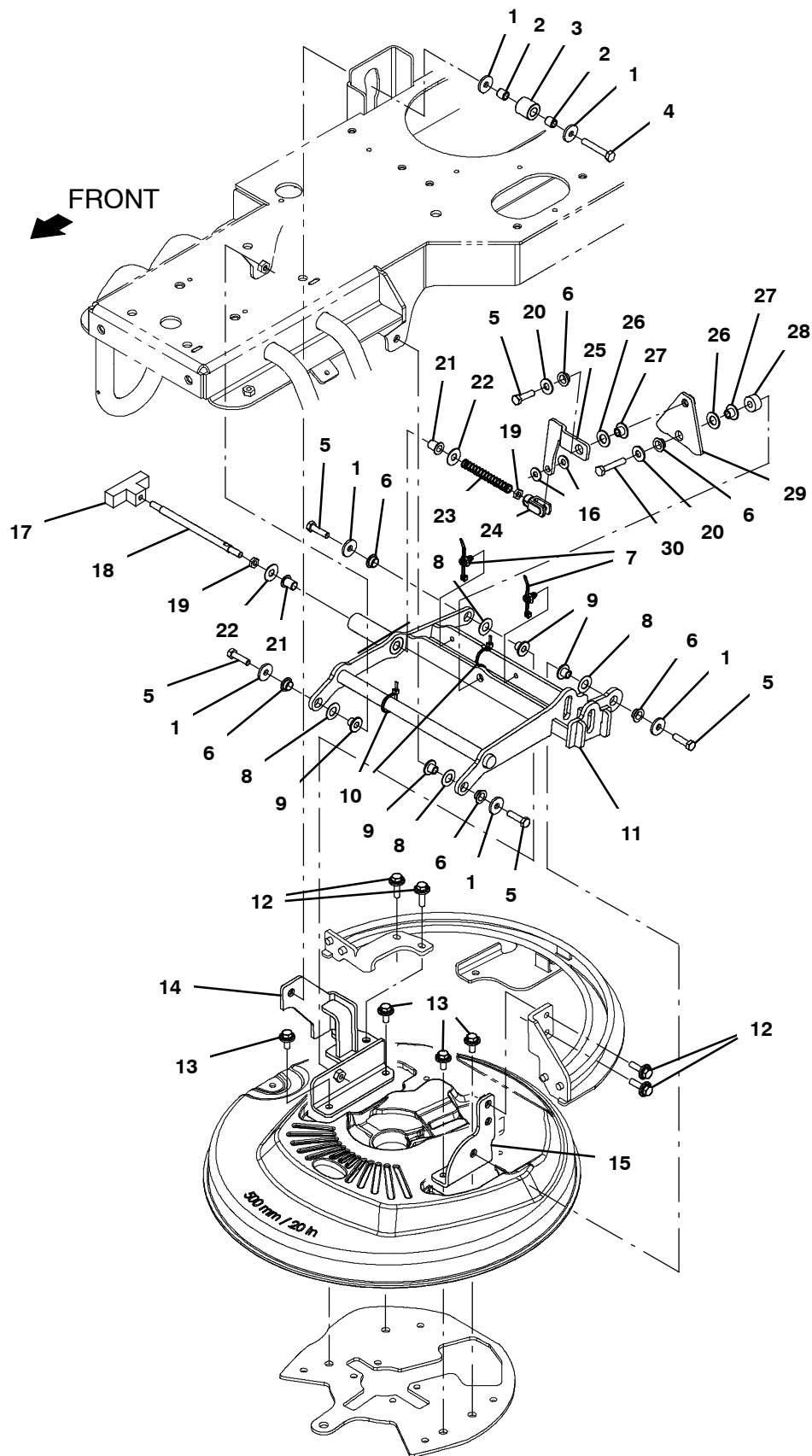


SCRUB HEAD LIFT GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	9021048	()	Actuator Kit, Ci [T380amr]	1
2	1228678	()	Spring, Cmpr, 1.22od .12wir 5.0l	1
3	1221544	()	Tube, Plunger, Spring	1
4	44906	()	Pin, Cotter, Hair, 0.38d .093 Wir	3
5	43290	()	Pin, Clevis, 0.50d X 1.75l	1
6	1072816	()	Screw, Hex, M8 X 1.25 X 30, Ss, Sems	3
7	9021049	()	Bracket Kit, Mtg, Actuator, Ci [T380amr]	1
8	17461	()	Pin, Clevis, 0.37d X 1.75l	1
9	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	1
10	06279	()	Pin, Clevis, 0.50d X 2.50l	1
11	140058	()	Washer, Flat, 0.54b 0.88d .06, Ss [Wand]	2

SCRUB HEAD LINKAGE GROUP

355781

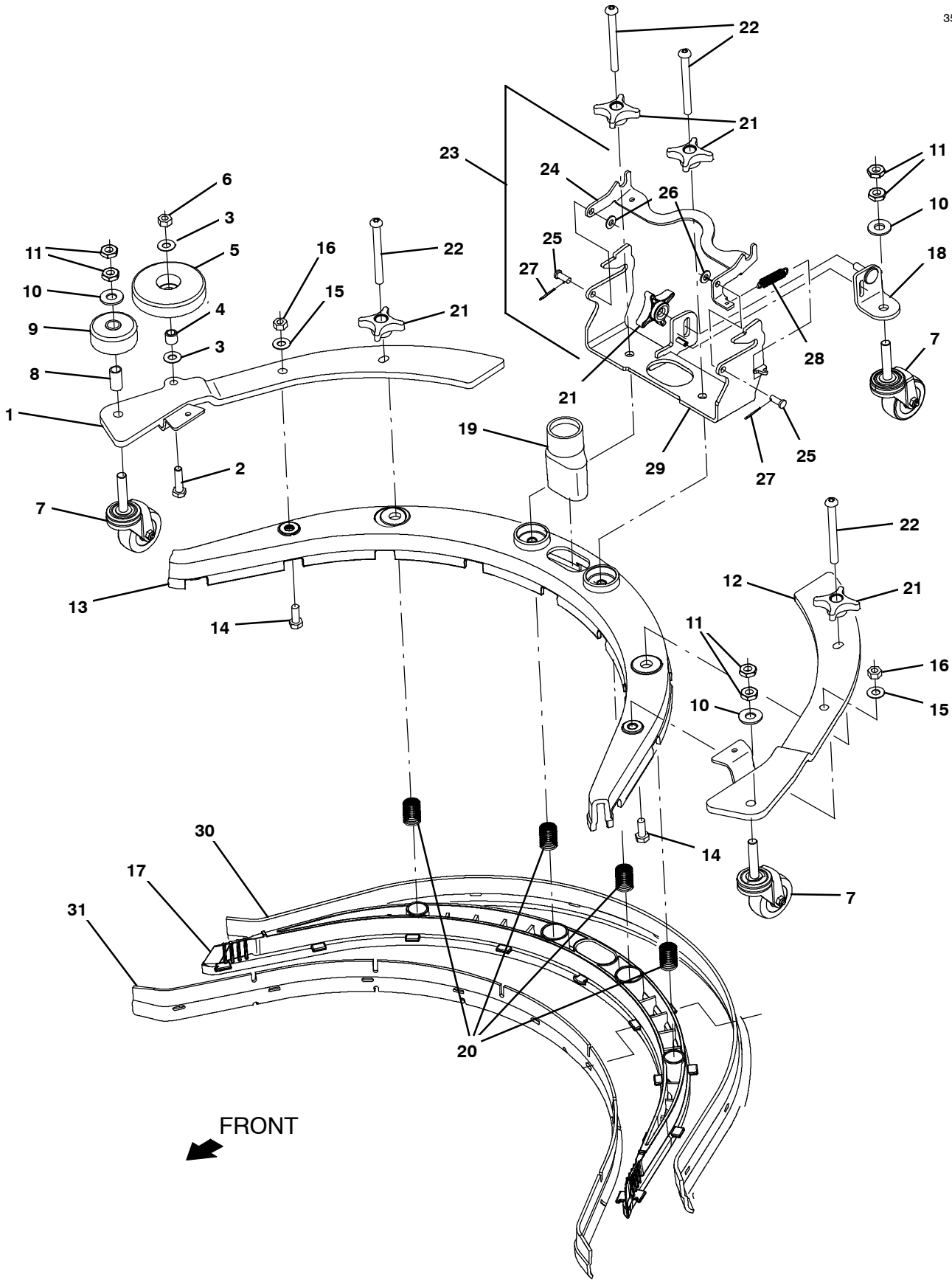


SCRUB HEAD LINKAGE GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	1017218	()	Washer, Flat, 0.32b 1.00d .12, Ss	6
2	222460	()	Sleeve, P/M, 0.32b 0.50d 0.5l [430ss]	2
3	1014020	()	Roller, 0.99d 0.50b 0.95l, Acetal	1
4	49694	()	Screw, Hex, M8 X 1.25 X 50, Ss	1
5	1016399	()	Screw, Hex, M8 X 1.25 X 30, NI, Ss	5
6	1225660	()	Bushing, Flng, 12.0b 7.0l 14.0d, Plstc	6
7	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	2
8	89710	()	Washer, Flat, 0.51b 1.00d .03, Nyl	4
9	1225659	()	Bushing, Flng, 8.3b 11.8d 9.7l	4
10	130773	()	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	2
11	1253760	()	Lift Wldt, Head, Magnet	1
12	1072816	()	Screw, Hex, M8 X 1.25 X 30, Ss, Sems	4
13	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	4
14	1250766	()	Bracket Wldt, Mtg, Head	1
15	1250210	()	Bracket Wldt, Head Mtg, 50d, Short	1
16	630446	()	Washer, Flat, 0.31b 0.75d .06, Nyl	2
17	1254016	()	Handle, T, M8 X 1.25, Pull, Yel	1
18	1254024	()	Rod, Thrd, 2 End, M08 X 1.25 7.0l	1
19	200101017	()	Nut, Hex, Jam, M8 X 1.25	2
20	01685	()	Washer, Flat, 0.38b 0.88d .08, Ss	2
21	1247152	()	Bushing, Flng, 10mmb 12mmd 17mml	2
22	140028	()	Washer, Flat, 0.42b 1.00d .05, Ss	2
23	626081	()	Spring, Cmpr, 0.48od .04wir 03.5l	1
24	1253951	()	Clevis Assy, M8x1.25, W/ M8pin	1
25	1253978	()	Plate, Release, Link	1
26	608562	()	Washer, Flat, 0.51b 0.94d .06, Nyl	2
27	1253968	()	Bushing, Flng, 8.3bc12.0d 9.2l	2
28	1252286	()	Bracket, Spacer, Mtg, Release	1
29	1253769	()	Plate Wldt, Release, Brush, Spline	1
30	1203909	()	Screw, Hex, M8 X 1.25 X 45, Ss, NI	1

SQUEEGEE GROUP

356737



SQUEEGEE GROUP

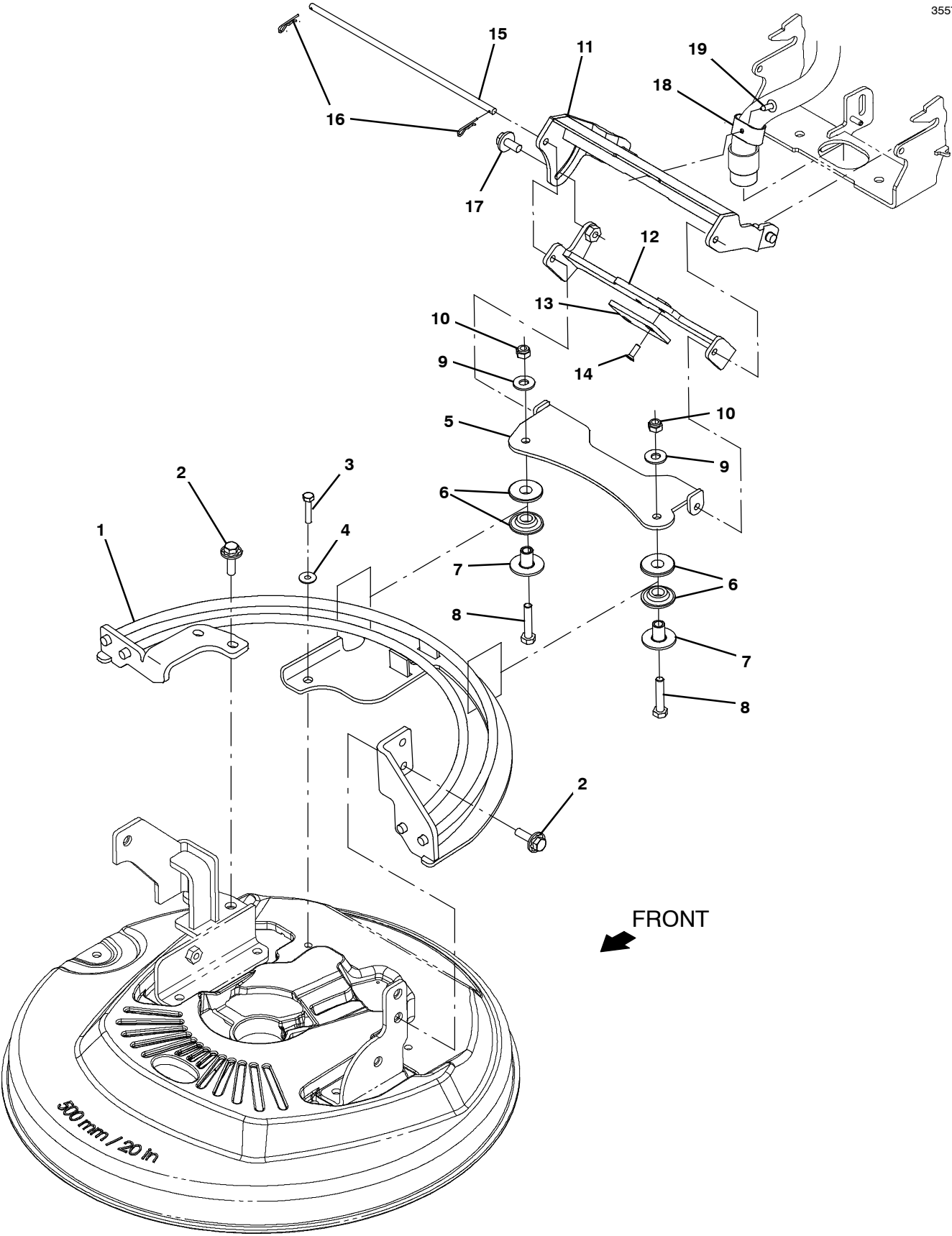
	Ref.	Part No.	Serial Number	Description	Qty.
▽		9040169	()	Squeegee Kit, 500mm, Ci [T350/Ss350]	1
▲	1	1231165	()	Bracket Wldt, Sppt, Sqge, Rh	1
▲	2	1016399	()	Screw, Hex, M8 X 1.25 X 30, NI, Ss	1
▲	3	140027	()	Washer, Flat, 0.35b 0.75d .04, Ss	2
▲	4	222460	()	Sleeve, P/M, 0.32b 0.50d 0.5l [430ss]	1
▲	5	1010560	()	Wheel, Bmpr, 80d X 25w, Non- Marking	1
▲	6	07786	()	Nut, Hex, Std, M8 X 1.25, Ss	1
▲	7	1234625	()	Caster, Swivel, 50mmd, M10 X 48, Clr PI	3
▲	8	1233732	()	Sleeve, .40b .50d .93l [304ss]	1
▲	9	222403	()	Wheel, 02.0d 0.88w 0.50b	1
▲	10	01686	()	Washer, Flat, 0.44b 1.00d .08, Ss	2
▲	11	32716	()	Nut, Hex, Jam, M10 X 1.5, Ss	4
▲	12	1231164	()	Bracket Wldt, Sppt, Sqge, Lh	1
▲	13	1234623	()	Frame, Sqge, 50cm	1
▲	14	09740	()	Screw, Hex, M8 X 1.25 X 20, Ss	2
▲	15	140027	()	Washer, Flat, 0.35b 0.75d .04, Ss	2
▲	16	07786	()	Nut, Hex, Std, M8 X 1.25, Ss	2
▲	17	1222892	()	Retainer, Sqge, 50cm	1
▲	18	1228615	()	Bracket Wldt, Caster, Sqge	1
▲	19	1229370	()	Coupling, Sqge, 50cm	1
▲	20	22290	()	Spring, Cmpr, 0.72od .06wir 02.3l	4
▲	21	1213677	()	Knob, Star, 2.00od 4ear M8x1.25 [Yel]	5
▲	22	1255358	()	Screw, Btn, M8 X 1.25 X 85, Ss	4
▲▽	23	9016747	()	Bracket Kit, Sqge, 500mm, Ci	1
▲▲	24	1232136	()	Bracket, Release, Sqge, 50cm	1
▲▲	25	1233730	()	Pin, Clevis, 0.25d, 0.63l	2
▲▲	26	19066	()	Washer, Flat, 0.25b 0.56d .05, PI, 10	2
▲▲	27	08178	()	Pin, Cotter, .062 X 0.75	2
▲▲	28	1233820	()	Spring, Extn, 0.375od .052wir 1.75l	1
▲▲	29	1250468	()	Bracket Wldt, Sqge, 50cm	1
▲▽		9016742	()	Blade Kit, 500mm, Linatex	1
▲▲	30	1223125	()	Blade, Sqge, Rear, 1007l, Linatex[500mm]	1
▲▲	31	1223124	()	Blade, Sqge, Front, 938l, Linatex[500mm]	1
▽		9016741	()	Blade Kit, 500mm, Gum	1
▲	30	1227127	()	Blade, Sqge, Rear, 1007l, Gum [500mm]	1
▲	31	1227126	()	Blade, Sqge, Front, 938l, Gum [500mm]	1
▽		9016743	()	Blade Kit, 500mm, Urethane	1
▲	30	1227125	()	Blade, Sqge, Rear, 1007l, Urethane 500mm	1
▲	31	1227124	()	Blade, Sqge, Front, 938l, Urethane 500mm	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

SQUEEGEE RAIL GROUP

355792



SQUEEGEE RAIL GROUP

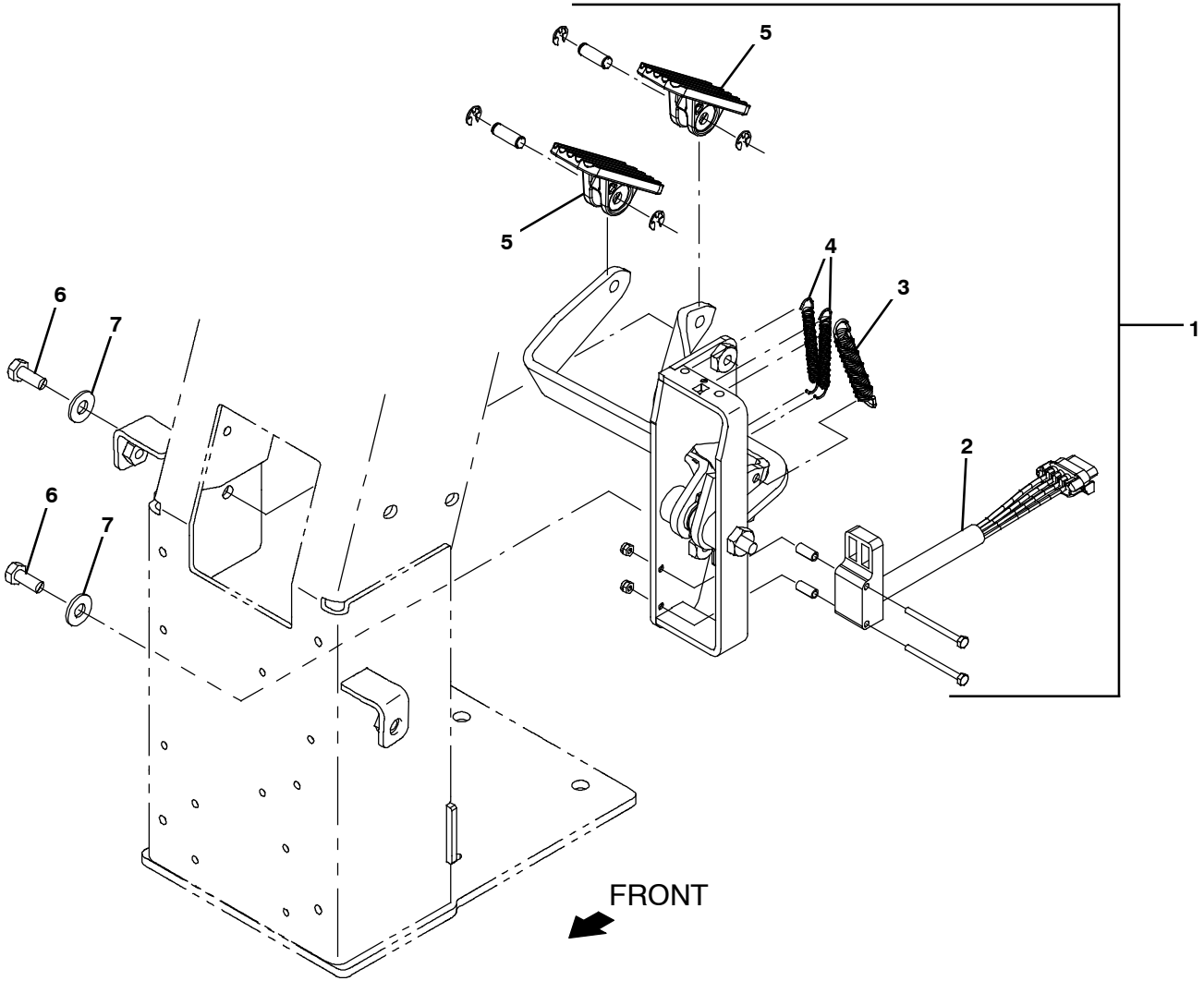
	Ref.	Part No.	Serial Number	Description	Qty.
▽		9016749	()	Rail Kit, Sqge, 500mm, Ci [T350/Ss350]	1
▲	1	1225954	()	Rail Wldt, Sqge, 50cm	1
▲	2	1072816	()	Screw, Hex, M8 X 1.25 X 30, Ss, Sems	4
▲	3	1016005	()	Screw, Hex, M6 X 1.00 X 25, NI, FI, Ss	1
▲	4	01684	()	Washer, Flat, 0.27b 0.69d .05, Ss	1
▽		9040171	()	Support Kit, Sqge, Ci [T350/Ss350]	1
▲	5	1231458	()	Linkage Wldt, Brg, Sqge	1
▲	6	1231946	()	Roller, 12.8mmb 35.0mmd 8.4mml	4
▲	7	1226539	()	Bushing, FIng, 8.3mmb 12.7mmd 17.8mml	2
▲	8	59658	()	Screw, Hex, M8 X 1.25 X 35, NI, Ss	2
▲	9	140027	()	Washer, Flat, 0.35b 0.75d .04, Ss	2
▲	10	07786	()	Nut, Hex, Std, M8 X 1.25, Ss	2
▲	11	1250474	()	Linkage Wldt, Sqge, Adj	1
▲	12	1233352	()	Bracket Wldt, Sqge, Adj	1
▲	13	1229329	()	Pad, Rest, Sqge	1
▲	14	09120	()	Screw, Flt, Soc, M5 X 0.80 X 16, 10.9	2
▲	15	1234041	()	Pin, 0.25d, 10.45l	1
▲	16	08085	()	Pin, Cotter, Hair, 0.31d .058 Wir	2
▲	17	1020341	()	Screw, Hex, M8 X 1.25 X 20, Ss, Sems	1
	18	1059534	()	Fastener, 09.00l [Hook & Loop]	1
	19	140262	()	Clip, Snap- In	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

BRAKE AND ACCELERATOR PEDALS GROUP

356911



BRAKE AND ACCELERATOR PEDALS GROUP

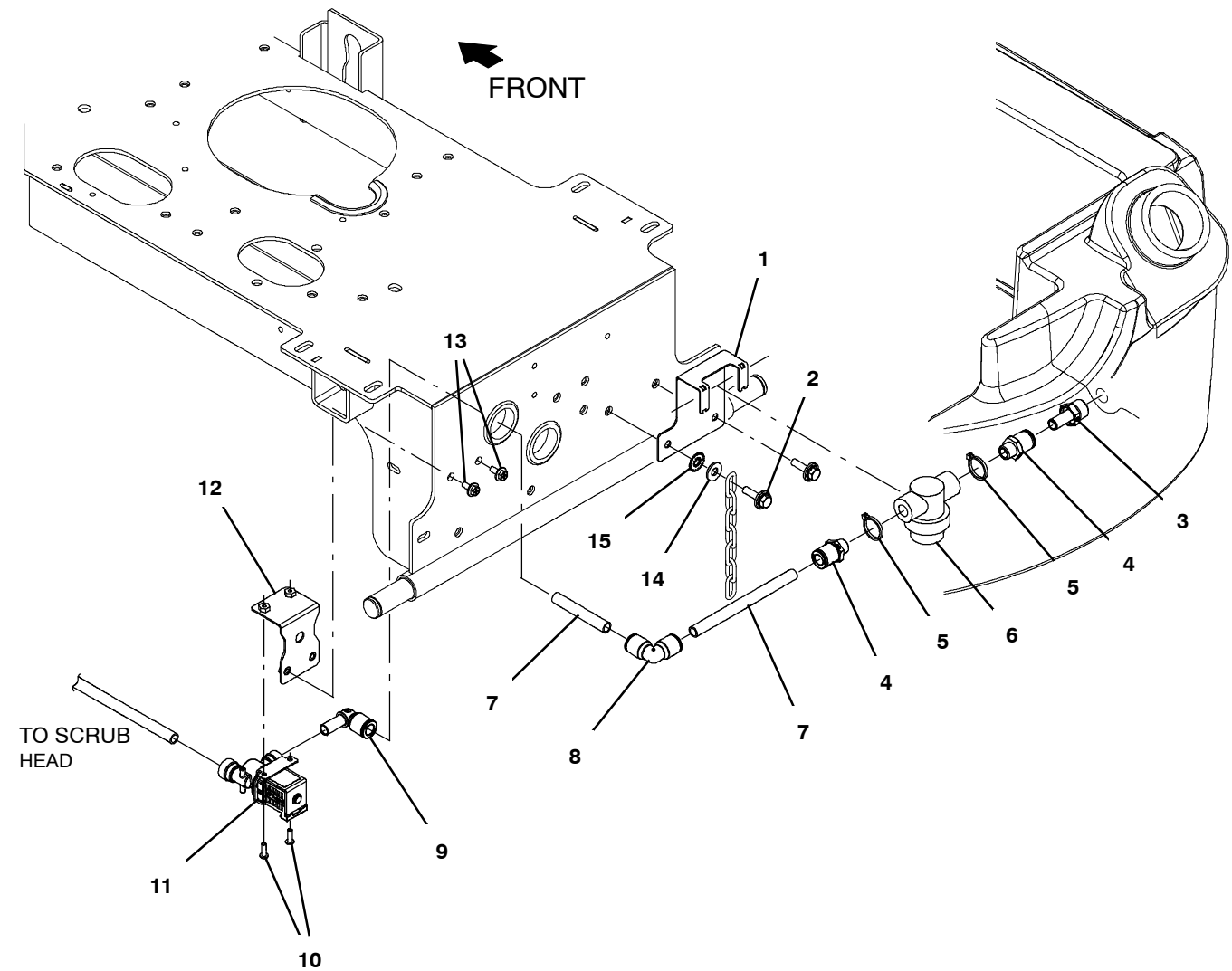
	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1072477	()	Pedal Assy, Accelerator, Brake	1
▲	2	1058687	()	Vr, Sensor, Position [Hall]	1
▲	3	1031716	()	Spring, Extn, 0.50od 0.07wir 03.0l	1
▲	4	1061049	()	Vr, Spring, Extn, 0.35od 0.05wir 02.8l	2
▲	5	1072478	()	Vr, Pedal, Foot, W/ Tread	2
	6	09740	()	Screw, Hex, M8 X 1.25 X 20, Ss	2
	7	01685	()	Washer, Flat, 0.38b 0.88d .08, Ss	2

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

SOLUTION GROUP, CONVENTIONAL

355785



SOLUTION GROUP, CONVENTIONAL

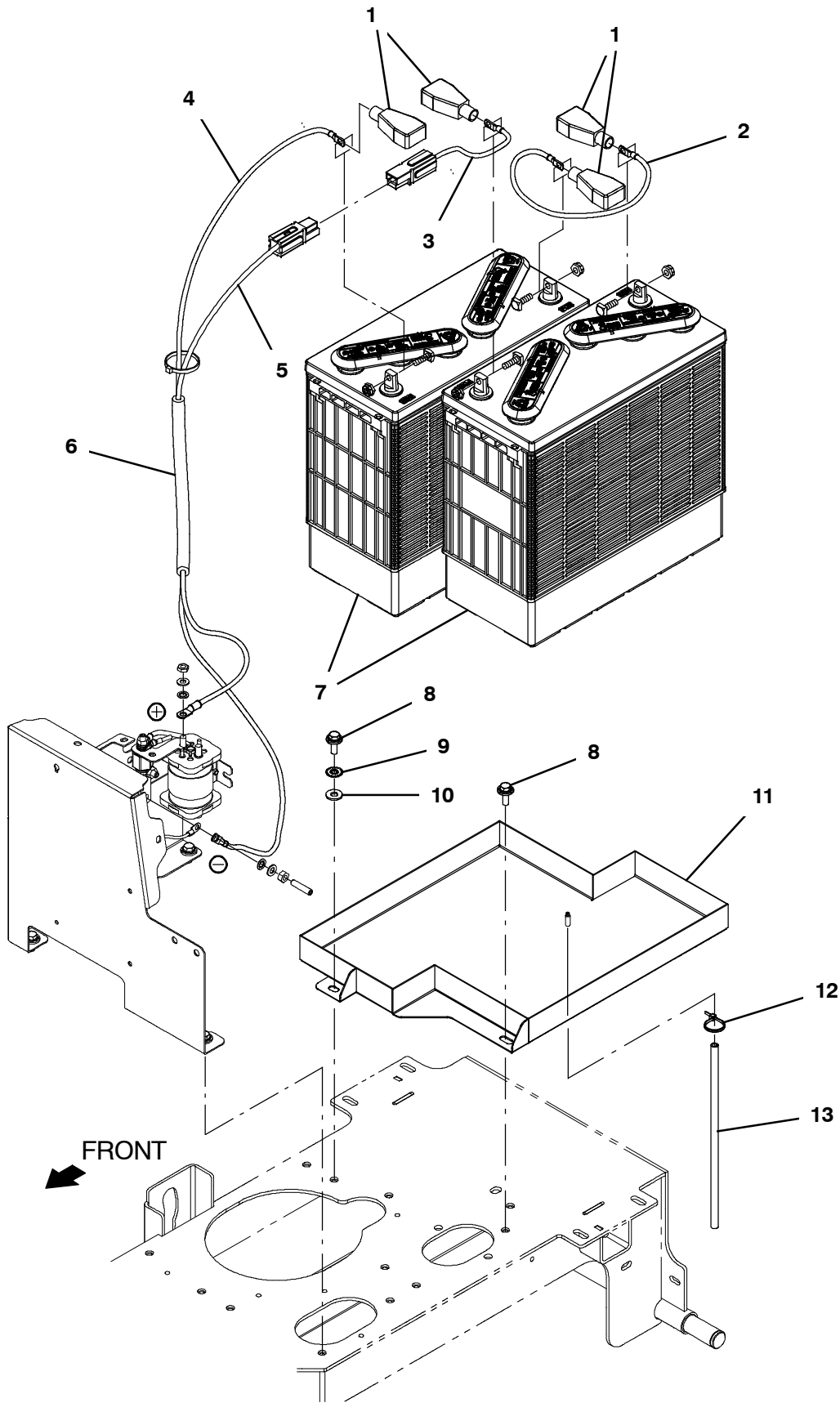
Ref.	Part No.	Serial Number	Description	Qty.	
1	1250603	()	Bracket, Mtg, Strainer	1	
2	1072816	()	Screw, Hex, M8 X 1.25 X 30, Ss, Sems	2	
3	1250331	()	Fitting, Plstc, Str, Qm08/Pm08	1	
4	1212813	()	Fitting, Plstc, Str, Qf08/Pm06	2	
5	130773	()	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	2	
▽	6	1211537	()	Filter, In- Line [80 Mesh, Fine, White]	1
▲		1218885	()	Gasket [Epdm, F/1211537]	1
▲		1218883	()	Screen, Fltr, 80 Mesh, Ss [Fine, White]	1
▲		613991	()	Bowl, Clr, Short, F/1005302	1
7	1236364	()	Hose, Afmkt, Pe, .375id .50od, 03ft	1	
8	1221945	()	Fitting, Plstc, E90, Qf08/Qf08	1	
9	1212809	()	Fitting, Plstc, E90, Qf08/Qm08	1	
10	1205799	()	Screw, Btn, M5 X 0.8 X 16, 8.8, NI, Torx	2	
11	1250755	()	Valve, Water, Solenoid, 24vdc Qf08/Qf08	1	
12	1250013	()	Bracket Wldt, Mtg, Solenoid	1	
13	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	2	
14	01685	()	Washer, Flat, 0.38b 0.88d .08, Ss	1	
15	41141	()	Washer, Lock, Int- Ext, 0.31	1	

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

BATTERY GROUP, WET 225AH C20

355779



BATTERY GROUP, WET 225AH C20

Ref.	Part No.	Serial Number	Description	Qty.
1	68872	(	) Boot, Terminal, Battery, 02- 01ga, Blk	4
2	223356	(	) Cable, 04ga 12.0l Blk .31ring /.31ring	1
3	397908	(	) Cable, 04ga 08.0l Red .31ring / [Pp120]	1
4	4037638	(	) Cable, 04ga 18.0l Blk .34ring /.34ring	1
5	397907	(	) Cable, 04ga 30.0l Red .31ring /[Pp120]	1
6	1020105	(	) Sleeve, Afmkt, Nyl, 0.86id, 01ft	1
7	1070591	(	) Battery, Wet, 12vdc 0225ah, W/ Cart [Tr] (NA / APAC / Korea / Export / Australia)	2
7	1070590	(	) Battery, Wet, 12vdc 0225ah, W/O Carton (EMEA)	2
8	1072628	(	) Screw, Hex, M8 X 1.25 X 25, Ss, Sems	2
9	41141	(	) Washer, Lock, Int- Ext, 0.31	1
10	01685	(	) Washer, Flat, 0.38b 0.88d .08, Ss	1
11	1249492	(	) Tray Wldt, Battery	1
12	130773	(	) Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	1
13	1014987	(	) Hose, Afmkt, Pvc, Clr, 0.25id, 01ft	1

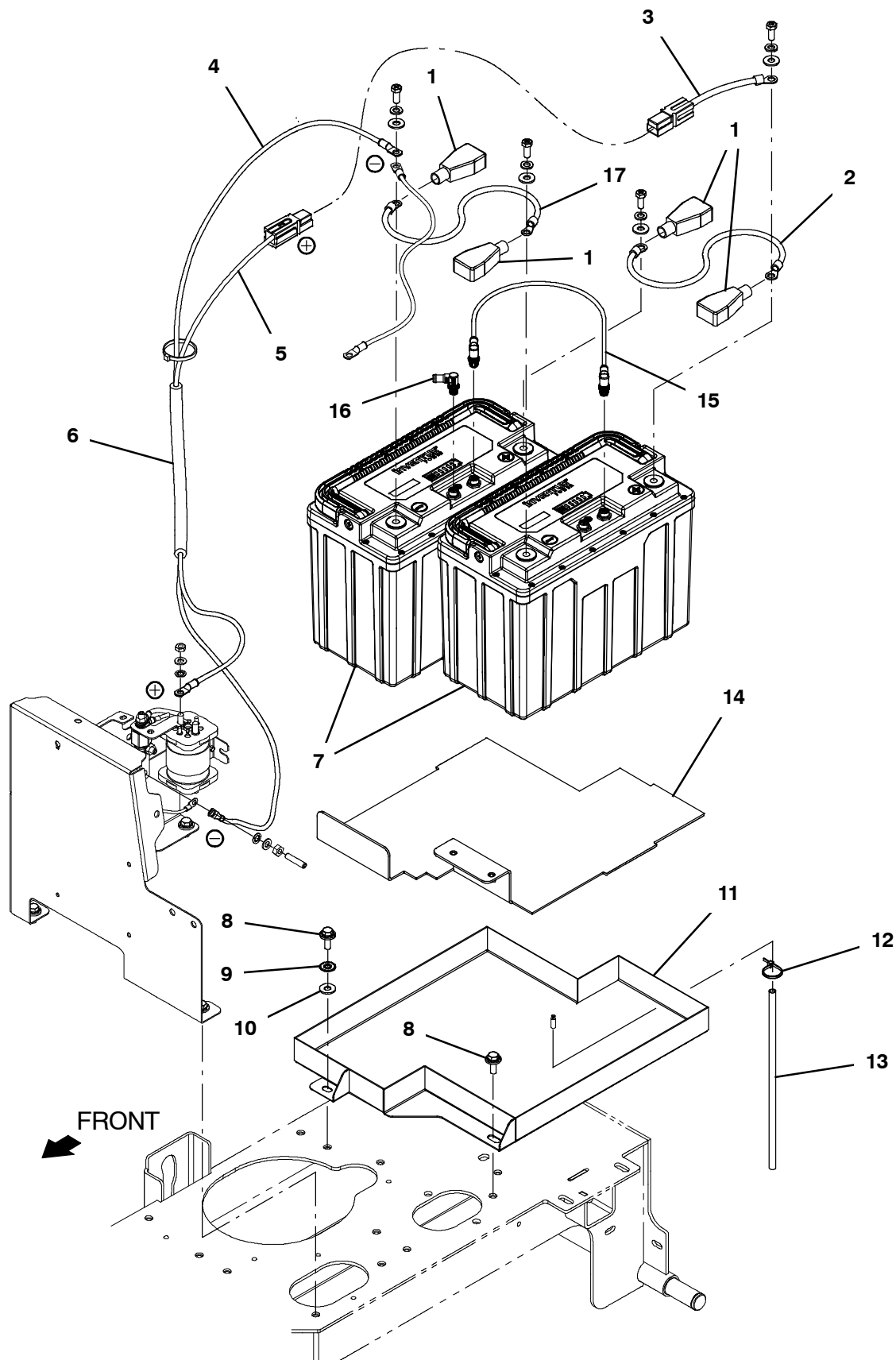
NA = North America

APAC = Asia, Pacific

EMEA = Europe, Middle East, and Africa

BATTERY GROUP, LITHIUM-ION 24V, 90AH

358180

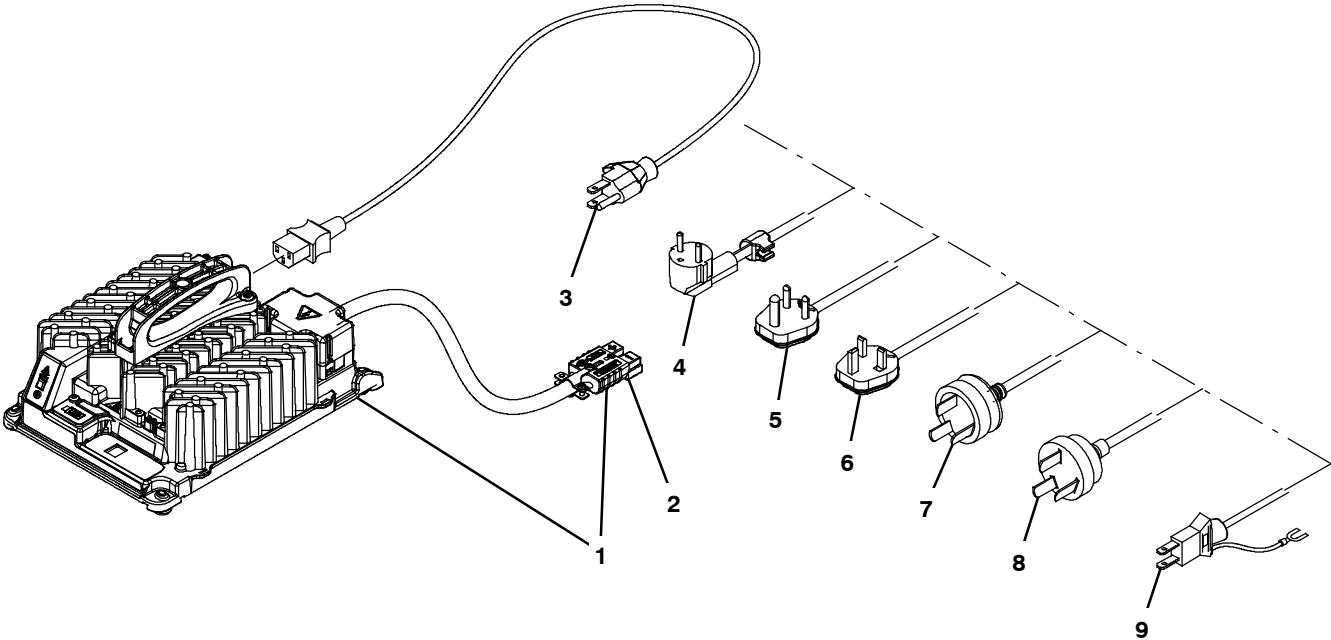


BATTERY GROUP, LITHIUM-ION 24V, 90AH

Ref.	Part No.	Serial Number	Description	Qty.
1	4018304	()	Boot, Terminal, Battery, 02- 01ga, Blk	4
2	4232185	()	Cable, 04ga 18.0l Red .41ring /.41ring	1
3	4043038	()	Cable, 04ga 08.0l Red .41ring /[Pp120]	1
4	4037638	()	Cable, 04ga 18.0l Blk .34ring /.34ring	1
5	4016252	()	Cable, 04ga 30.0l Red .31ring /[Pp120]	1
6	4036238	()	Sleeve, Afmkt, Nyl, 0.86id, 01ft	1
7	4184747	()	Battery, Replmt, Li- Ion, 24v, 90 Ah	2
8	4030961	()	Screw, Hex, M8 X 1.25 X 25, Ss, Sems	2
9	4016787	()	Washer, Lock, Int- Ext, 0.31	1
10	4042902	()	Washer, Flat, 0.38b 0.88d .08, Ss	1
11	4215375	()	Tray Wldt, Battery	1
12	4043510	()	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	1
13	4037974	()	Hose, Afmkt, Pvc, Clr, 0.25id, 01ft	1
14	4214249	()	Plate Wldt, Tray, Battery, T380 (Reddy K	1
15	4232186	()	Cable Assy, 8 Pos, Male To Male, 19.7l	1
16	4183239	()	Resistor, Plug, Replmt	1
17	4037638	()	Cable, 04ga 18.0l Blk .34ring /.34ring	1

OFF-BOARD BATTERY CHARGER GROUP

356767



OFF- BOARD BATTERY CHARGER GROUP

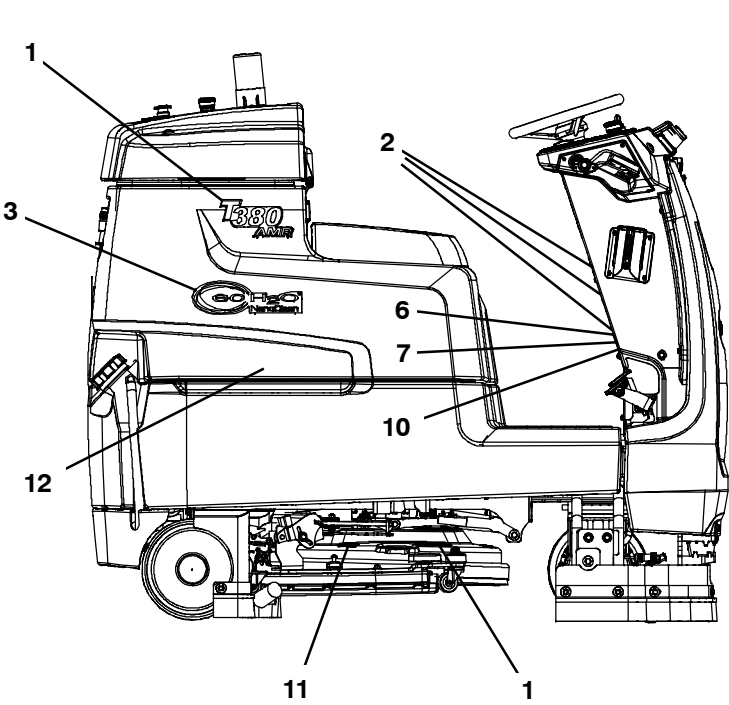
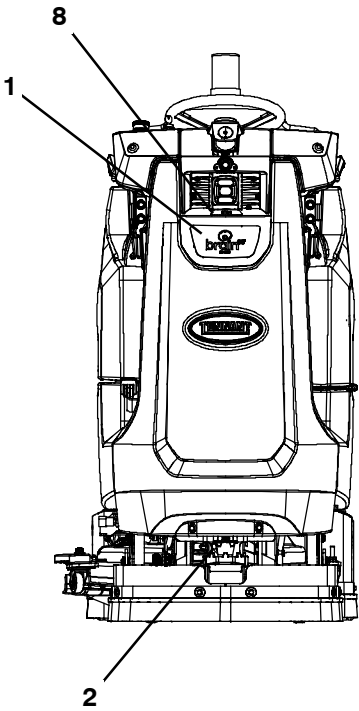
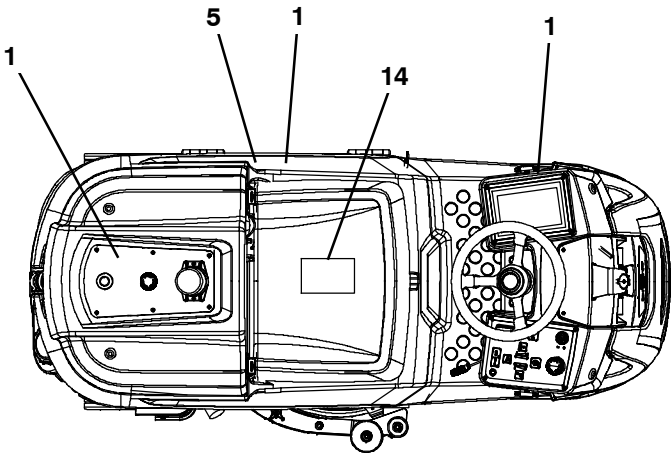
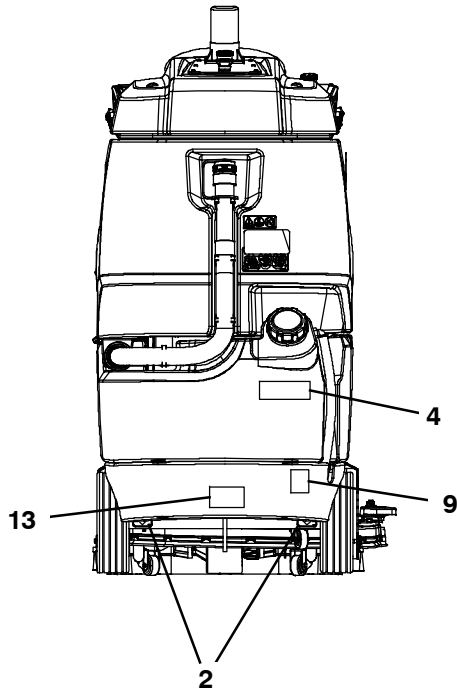
	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	9015391	()	Charger Assy, Off- Board [T500/T500e]	1
▽	1	4187450	()	Charger, Replmt, Li- Ion, 24v, 650w (Lithium Battery)	1
▲	2	605387	()	Connector, Anderson, 050a, Red [W/O Con]	1
	3	1025642	()	Cord, Power, 16/3, 15ft Blk [Us] (North America)	1
	4	1032849	()	Cord, Power, Blk [4.5meter, Ce] (Europe / Korea)	1
	5	1048304	()	Cord, Power [4.5meter, India, S.Africa]	1
	6	1032820	()	Cord, Power, Blk [4.5meter, Uk] (United Kingdom)	1
	7	1026325	()	Cord, Power, 1.0mm2/3 Blk[2.5meter, Aus] (Australia)	1
	8	1026330	()	Cord, Power, 1.0mm2 [2.5meter, China]	1
	9	1019426	()	Cord, Charger, Ele, Tj (Japan)	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

LABEL GROUP

355791



LABEL GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	1253199	()	Label Set, Info/Hzrd [T380 Amr] (All Regions)	1
2	1015167	()	Label Set, Info/Hzrd (NA / Australia)	1
2	1019186	()	Label Set, Info/Hzrd, Tj [T7] (APAC)	1
2	1248367	()	Label Set, Info/Hzrd [T7+/T7amr Ce] (EMEA / Korea)	1
3	1252821	()	Label, Logo, 10.5l, 4color, [Ec- H2o]	1
4	1050003	()	Label [User, Attention, Ec- H2o]	1
5	1257379	()	Label, Hzrd, Battery [T380 Amr]	1
6	1250056	()	Label, Info [Brain Reg]	1
7	1249760	()	Label, Info, Usa (NA)	1
8	1249761	()	Label, Warning, Camera	1
9	1254081	()	Label, Info, Filter	1
10	1253156	()	Label, Data [T380 Amr, Ce] (EMEA)	1
11	1030507	()	Label, Warning, 2x2 [No Step]	1
12	1254230	()	Label, Info, Charging	1
13	1255575	(10994686-	Label, Strap, Static	1
14	4214553	()	Label, Hzrd, Battery [T380 Amr] (Lithium Battery)	1

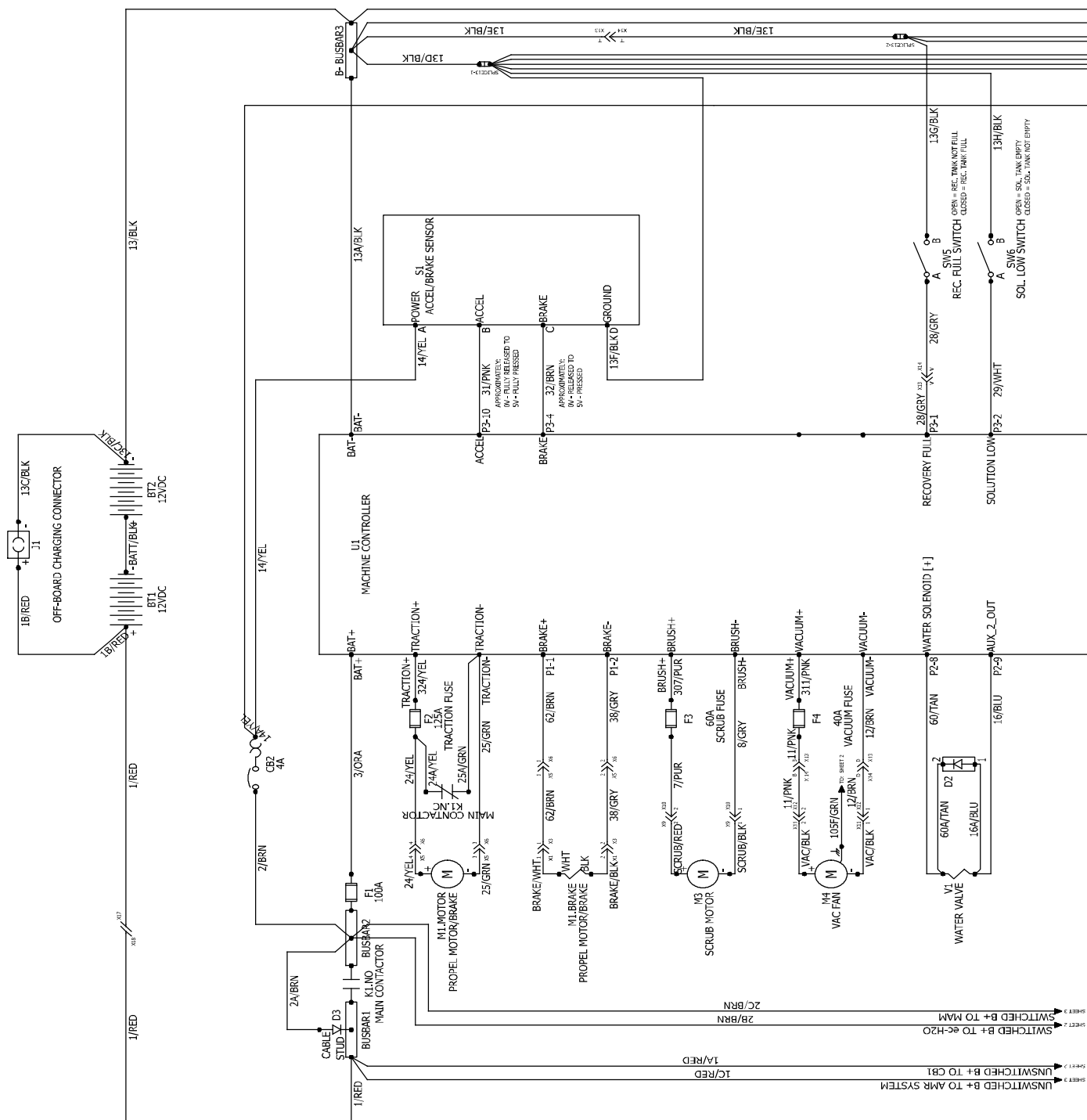
NA = North America

APAC = Asia, Pacific

EMEA = Europe, Middle East, and Africa

Tennant T380AMR (12- 2021)

UNSWITCHED B+ TO AMR SYSTEM
UNSWITCHED B+ TO CB1
SWITCHED B+ TO ec-H2O
SWITCHED B+ TO MAM

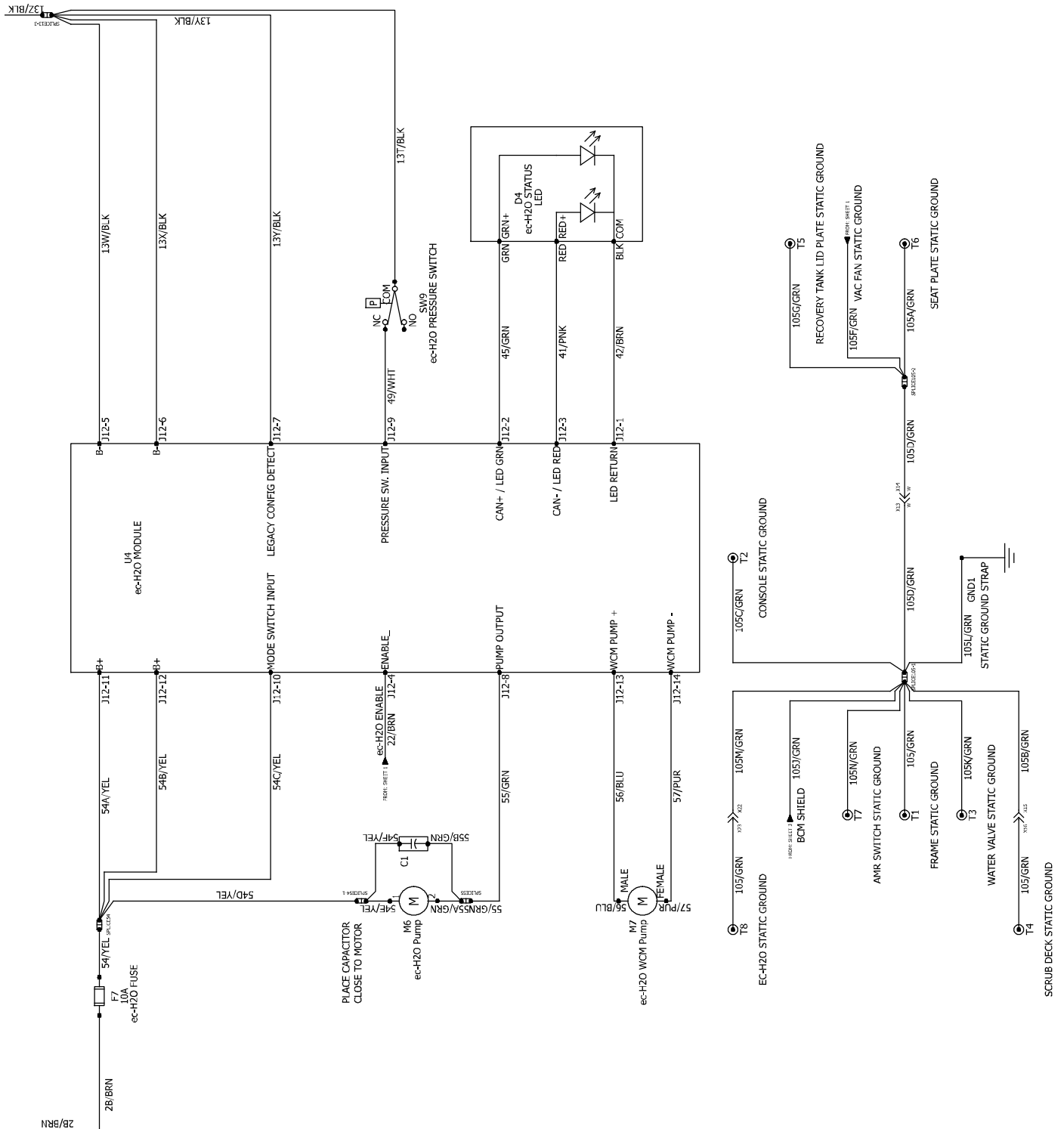


Tennant T380AMR (12- 2021)

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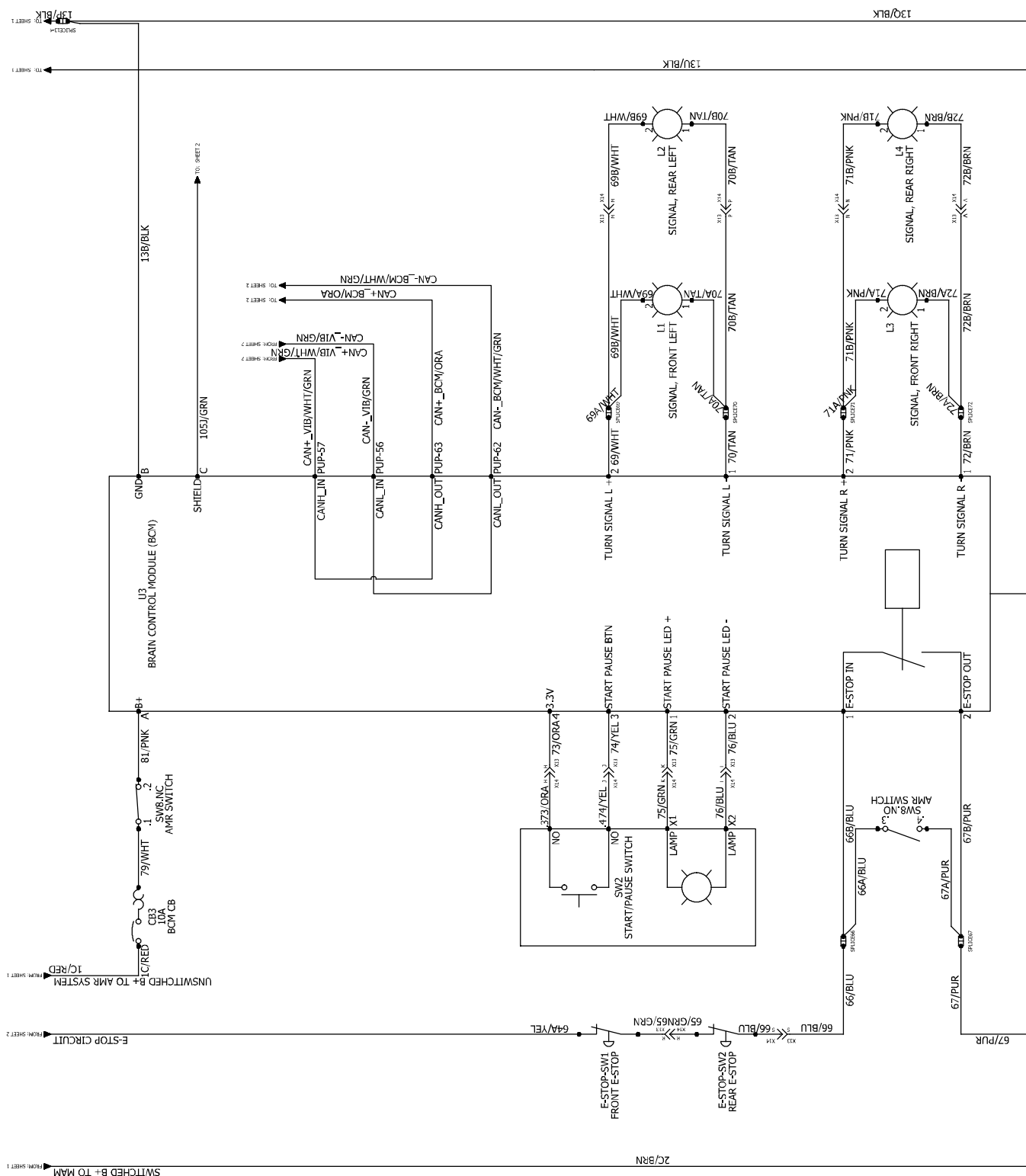
ELECTRICAL DIAGRAM (Page 4 of 7)

1076753_00



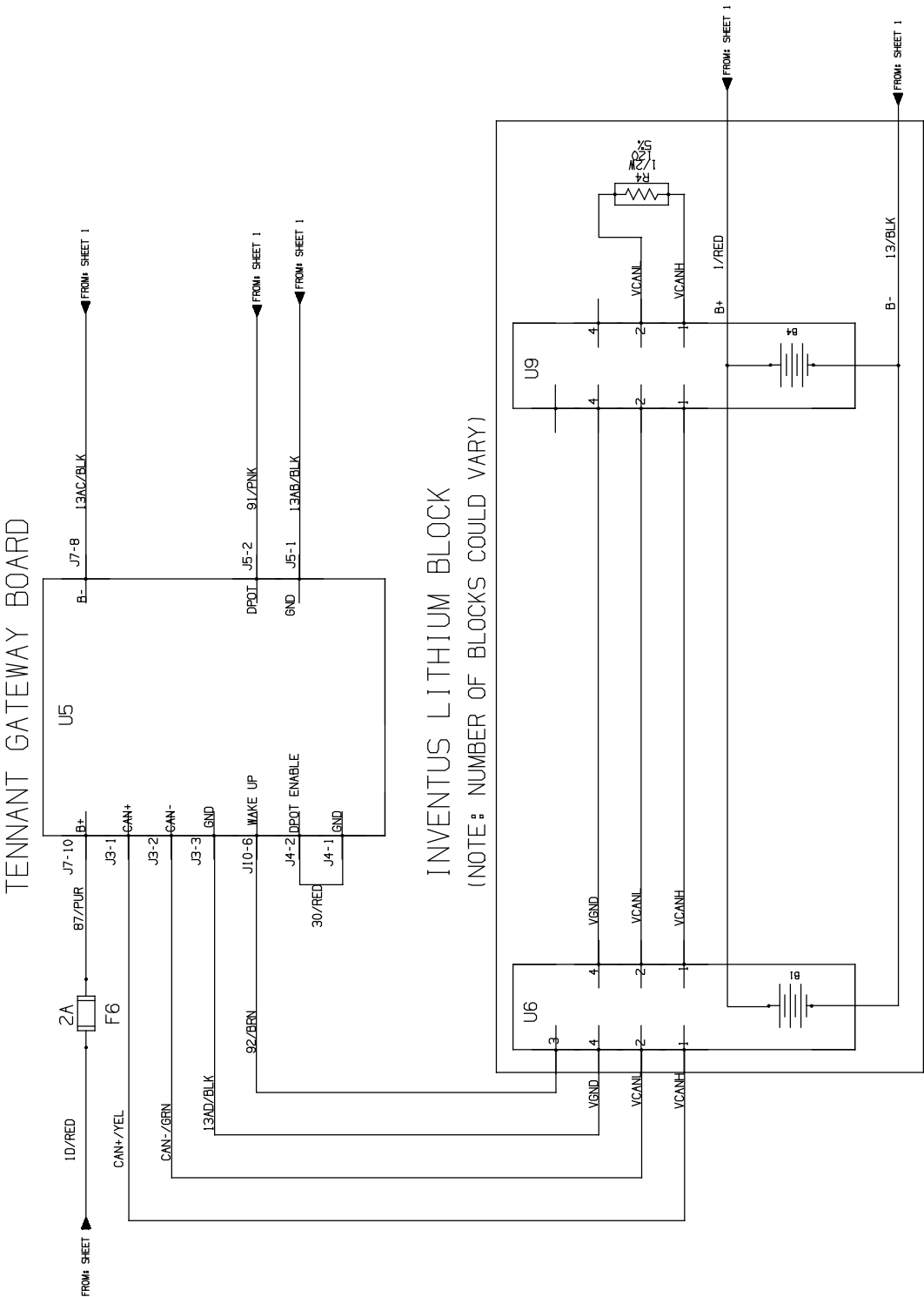
Tennant T380AMR (12-2021)

Tennant T380AMR (12-2021)



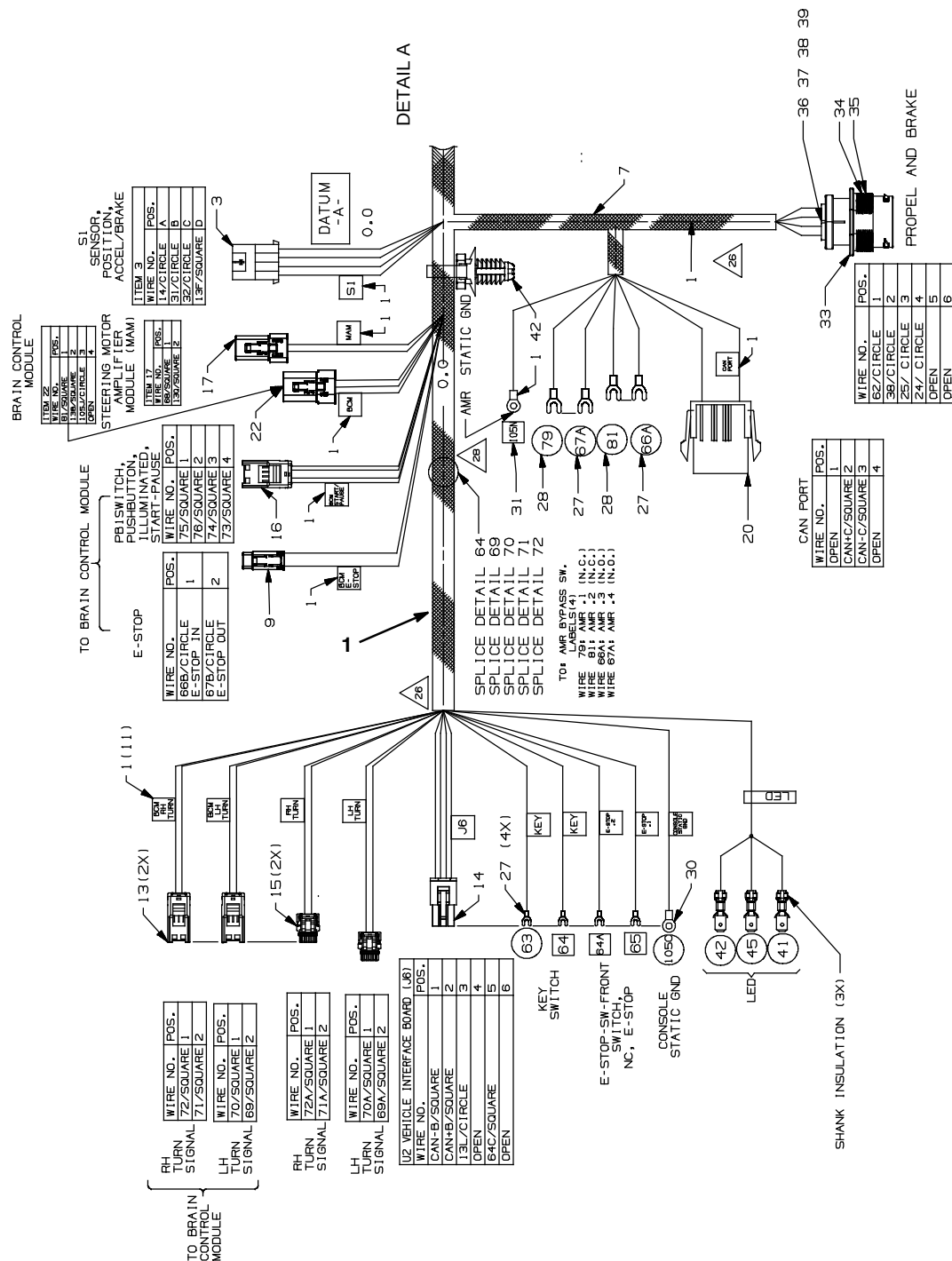
ELECTRICAL DIAGRAM (Page 7 of 7)

1076753_01



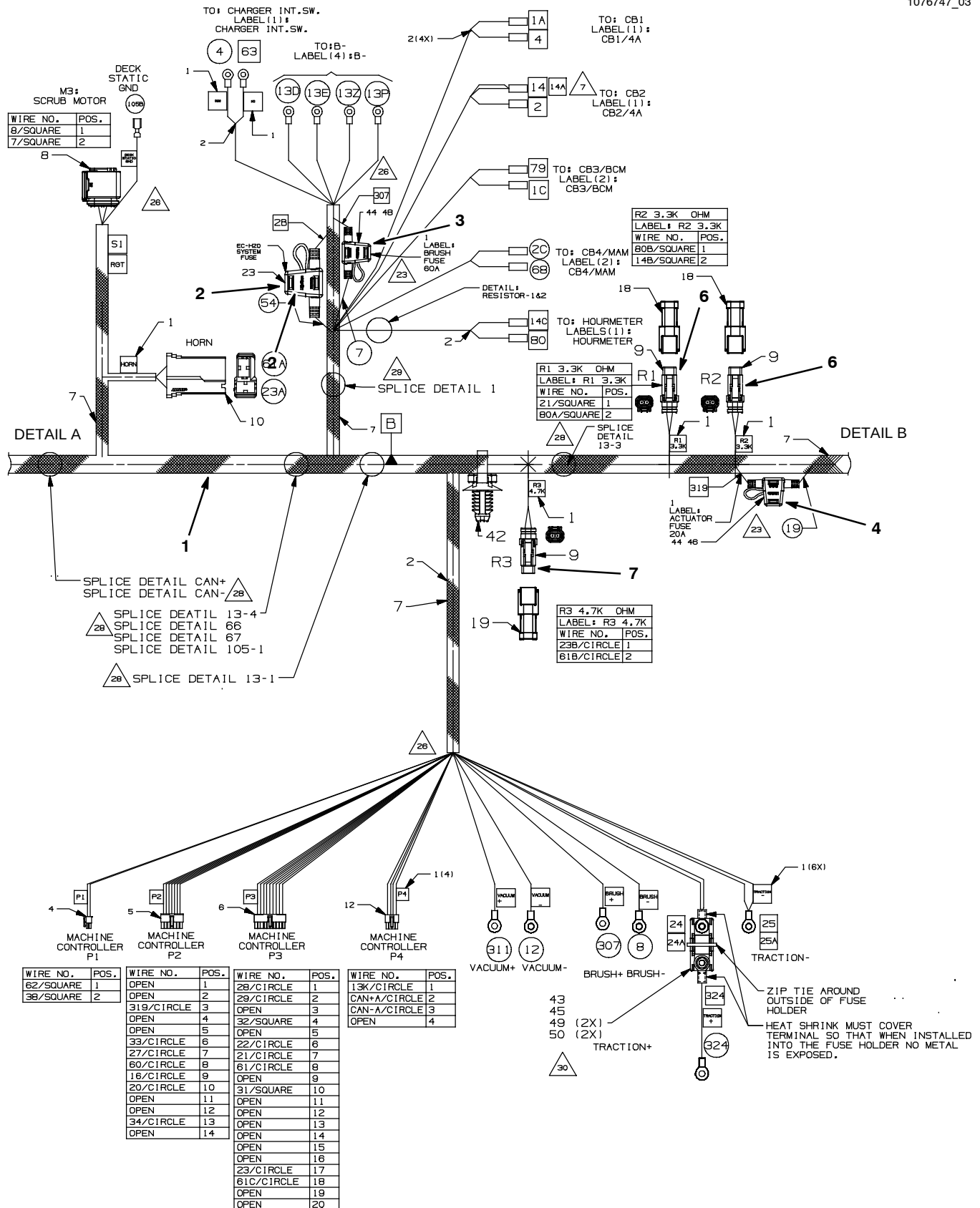
WIRE HARNESS GROUP, MAIN (Page 1 of 3)

1076747_03



WIRE HARNESS GROUP, MAIN (Page 2 of 3)

1076747_03





STANDARD PARTS

WIRE HARNESS GROUP, MAIN

	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	1076747	()	Harness, Ele, Main [T380amr] (Note: For Lithium- Ion Only - Need To Also Order Kit 9052004)	1
▲	2	1248573	()	Fuse, 125a 58vdc [Bf1 Midi Slo- blow]	1
▲	3	1254425	()	Fuse, 060a 58vdc [Lp Jcase Slo- blow] (Brush)	1
▲	4	1254419	()	Fuse, 020a 58vdc [Lp Jcase Slo- blow] (Actuator)	1
▲	5	1254424	()	Fuse, 040a 58vdc [Lp Jcase Slo- blow] (Vacuum)	1
▲	6	1076841	()	Resistor, Ele, Plug [3.3k, 1/2w, 5%]	2
▲	7	1076842	()	Resistor, Ele, Plug [4.7k, 1/2w, 5%]	1
▲	8	1076845	()	Capacitor, Ele, Plug [.01uf, 200vdc] (ec- H2O Option)	1
▲	9	1077197	()	Diode, Elec, Plug [5a, 100v, Schottky]	2
	10	9020605*	()	Harness, Amr, Upper, Afmkt	1
	11	9021254*	(11062760-)	Harness Kit, Lower, Amr	1
	11	9021072*	(10000000- 11062759)	Harness, Amr, Lower, Afmkt (Replaced By 9021254)	1
	12	9021253*	(11062760-)	Harness Kit, Power, Amr	1
	12	9021073*	(10000000- 11062759)	Harness, Amr, Power, Afmkt (Replaced By 9021253)	1

* Requires Tennant *True* service or an authorized Tennant service provider.

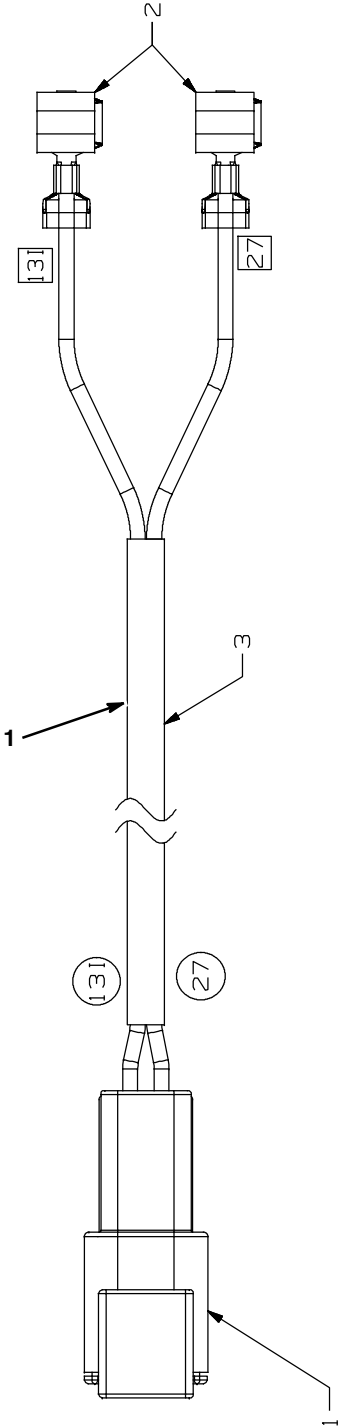
▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

WIRE HARNESS GROUP, SEAT

1076833_01

ITEM	P/N	DESCRIPTION	MFG P/N	TPA	QTY
1	-	CONNECTOR 2P, DEUTSCH, DTM SERIES	DTM04-2P	WM-2P	1
2	-	TERMINAL, FASTON 250 FLAG REC 18-14 AWG TPBR, SHANK INSULATION	60764-2	N/A	2
3		NYLON SPLIT CONVOLUTED TUBING THAT MEETS FLAMMABILITY RATING: HB40, HBF, V-2, V-1, V-0, OR BETTER	N/A	N/A	AS REQUIRED



POS.	WIRE NO	COLOR	TYPE	GAUGE	CIRCLE TERMINAL	SQUARE TERMINAL
1	131	BLACK	GXL	18 AWG	1060-20-0144	60764-2
2	27	PUR	GXL	18 AWG	1060-20-0144	60764-2

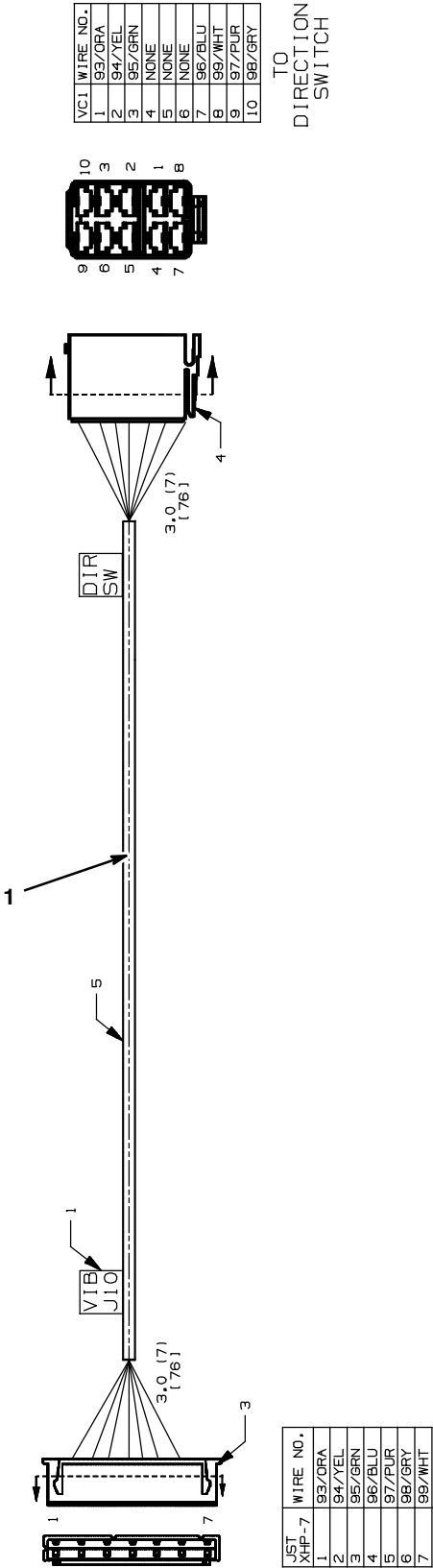
Ref.	Part No.	Serial Number	Description	Qty.
1	1076833	()	Harness, Ele, Seat [T380amr]	1

WIRE HARNESS GROUP, DIRECTION SWITCH

1076463_00

ITEM	P/N	DESCRIPTION	QTY
1	-	LABEL, MARKER, PRINT TEXT AS INDICATED	2
2	-	WIRE TIES	AS REQ D
3	-	CONNECTOR BODY (1), 7F, XH SERIES, 2.5MM, JST SALES AMERICA #XHP-7	1
4	-	CONNECTOR BODY (1), 10F, V-SERIES CENTURA, CARLING TECHNOLOGIES, #VC1-01	1
5	-	GENERAL CABLE, 10COND, 22AWG, GRAY, CAROL BRAND #C4071A	1
6	-	TERMINAL, RECEPTACLE, FEMALE, 2.5MM, CARLING INDUSTRIES #60295-2	7
7	-	TERMINAL, RECEPTACLE, FEMALE, 22-28AWG, JST SALES AMERICA INC, #SXH-001T-P0.6	7

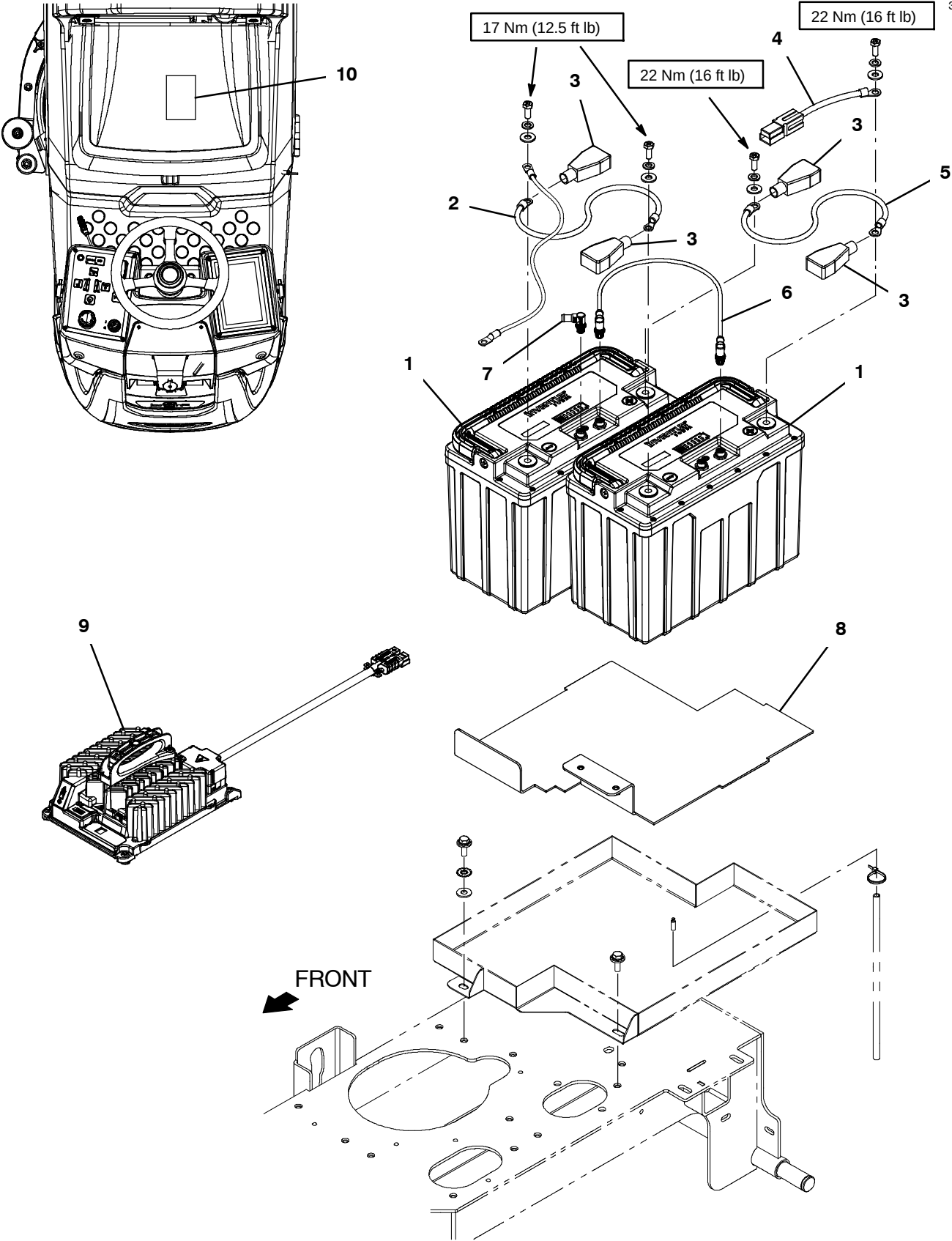
WIRE NO.	COLOR	GAUGE	TYPE
93	ORA	22	SEE NOTE #1
94	YEL	22	SEE NOTE #1
95	GRN	22	SEE NOTE #1
96	BLU	22	SEE NOTE #1
97	PUR	22	SEE NOTE #1
98	GRY	22	SEE NOTE #1
99	WHT	22	SEE NOTE #1



Ref.	Part No.	Serial Number	Description	Qty.
1	1076463	()	Harness, Ele [T7amr, Dir Switch]	1

CONVERSION KIT, BATTERY, LITHIUM-ION

355848



CONVERSION KIT, BATTERY, LITHIUM-ION

(Note: Lithium-Ion Battery Conversion Kit, Tennant Part Number 9052001* Includes all parts from Pages 84- 89)

	Ref.	Part No.	Serial Number	Description	Qty.
▽		9052001*	()	Conv Kit, Battery, Li-ion, Ci [T380amr]	1
▲	1	4184747	()	Battery, Replmt, Li-Ion, 24v, 90 Ah	2
▲	2	223364	()	Cable, 04ga 18.0l Blk .34ring /.34ring	1
▲	3	68872	()	Boot, Terminal, Battery, 02-01ga, Blk	4
▲	4	1077082	()	Cable, 04ga 08.0l Red .41ring /[Pp120]	1
▲	5	1077083	()	Cable, 04ga 18.0l Red .41ring /.41ring	1
▲	6	1077084	()	Cable Assy, 8 Pos, Male To Male, 19.7l	1
▲	7	9052021	()	Resistor, Plug, Replmt	1
▲	8	1256726	()	Plate Wldt, Tray, Battery, T380 (Reddy K	1
▲	9	9021961	()	Charger, Replmt, Li-Ion, 24v, 650w	1
▲	10	1257379	()	Label, Hzrd, Battery [T380 Amr]	1

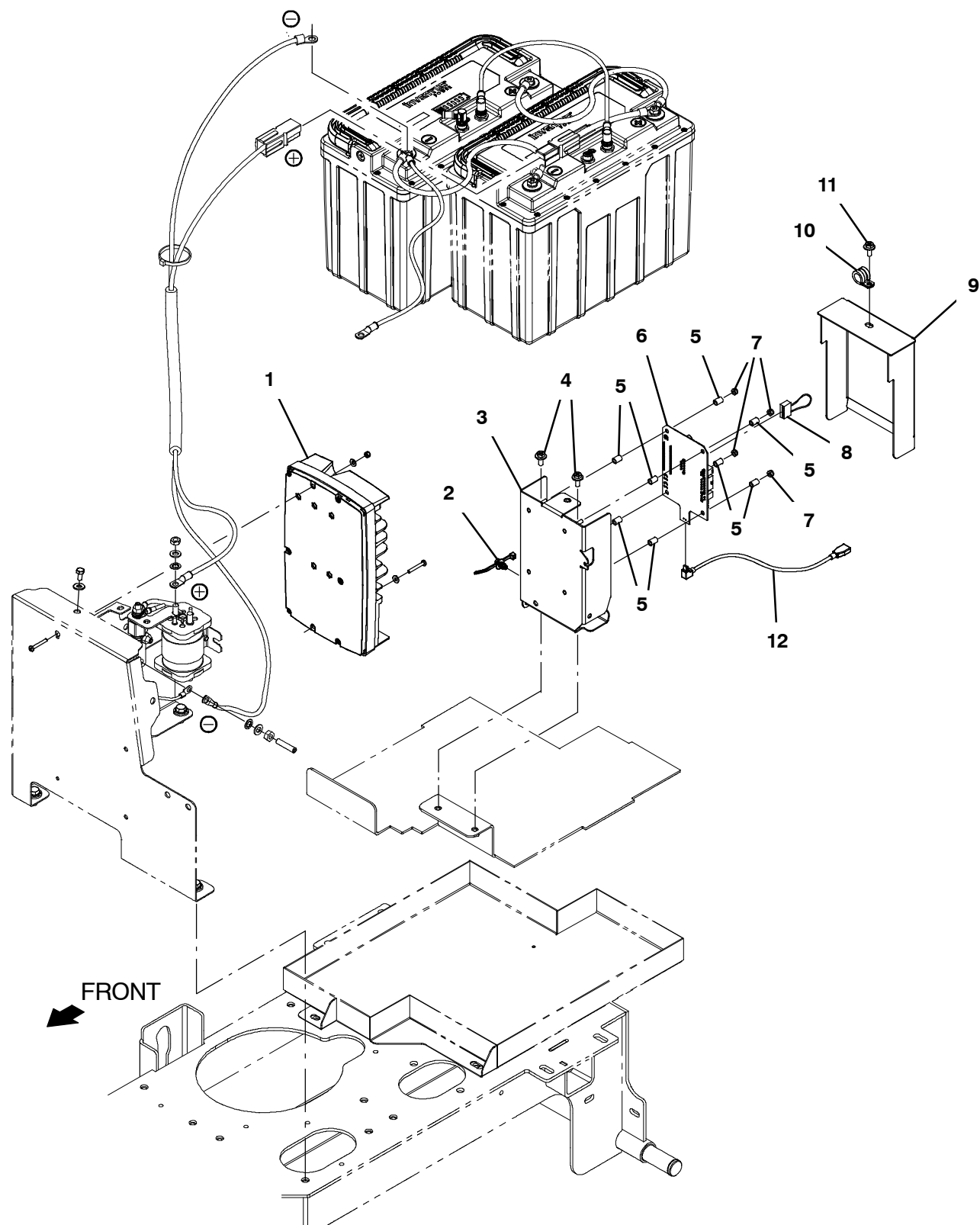
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

CONVERSION KIT, BATTERY, LITHIUM-ION - CONT'D

355849



CONVERSION KIT, BATTERY, LITHIUM-ION - CONT'D

(Note: Lithium-Ion Battery Conversion Kit, Tennant Part Number 9052001* Includes all parts from Pages 84- 89)

	Ref.	Part No.	Serial Number	Description	Qty.
▲	1	1257152	()	Controller, Kinetek [T380amr, Li-Ion]	1
▲	2	1210807	()	Wire, Tie [W/.25 Fir Tree Clip]	1
▲	3	1256633	()	Plate Wldt, Mtg, Board, Chui	1
▲	4	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	2
▲	5	1252810	()	Spacer, Plstc, 0.20b 0.32d 0.47l, Nyl	8
▲	6	9052003	()	Circuitboard, Interface, Battery, Li-Ion	1
▲	7	06549	()	Nut, Hex, M5 X 0.80 X 16, 8.8	4
▲	8	1077078	()	Harness, Ele [Digital Pot 5v Enable]	1
▲	9	1256604	()	Bracket, Mtg, Board, Chui	1
▲	10	1016354	()	Clamp, Cable, Ss, 0.50d X 0.50w [Insul]	1
▲	11	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	1
▲	12	1228665	()	Cable [Usb, Mini- B, Male 90d, Female]	1
▲	N/S	1077197	()	Diode, Elec, Plug [5a, 100v, Schottky] (Located on Main Wire Harness 1076747)	1

* Requires Tennant *True* service or an authorized Tennant service provider.

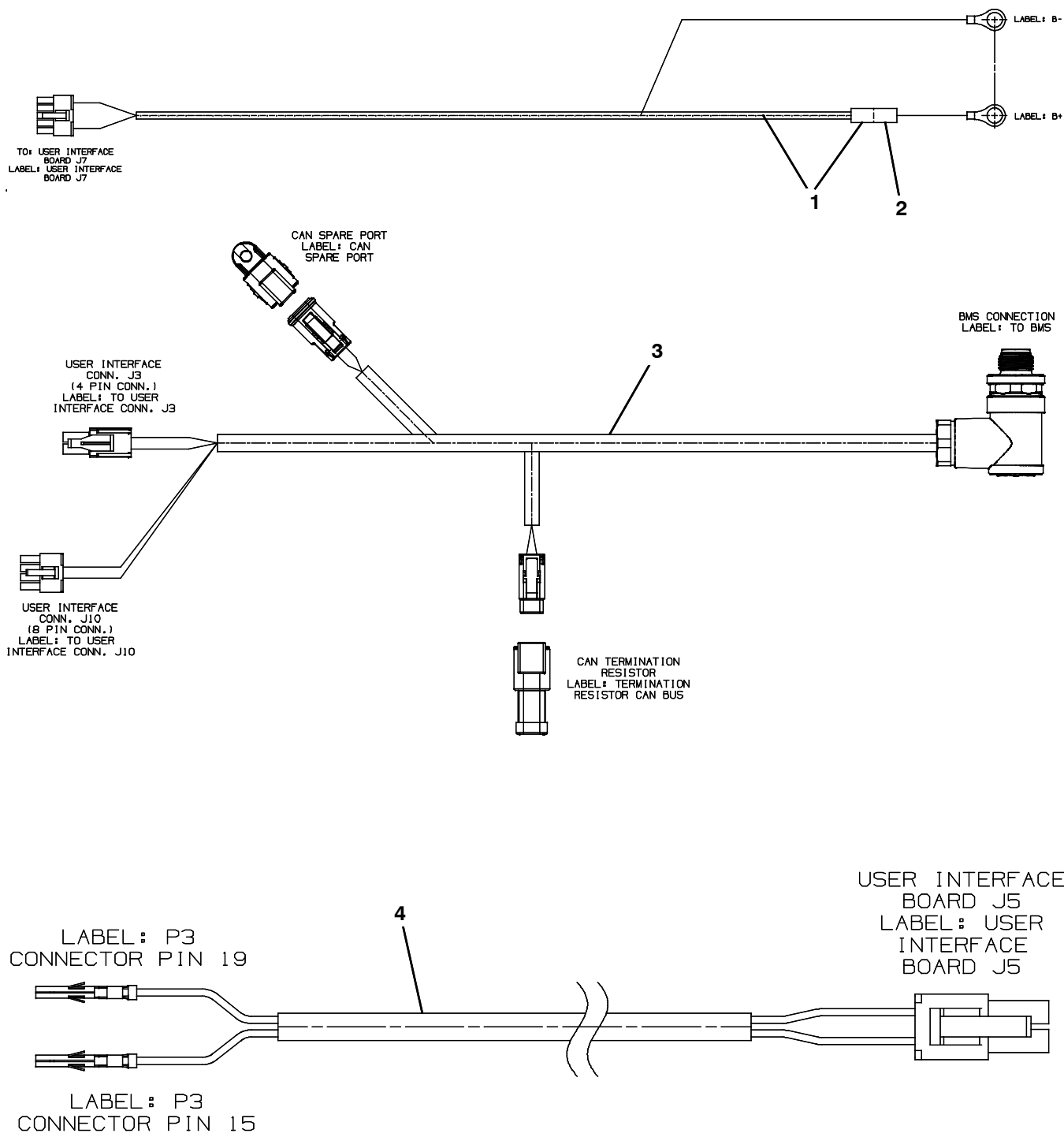
▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

N/S = NOT SHOWN

CONVERSION KIT, BATTERY, LITHIUM-ION - CONT'D

355850



CONVERSION KIT, BATTERY, LITHIUM-ION - CONT'D

(Note: Lithium-Ion Battery Conversion Kit, Tennant Part Number 9052001* Includes all parts from Pages 84- 89)

	Ref.	Part No.	Serial Number	Description	Qty.
▲▽	1	1077079	()	Harness, Ele [Ui Power]	1
▲▲	2	9009990	()	Vr, Fuse, 002a, 250vdc, Cartridge	1
▲	3	9052020	()	Harness, Replmt [Battery To Ui]	1
▲	4	9052004	()	Harness Adapter Kit, Replmt	1

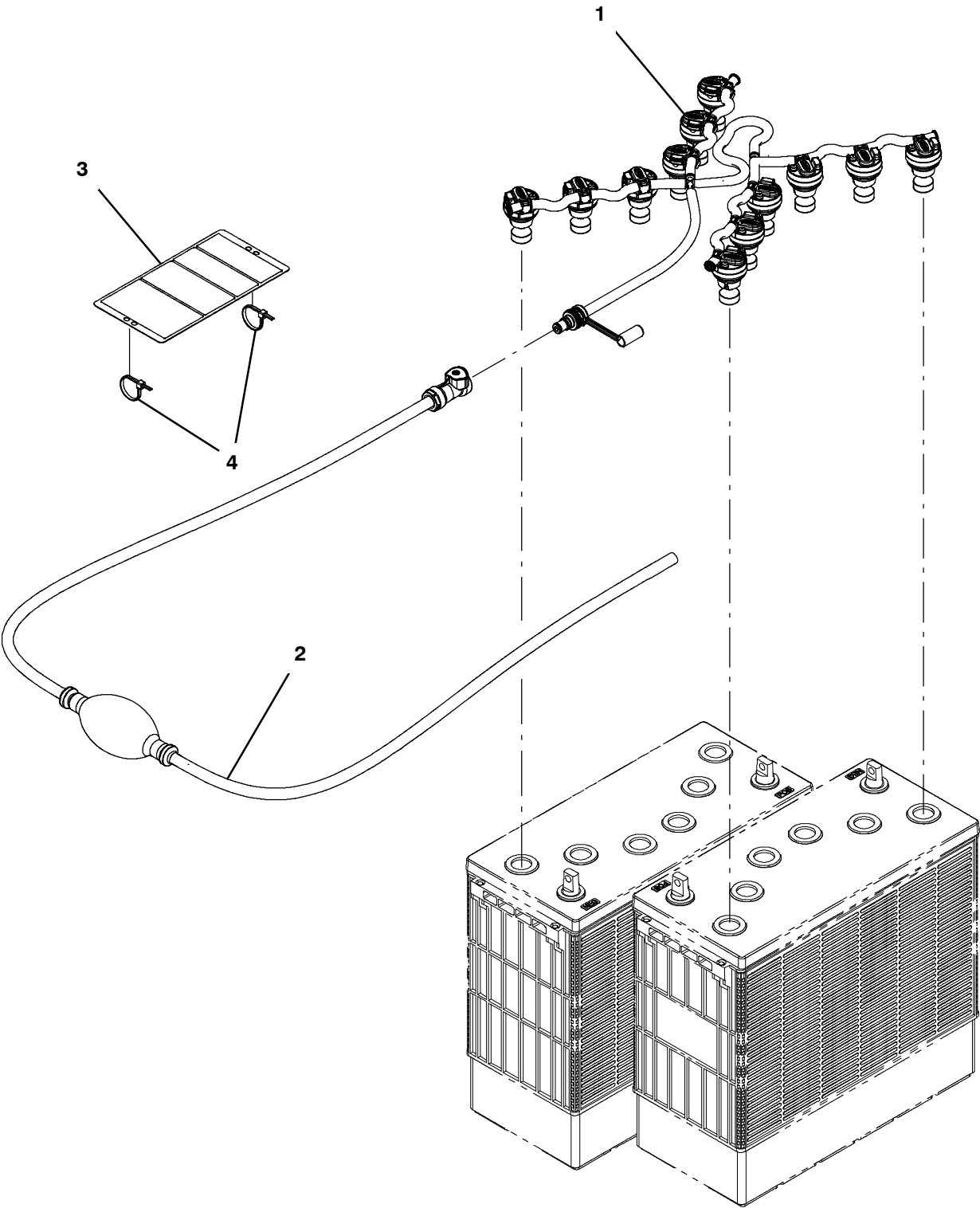
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

MANUAL BATTERY WATERING SYSTEM (S/N 11028708 -)

355847



MANUAL BATTERY WATERING SYSTEM (S/N 11028708 -)

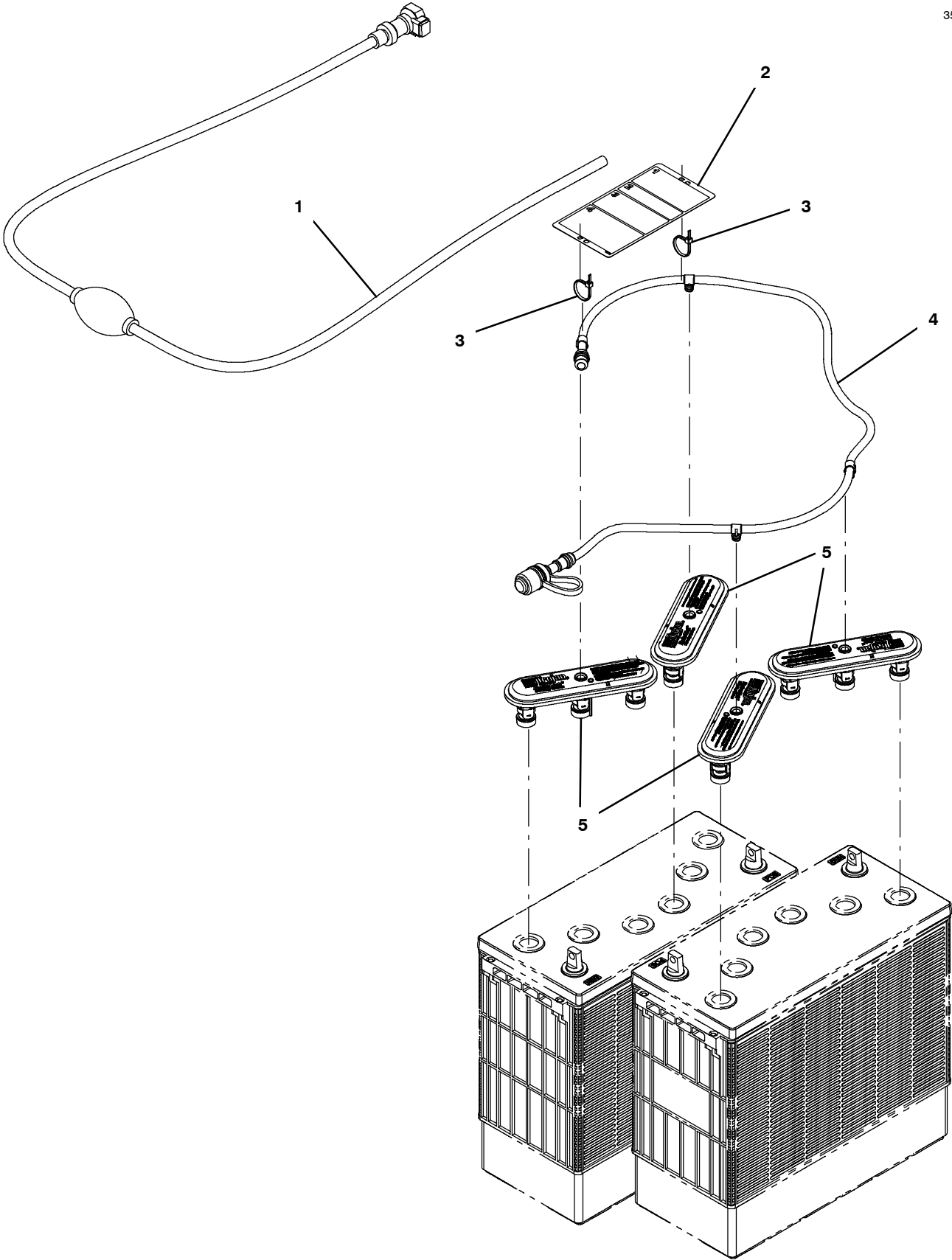
	Ref.	Part No.	Serial Number	Description	Qty.
▽		9021732	(11028708-	) Fill Kit, Xz, 2 Btry, Mnl, Ci [Trojan]	1
▲	1	1236295	(11028708-	) Pump, Hand, Battery	1
▲	2	1257646	(11028708-	) Manifold Assy, Water, Xz, 2 Btry [Trojan]	1
▲	3	1253250	(11028708-	) Label, Tag, Battery [Bwt Watering]	1
▲	4	130773	(	) Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	2

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

BATTERY WATERING, HYDROLINK SYSTEM (S/N 10000000 - 11028707)

355787



BATTERY WATERING, HYDROLINK SYSTEM (S/N 10000000 - 11028707)

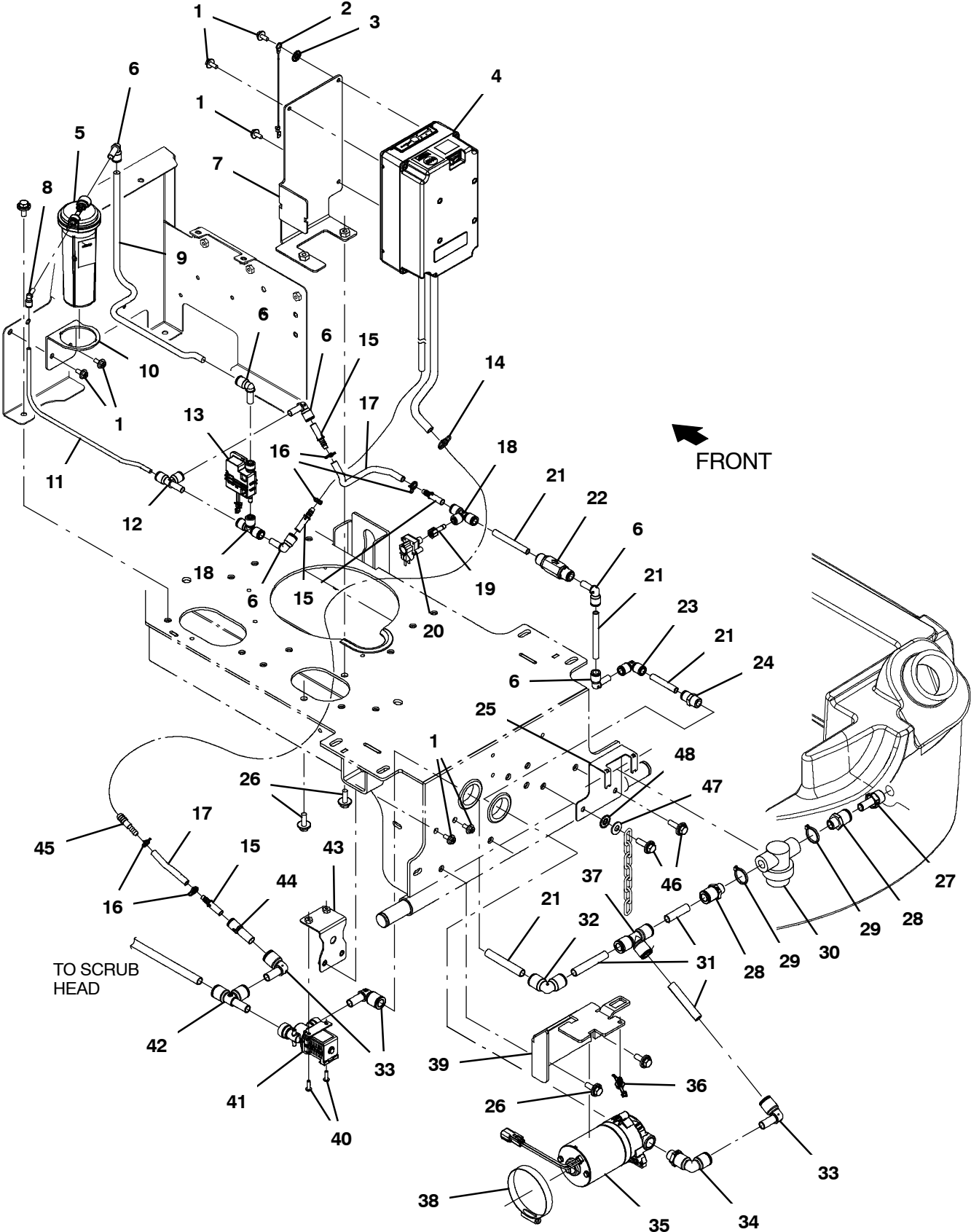
	Ref.	Part No.	Serial Number	Description	Qty.
▽		9010300	(10000000- 11028707)	Battery Fill Kit, 24v, Ci [Hydrolink] (Replaced By 9021732)	1
▲	1	1058939	(10000000- 11028707)	Pump Kit, Fill, Hand, Battery	1
▲	2	1071084	(10000000- 11028707)	Label, Tag, Battery [Hydrolink Watering]	1
▲	3	130773	()	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	2
▲	4	1229544	(10000000- 11028707)	Tube, Water, Battery, 24vdc [Trojan]	1
▲	5	1204142	(10000000- 11028707)	Manifold, Battery [Trojan Hydrolink]	4

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

SOLUTION GROUP, ec- H2O NANOCLEAN

355786



SOLUTION GROUP, ec- H2O NANOCLEAN

	Ref.	Part No.	Serial Number	Description	Qty.
	1	1034731	()	Screw, Hex, M6 X 1.00 X 16, Sems, Ss	5
	2	1074344	()	Harness, Ele [Ring With .250m Tail]	1
	3	41140	()	Washer, Lock, Int- Ext, 0.25	1
▽	4	9020643	()	Module Kit, Replmt [Ec- H2o, B 02] (See Breakdowns)	1
▲	5	9013646	()	Cartridge, Ec- H2o Nanoclean Wcm, 270ml	1
	6	1215186	()	Fitting, Plstc, E90, Qf06/Qm06	5
	7	1250092	()	Bracket Wldt, Mtg, Ech2o	1
	8	1214339	()	Fitting, Plstc, E90, Qfo4/Qm04	2
	9	9014147	()	Hose, Afmkt, Pvc, 0.06id .25od, 05ft	1
	10	1249781	()	Bracket, Cartridge, Ech2o	1
	11	9014146	()	Hose, Afmkt, Pvc, 0.06id .38od, 05ft	1
	12	1224323	()	Fitting, Plstc, Tee, Qf06/Qf06/Qm06	1
	13	1216973	()	Pump Assy, Dispenser	1
	14	607775	()	Clamp, Hose, Wir, .63 - .66, Blk	1
	15	1212857	()	Fitting, Plstc, Str, Qm06/Bm04	4
	16	613735	()	Clamp, Hose, Wir, .40 - .42, Yel	4
	17	1014986	()	Hose, Afmkt, Pvc, Clr, 0.25id, 02ft	1
	18	1212855	()	Fitting, Plstc, Tee, Qf04/Qf06/Qf06	2
	19	1231855	()	Fitting, Plstc, Str, Qm04/Pf02	1
	20	1044415	()	Switch, Press, 20psi, Pm02	1
	21	9014148	()	Hose, Afmkt, Nat, 0.25id 0.375od, 06ft	1
	22	1215527	()	Valve, Check, 1.0 Psi Qf06/Qf06	1
	23	1212856	()	Fitting, Plstc, E90, Qf06/Qf06	1
	24	1231160	()	Fitting, Plstc, Str, Qf06/Pm06	1
	25	1250603	()	Bracket, Mtg, Strainer	1
	26	1072628	()	Screw, Hex, M8 X 1.25 X 25, Ss, Sems	6
	27	1250331	()	Fitting, Plstc, Str, Qm08/Pm08	1
	28	1212813	()	Fitting, Plstc, Str, Qf08/Pm06	2
	29	130773	()	Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D	2
▽	30	1211537	()	Filter, In- Line [80 Mesh, Fine, White]	1
▲		1218885	()	Gasket [Epdm, F/1211537]	1
▲		1218883	()	Screen, Fltr, 80 Mesh, Ss [Fine, White]	1
▲		613991	()	Bowl, Clr, Short, F/1005302	1
	31	1236365	()	Hose, Afmkt, Pe, .375id .50od, 08ft	1
	32	1221945	()	Fitting, Plstc, E90, Qf08/Qf08	1
	33	1212809	()	Fitting, Plstc, E90, Qf08/Qm08	3
	34	1212987	()	Fitting, Plstc, E90, Qf08/Pm06, Swivel	1
	35	4029767	()	Pump, Soltn, Ele, 24vdc, 35 Psi	1
	36	1210807	()	Wire, Tie [W/.25" Fir Tree Clip]	1
	37	1212858	()	Fitting, Plstc, Tee, Qf08/Qf08/Qf08	1
	38	43555	()	Clamp, Hose, Wormdrive, 2.62- 3.50d	1
	39	1250010	()	Bracket, Wldt, Pump, Ech2o	1
	40	1205799	()	Screw, Btn, M5 X 0.8 X 16, 8.8, NI, Torx	2
	41	1250755	()	Valve, Water, Solenoid, 24vdc Qf08/Qf08	1
	42	1212806	()	Fitting, Plstc, Tee, Qf08/Qf08/Qm08	1
	43	1250013	()	Bracket Wldt, Mtg, Solenoid	1
	44	1215218	()	Fitting, Plstc, Str, Qf06/Qm08	1
	45	1039557	()	Fitting, Plstc, Str, Bm04/Bm06	1
	46	1072816	()	Screw, Hex, M8 X 1.25 X 30, Ss, Sems	2
	47	01685	()	Washer, Flat, 0.38b 0.88d .08, Ss	1
	48	41141	()	Washer, Lock, Int- Ext, 0.31	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

DOCUMENTATION GROUP (ONLINE ONLY)

Ref.	Part No.	Serial Number	Description	Qty.
	9021010	()	Manual, Parts [T380amr, En, Global] (All Regions)	1
	9020999	()	Manual, Oprtr [T380amr, En, Na] (NA / Australia)	1
	9021007	()	Manual, Oprtr [T380amr, Es, Na] (NA)	1
	9021008	()	Manual, Oprtr [T380amr, Fr, Na] (NA)	1
	9021009	()	Manual, Oprtr [T380amr, Jp] (APAC)	1
	9021492	()	Manual, Oprtr [T380amr, Ko] (APAC)	1
	9021012	()	Manual, Oprtr [T380amr, De, Ce] (EMEA)	1
	9021013	()	Manual, Oprtr [T380amr, En, Ce] (EMEA)	1
	9021014	()	Manual, Oprtr [T380amr, Es, Ce] (EMEA)	1
	9021015	()	Manual, Oprtr [T380amr, Fr, Ce] (EMEA)	1
	9021016	()	Manual, Oprtr [T380amr, Ni, Ce] (EMEA)	1
	9021017	()	Manual, Oprtr [T380amr, Pt, Ce] (EMEA)	1
	9021122	()	Manual, Oprtr [T380amr, It, Ce] (EMEA)	1
	9021011	()	Manual, Service [T380amr, En] (All Regions)	1
	9021711	()	Manual, Oprtr [T380amr, Cz, Ce]	1
	9021712	()	Manual, Oprtr [T380amr, Dk, Ce]	1
	9021713	()	Manual, Oprtr [T380amr, Fi, Ce]	1
	9021714	()	Manual, Oprtr [T380amr, No, Ce]	1
	9021715	()	Manual, Oprtr [T380amr, Pl, Ce]	1
	9021716	()	Manual, Oprtr [T380amr, Se, Ce]	1
	9021717	()	Manual, Oprtr [T380amr, Ro, Ce]	1
	9021108	()	Instr, Wall Chart [T380amr, Na] (NA)	1
	9021121	()	Instr, Wall Chart [T380amr, Ce] (EMEA / APAC)	1

NA = North America

APAC = Asia, Pacific

EMEA = Europe, Middle East, and Africa

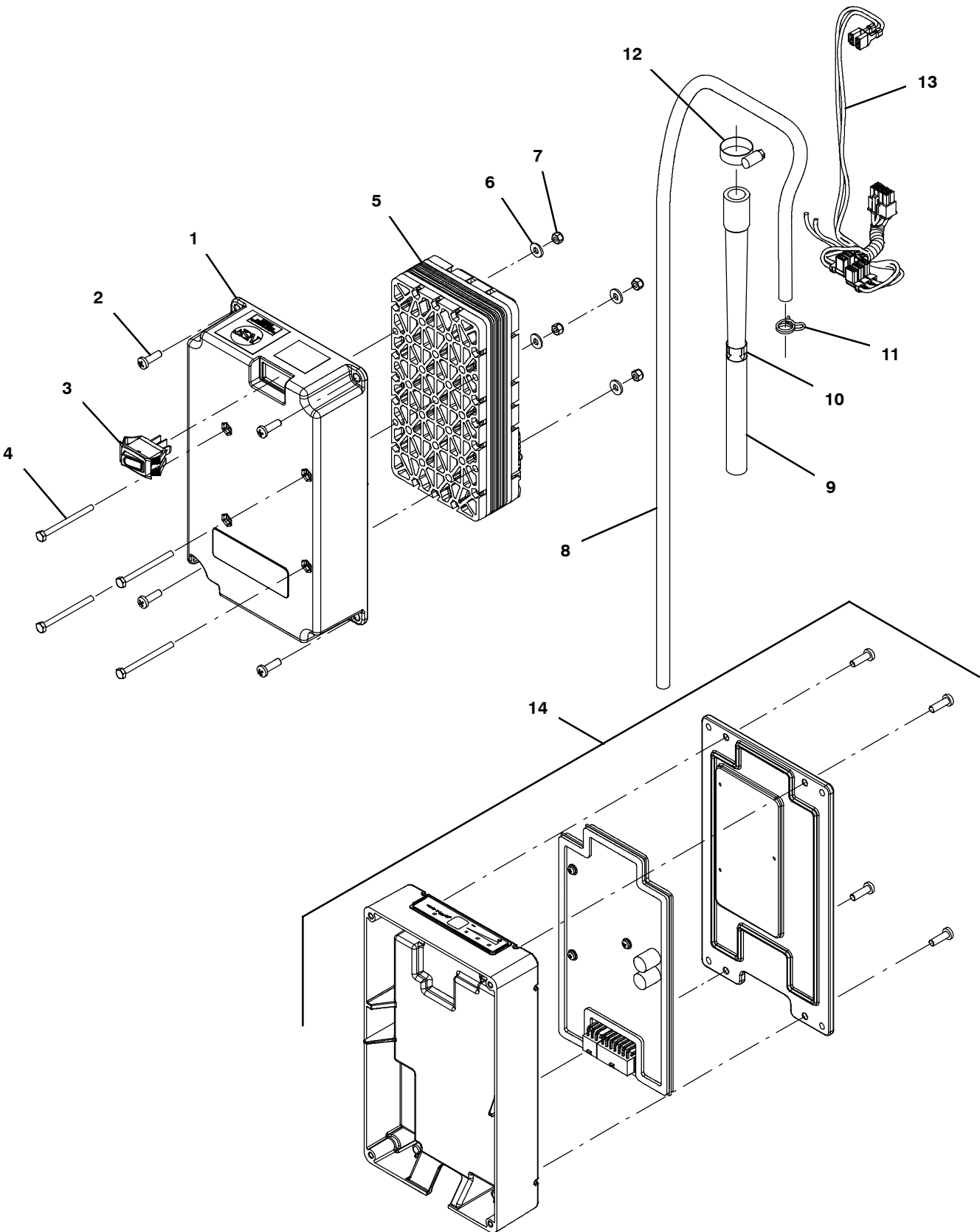


To view, print, or download the latest Parts manual, other language Operator manuals, and Use and Care Guides (wall charts), visit:

www.tennantco.com/manual

ec- H2O NANOCLEAN MODULE BREAKDOWN, 9020643, 9021553

355797



ec- H2O NANOCLEAN MODULE BREAKDOWN, 9020643, 9021553

	Ref.	Part No.	Serial Number	Description	Qty.
▽		9021553*	(SEP2022-	) Module Kit, Replmt [Ec- H2o, B 02] (Includes ec- H2O NanoClean Cartridge)	1
▽		9020643*	(10000000- AUG2022	) Module Kit, Replmt [Ec- H2o, B 02] (Replaced By 9021553) (Includes ec- H2O NanoClean Cartridge)	1
▲▽		9014126	(	) Ec- H2o Nc Kit [Module B, Plumbing]	1
▲▲	1	1208823	(	) Housing, Module, Upper, Ec- H2o	1
▲▲	2	1015506	(	) Screw, Pan, Phl, M5 X 16, Tcut [Plastic]	4
▲▲	3	1044393	(	) Switch, Rocker, Spst, Mom	1
▲▲	4	32509	(	) Screw, Hex, M4 X 0.70 X 50, Ss	4
▲▲	5	1233516	(	) Electrode, 5 Plate [De Nora Tech]	1
▲▲	6	41579	(	) Washer, Flat, 08, Ss	4
▲▲	7	33932	(	) Nut, Hex, Lock, M4 X 0.70, NI, Ss	4
▲▲	8	1006415	(	) Hose, Afmkt, Pvc, Clr, 0.25id, 03ft	1
▲▲	9	1208526	(	) Hose, Molded, Bm08/Bm06	1
▲▲	10	1049637	(	) Label, Direction [Ec- H2o]	1
▲▲	11	613735	(	) Clamp, Hose, Wir, .40 - .42, Yel	1
▲▲	12	54333	(	) Clamp, Hose, Wormdrive, 0.31- 0.88d, .31w	1
▲▲	13	1073286	(	) Harness, Ele, Module B2 [Ec- H2o]	1
▲	14	9020642	(	) Controller Kit, Replmt [Ec- H2o Nc] (Includes ec- H2O NanoClean Cartridge 9013646)	1

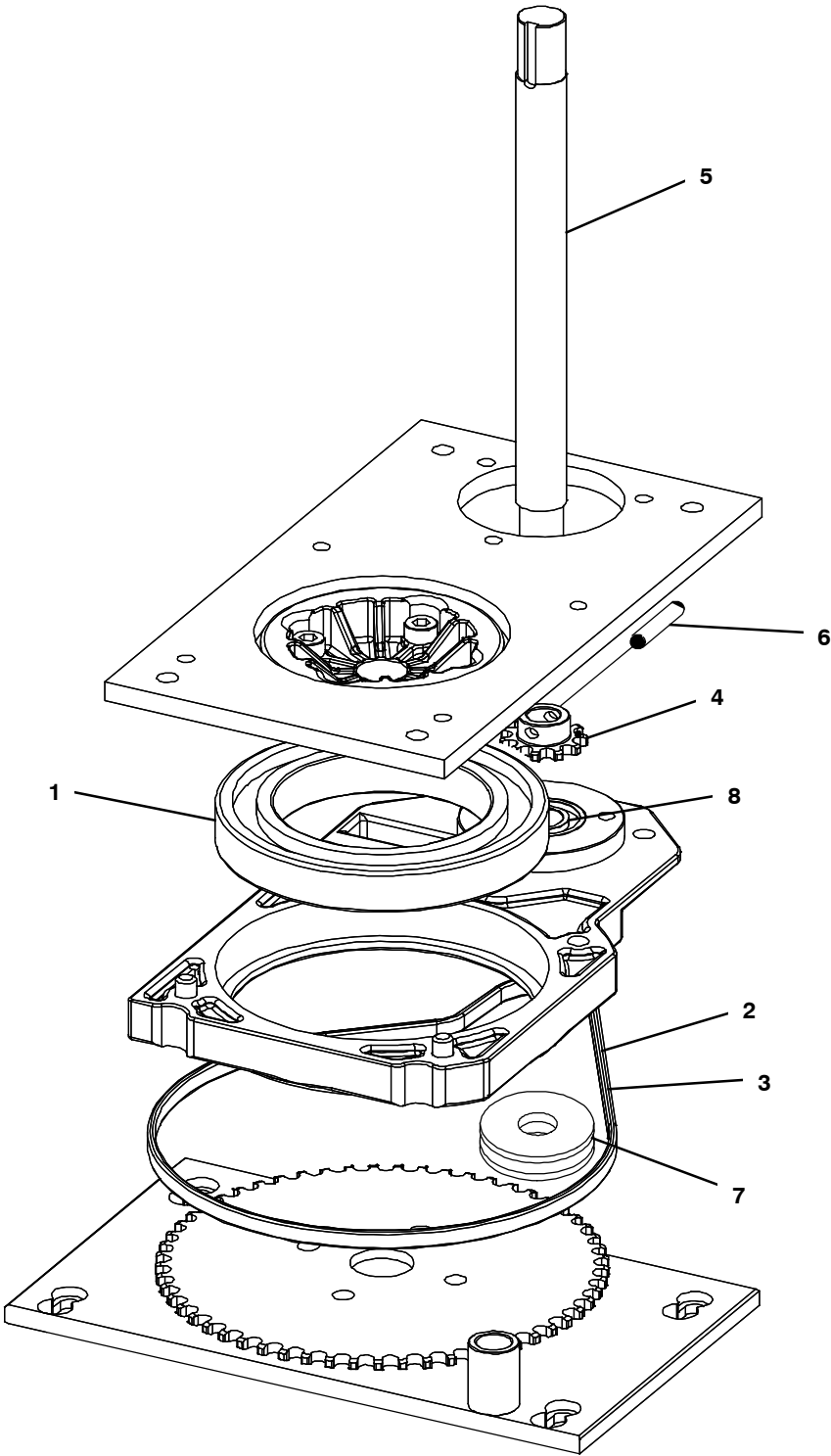
* Requires Tennant *True* service or an authorized Tennant service provider.

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

STEERING CONTROL BREAKDOWN, 1019727

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STEERING CONTROL BREAKDOWN, 1019727

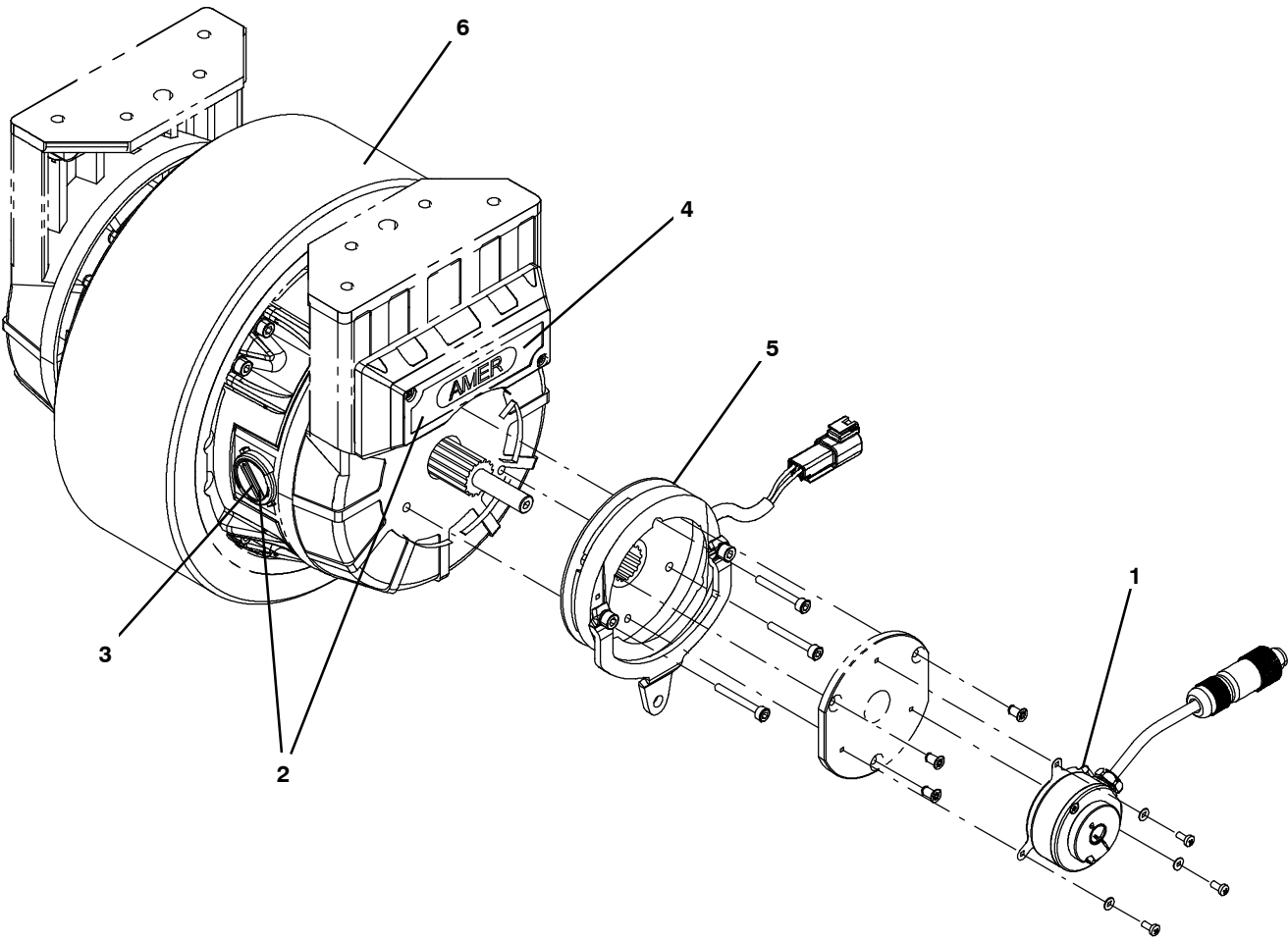
	Ref.	Part No.	Serial Number	Description	Qty.
▽		1019724	()	Steer- Control Assy, Wheel Drive	1
▲	1	372874	()	Vr, Bearing, Steering	1
▲	2	372875	()	Vr, Chain, Steering	1
▲	3	372876	()	Vr, Link, Master	1
▲	4	372881	()	Vr, Sprocket	1
▲	5	1029229	()	Vr, Shaft, Steering	1
▲	6	1038313	()	Vr, Pin, Roll, 06mm X 28mml[T7/Ssrsteer]	1
▲	7	9011051	()	Vr, Pulley, Tens	1
▲	8	9008719	()	Vr, Bearing [6003 2rs]	2

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

DRIVE WHEEL BREAKDOWN, 9021134

355796



DRIVE WHEEL BREAKDOWN, 9021134

	Ref.	Part No.	Serial Number	Description	Qty.
▽		9021134	()	Wheel, Drive, 250mm, 24vdc, W/Encd, Afmt	1
▲	1	9018804	()	Vr, Sensor Kit, Encoder	1
▲	2	391261	()	Vr, Brush Kit, Motor [Amer, 1pick=1kit] (1 Kit = 6 Brushes)	1
▲▽	3	1029225	()	Vr, Brush Kit, Carbon [1 Pac = 4pcs]	1
▲▲		1029224	()	Vr, Brush, Carbon [1 Pc]	4
▲▽	4	1029226	()	Vr, Brush Kit, Carbon [1 Pac = 2 Pcs]	1
▲▲		398492	()	Brush, Carbon, Motor, Ele [Amer 1 Pc]	2
▲▽	5	9021133	()	Vr, Brake Kit, Parking	1
▲▲		1253490	()	Connector, Hsng	1
▲▲		1253491	()	Lock, Connector	1
▲▲		1253494	()	Terminal, Mal	2
▲	6	9018929	()	Vr, Wheel Kit, Blue	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY